The wide range of Helios roof fans with an extensive accessory range offers the optimum solution for every application.

From 300 to 30 000 m³/h air flow volume, with motors which stand inside or outside of the air stream, vertical or horizontal discharge, in metal or glass fibre construction, for air flow temperatures from +40 °C, +100 °C as well as in temperature class F 400 (120 min.) according DIN 12101-3. Helios has it. The Helios accessory is perfectly matched to the roof fans and completes the integrated total solution.

The optional purlin boxes and attenuators ø 180 to 450 mm have a hinge mechanism that results in advantages for cleaning and fitting.

Page

- Axial roof fans – Product specific note 322
- Horizontal discharge 324 on
- Vertical discharge 328 on

Centrifugal roof fans

- Product specific note 332
- Vertical discharge 336 on
- Horizontal discharge 340 on

Roof cowls/attenuators 358

Mounting accessories 359

Roof fans DVEC

The energy saving solution 61 on

For vertical and horizontal discharge.







The following information completes the sector 'general information' and the information of the product pages.



Models RC.. and VC..

Designed as part of a modular roof fan kit consisting of roof cowl (RC) fan (HQ...) purlin box and soaker sheet. The RC roof cowl can be used alone to provide an easy to use roof termination. The RC unit has a horizontal air outlet and the VC has a vertical air outlet.

Specification

The RC and VC roof fans are a mix and match design using the Helios range of plate fans. The cowl designation specifies the plate fan size it matches e.g. RC 355 uses 355 plate fans. Some roof cowls cover two plate fan sizes. There is a selection of fans available for each roof cowl to make the roof fan. These include the standard single and three phase models as well as the two speed pole switching and Dahlander models. The cowls provide weather protection for the fans. The RC cowls can be used for either supply or extract ventilation. They are suitable for all roof styles and most roof profiles.

Manufactured from glass reinforced polyester resin (G.R.P.) the cowls are of a strong and lightweight construction. The cowls are corrosion resistant and the UV stabilised outer gel coat provides a weather resistant finish.

Contact safety

RC cowls are fitted as standard with a bird guard of corrosion resistant mesh. Backdraught shutters are an optional extra. VC cowls with backdraught shutters as standard.

Fans

Any Helios plate fan of the matching size can be used with the roof cowl (with the exception of the explosion proof fans) the fan is fixed between the base of the roof cowl and the roof curb or purlin box.

Purlin Boxes

Manufactured from glass reinforced polyester resin (G.R.P.) the purlin boxes are designed to fit on trimmers fixed to the roof purlins, to support the weight of



the roof cowl, fan and purlin box. Thus the roof sheeting does not support the weight of the roof fan.

Soaker Sheets

Manufactured from glass reinforced polyester resin (G.R.P.) the soaker sheets can be made specifically to match most roof profiles. The upstand in the centre is designed to provide weather resistance and is not designed to carry the weight of the roof fan. The upstand fits over the purlin box to complete the installation.

On site roof curb

Where the roof unit is to be mounted on a solid roof a roof curb or upstand can be made on site using a timber or metal construction (dimensions shown on the product pages). To ensure a waterproof finish the curb should be sealed on to the roof using flashing. The top surface of the curb must be flat to ensure the fan and cowl sit firmly in place (note – on some models of fan the curb may need easing to accommodate the fan guard).

Fixing Fan, Cowl etc.

Where the fan and cowl are fixed to a roof curb the cowl base should be drilled to match the chosen plate fan four fixing holes. The cowl and plate fan are held together with nuts and bolts. The unit is secured to the curb by fixing through the sides of the base. Packing may be required to avoid damage to the cowl base. When the roof fan is fitted to purlin box and trimmers, first fit the trimmers purlin box and soaker sheet. The cowl base and purlin box should be drilled to match the chosen plate fan four fixing holes. The cowl and plate fan are held in position with nuts and bolts through the base, plate and purlin box.

Information

Design of ventilation systems, acoustic, explosion proof 12 on General technical information, speed control 17 on

Pages





For quick selection of roof fans. Select the pressure from the top of the table and follow column downwards until you reach the volume (in m^3/s)

that you require. Read the model and diameter by following the row to the left hand columns.

Туре	Diameter mm	Max. pitch	Poles	R.P.M. min ⁻¹	Air flow (Δpstat.)		n∨m³/s	in depend	dence to :	static pres	ssure = N	/m² = fre	ely availa	ble press	ure		
		P.101			0	25	50	75	100	125	150	175	200	225	250	275	300
Horizontal discharg			4	1400	0.000	0.105	0.044										
RC + HQ RC + HQ	250 250		4 2	1400 2590	0.200 0.456	0.125 0.431	0.044 0.408	0.375	0.336								
RC + HQ RC + HQ	315 315		6 4	915 1405	0.314 0.489	0.222 0.433	0.344										
RC + HQ RC + HQ	355 355		6 4	940 1405	0.464 0.703	0.353 0.642	0.561										
RC + HQ RC + HQ	400 400		6 4	905 1340	0.642 0.961	0.511 0.889	0.803	0.689									
RC + HQ RC + HQ	450 450		6 4	960 1250	0.975 1.278	0.872 1.194	0.686 1.111	0.969									
RC + HQ RC + HQ	500 500		6 4	910 1410	1.269 1.981	1.133 1.900	0.964 1.814	1.711	1.586	1.442							
RC + HQ RC + HQ	560 560		6 4	955 1405	1.764 2.786	1.567 2.675	1.319 2.556	2.428	2.286	2.136	1.983	1.722					
RC + HQD RC + HQ RC + HQW	630 630 630		8 6 4	735 955 1415	1.803 2.358 3.883	1.556 2.150 3.761	1.953 3.639	3.508	3.369	3.217	3.050	2.862	2.642	2.436			
RC + HQD RC + HQD RC + HQD RC + HQW RC + HQW RC + HQD RC + HQD RC + HQD	710 710 710 710 710 710 710 710	31 28 35 25 20 26 30	8 6 6 4 4 4	700 920 930 925 1365 1370 1435	2.839 3.536 4.003 3.042 4.519 5.033 5.803	2.511 3.331 3.735 2.817 4.369 4.883 5.647	2.114 3.033 3.475 2.558 4.214 4.728 5.486	2.733 3.139 1.847 4.047 4.567 5.317	2.386 2.794 3.914 4.394 5.144	3.776 4.214 4.967	3.525 4.019 4.781	3.336 3.808 4.594	3.131 3.575 4.394	2.889 3.311 4.181	2.508 3.033 3.944	1.986 3.689	1.708
Vertical discharge VC + HQ	355 355		6	940	0.497	0.394											
VC + HQ	355		4	1405	0.739	0.678	0.614	0.489									
VC + HQ VC + HQ	400 400		6 4	905 1340	0.675 1.011	0.572 0.936	0.881	0.750									
VC + HQ VC + HQ	450 450		6 4	960 1250	1.036 1.342	0.925 1.272	0.744 1.144	1.019									
VC + HQ VC + HQ	500 500		6 4	910 1410	1.336 2.083	1.200 2.000		1.814	1.703	1.547	1.378						
VC + HQ VC + HQ	560 560		6 4	955 1405	1.903 2.964	1.678 2.847	1.433 2.725	1.128 2.597	2.453	2.294	2.119	1.931					
VC + HQD VC + HQ VC + HQW	630 630 630		8 6 4	735 955 1415	1.914 2.472 4.119	1.653 2.289 3.994	2.078 3.864	1.756 3.728	3.586	3.436	3.319	3.081	2.867	2.633			
VC + HQD VC + HQD VC + HQD VC + HQD VC + HQD VC + HQD VC + HQD	710 710 710 710 710 710 710 710	31 28 35 25 20 26 30	8 6 6 4 4 4	700 920 930 925 1365 1370 1435	3.000 3.750 4.342 3.314 4.739 5.356 6.139	2.672 3.503 4.069 3.022 4.586 5.192 5.978	2.289 3.236 3.758 2.750 4.428 5.025 5.819	1.747 2.933 3.394 2.389 4.264 4.850 5.656	2.575 3.058 4.092 4.675 5.486	2.125 3.911 4.486 5.311	3.719 4.289 5.128	3.517 4.072 4.936	3.303 3.836 4.733	3.064 3.567 4.511	2.756 3.319 4.292	2.250 3.000 4.042	1.764 3.722

250 - 450 mm ø Horizontal discharge roof fans





Specification

The range of HELIOS horizontal RC roof cowls are designed to be aerodynamically stable. The cowls provide weather protection to fans, when used and may also be used to screen roof openings or duct terminations. Manufactured from glass reinforced polyester resin (G.R.P.), reinforced with coremat to provide additional strength with light weight. Units are finished in a hard gloss, UV stabilised, gel coat, giving an attractive weather proof finish.

Fans

Cowls accept any HELIOS plate axial fan and must be ordered separately. <u>Note:</u> Cowls are not suitable for use in combination with explosion proof fans. For further fan specification please see axial fan pages.

Speed control

Most models are speed controllable via voltage reduction.

Delivery

Cowls and fans are supplied as separate items.

Reverse operation

Horizontal roof fans without back draught shutter are reversible when wired to a reversing switch. For intake allow a drop in performance.



- Backdraught shutter Backdraught shutters for horizontal models are available as an optional extra.
- **Bird guard** Bird guards are fitted as standard.
- Electrical connection Terminals in motor end cap (IP 55).
- Roof cowls for horizontal discharge

Manufactured from glass reinforced polyester resin (G.R.P) and supplied complete with bird guard, neoprene sealing strip and fixings. Optional backdraught shutters see facing page.

Colours

Units may be supplied in any BS or RAL colour. 8 standard colours are available as a no cost option. Other colours may incur a minimal surcharge.

A	
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Dimensions in mm see table

Туре	Dimensions in mm								
	A	В	С	D					
RC 200/250	490	500	85	270					
RC 315	545	555	95	340					
RC 355	670	685	100	380					
RC 400/450	765	790	100	460					
Туре	Ref. No.	Nominal weight kg							
RC 200/250	5127		4.3						
RC 315	5128	6.5							
RC 355	5129	8.5							
RC 400/450	5130		12						

 The following colours are available as standard:
 BS 00 A 05 (Silver Grey) Standard
 BS 10 A 05 (Goose Wing Grey)
 BS 18 B 25 (Merlin Grey)
 BS 08 B 29 (Dark Brown)
 BS 10 B 19 (Mushroom)
 BS 12 B 27 (Olive Green)
 BS 12 B 21 (Moorland Green)
 HELIOS Bright Red

Information

Controllers and motor protection units 397 on The full range of axial fans shown on pages 114 on may also be used with the cowls.

Pages

Roof (horizo disch	ontal	Fan Type	Ref. No.	R.P.M.	Air flow volume (FID)	Power	Current	Wiring diagram		n air flow erature controlled	Nominal fan weight	5 st transfo	ер		ronic roller
Туре	Ref. No.			min ⁻¹	m³/h	kW	Amps	No.	+°C	+°C	kg	Туре	Ref. No.	Туре	Ref. No.
1 Phase moto	or, 230 V / 1 p	oh. / 50 Hz, pro	tection to IF	9 55											
RC 200/250	5127	HQW 250/4	1103	1400	720	0.04	0.20	439	60	40	7.5	TSW 0.3	3608	ESA 1	0238
RC 200/250	5127	HQW 250/2	1104	2590	1640	0.11	0.80	317	60	40	6.5	TSW 1.5	1495	ESA 1	0238
RC 315	5128	HQW 315/6	1105	915	1130	0.04	0.21	317	60	40	8.0	TSW 0.3	3608	ESA 1	0238
RC 315	5128	HQW 315/4	1106	1405	1760	0.06	0.50	475	60	40	8.0	TSW 1.5	1947	ESA 1	0238
RC 355	5129	HQW 355/6	1107	940	1670	0.05	0.33	475	60	40	9.5	TSW 1.5	1947	ESA 1	0238
RC 355	5129	HQW 355/4	1108	1405	2530	0.12	0.90	475	60	40	9.5	TSW 1.5	1947	ESA 1	0238
RC 400/450	5130	HQW 400/6	1110	905	2310	0.06	0.45	475	60	40	13.0	TSW 1.5	1947	ESA 1	0238
RC 400/450	5130	HQW 400/4	1111	1340	3460	0.16	1.30	475	60	40	13.0	TSW 1.5	1947	ESA 3	0239
RC 400/450	5130	HQW 450/6	0991	960	3510	0.12	1.00	475	60	40	15.5	TSW 1.5	1947	ESA 3	0239
RC 400/450	5130	HQW 450/4	0992	1250	4600	0.33	2.10	475	60	40	15.5	TSW 3.0	1948	ESA 3	0239
3 Phase moto	or, 400 V / 3 p	oh. / 50 Hz, pro	tection to IF	9 55											
RC 200/250	5127	HQD 250/4	1115	1410	880	0.05	0.20	469	60	40	6.5	RDS 1 ¹⁾	1314	—	—
RC 200/250	5127	HQD 250/2	1116	2360	1490	0.11	0.35	469	60	40	6.5	RDS 1 ¹⁾	1314	—	_
RC 315	5128	HQD 315/6	1117	990	1230	0.04	0.25	469	60	40	8.0	RDS 1 ¹⁾	1314	—	—
RC 315	5128	HQD 315/4	1118	1360	1710	0.06	0.25	469	60	40	8.0	RDS 1 ¹⁾	1314	—	_
RC 355	5129	HQD 355/6	1120	950	1690	0.05	0.30	469	60	40	9.5	RDS 1 ¹⁾	1314	—	—
RC 355	5129	HQD 355/4	1121	1435	2590	0.12	0.85	469	60	40	9.5	RDS 1 ¹⁾	1314	—	—
RC 400/450	5130	HQD 400/6	1123	935	2390	0.06	0.30	469	60	40	13.0	RDS 1 ¹⁾	1314	—	—
RC 400/450	5130	HQD 400/4	1124	1395	3600	0.16	0.85	469	60	40	13.0	RDS 1 ¹⁾	1314	—	—
RC 400/450	5130	HQD 450/6	0993	950	3470	0.12	0.45	469	60	40	15.5	RDS 1 ¹⁾	1314	—	—
RC 400/450	5130	HQD 450/4	0994	1335	4910	0.33	1.00	469	50	40	15.5	RDS 2 ¹⁾	1315	—	_

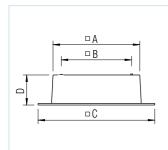
1) Includes full motor protection unit; alternative: TSW/TSD; 5 step transformer controllers without motor protection unit.

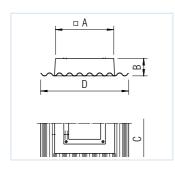


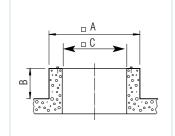


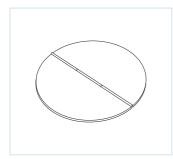
Selection chart

Туре	Diameter mm	Max. pitch	Poles	R.P.M. min ⁻¹	Air flow volume in V m ³ /s in dependence to static pressure = N / m ² = freely available pressure (Δ pstat.) in Pa												
					0	25	50	75	100	125	150	175	200	225	250	275	300
RC + HQ	250		4	1400	0.200	0.125	0.044										
RC + HQ	250		2	2590	0.456	0.431	0.408	0.375	0.336								
RC + HQ	315		6	915	0.314	0.222											
RC + HQ	315		4	1405	0.489	0.433	0.344										
RC + HQ	355		6	940	0.464	0.353											
RC + HQ	355		4	1405	0.703	0.642	0.561										
RC + HQ	400		6	905	0.642	0.511											
RC + HQ	400		4	1340	0.961	0.889	0.803	0.689									
RC + HQ	450		6	960	0.975	0.872	0.686										
RC + HQ	450		4	1250	1.278	1.194	1.111	0.969									









Purlin box for horizontal roof cowls

Manufactured from glass reinforced polyester resin (G.R.P.). Corrosion resistant and thermally efficient,finished in goose wing grey to match most building applications. The units are designed to give load bearing support to the range of HELIOS fans and cowls and may be fitted in pitched or flat roof applications.

Soaker sheets

Available in an extensive range of profiles and colours to match HELIOS roof cowls. Standard colour is grey. Manufactured from glass reinforced polyester resin (G.R.P) with chamfered profiles around the upstand to stop water build-up.

Туре	Ref. No.	A	Nominal weight kg			
PB 200/250	7656	425	300	595	225	2.0
PB 315	7657	445	350	615	220	2.5
PB 355	7658	625	400	780	240	4.0
PB 400/450	7659	730	510	880	240	6.0
FD 400/400	1009	130	510	000	240	0.0

Туре	Ref. No.	A	ins in mm C	D	
SS 200/250	7662	400	150	1800	1)
SS 315	7663	500	150	1800	1)
SS 355	7664	650	150	1800	1)
SS 400/450	7665	750	150	1800	1)

¹⁾ Dimension D and weight vary for different profiles.

Curb dimensions

Curbs should be manufactured from hardwood, treated softwood or a similar material. All dimensions include any flashing covering the curb. On some models the fan guard is close to the edge of the fan plate, so on it may be neccessary on site to make provision for this in the curb.

Backdraught shutter

Backdraught shutters are available as an optional extra. They are manufactured from glass reinforced polyester resin (G.R.P.) and reduce unwanted draughts and heat loss when the roof fan is not in use.

Cowl size	A Max.	B Min.	C Min.
200/250	425	150	230/280
315	445	150	345
355	625	150	390
400/450	730	150	440/490

Туре	Ref. No.	
BS 200/250	7650	
BS 315	7651	
BS 355	7652	
BS 400/450	7653	

500 - 710 mm ø Horizontal discharge roof fans





Specification

The range of HELIOS horizontal RC roof cowls are designed to be aerodynamically stable. The cowls provide weather protection to fans, when used and may also be used to screen roof openings or duct terminations. Manufactured from glass reinforced polyester resin (G.R.P.), reinforced with coremat to provide additional strength with light weight.

Units are finished in a hard gloss, UV stabilised, gel coat, giving an attractive weather proof finish.

Fans

Cowls accept any HELIOS plate axial fan and must be ordered separately. <u>Note:</u> Cowls are not suitable for use in combination with explosion proof fans. For further specification please see axial fan pages.

Speed control

Most models are speed controllable via voltage reduction.

Delivery

Cowls and fans are supplied as separate items.

Reverse operation

Horizontal roof fans without back draught shutter are reversible when wired to a reversing switch. For intake allow a drop in performance.



Backdraught shutter Backdraught shutters for horizontal models are available as an optional extra.

Horizontal discharge roof fan

- Bird guard Bird guards are fitted as standard.
- Electrical connection Terminals in motor end cap (IP 55).
- Roof cowls for horizontal discharge

Manufactured from glass reinforced polyester resin (G.R.P) and supplied complete with bird guard, neoprene sealing strip and fixings. Optional backdraught shutters see facing page.

Colours

Units may be supplied in any BS or RAL colour. 8 standard colours are available as a no cost option. Other colours may incur a minimal surcharge.

A	

Туре	Dimensions in mm									
	Α	В	С	D						
RC 500/560	1000	925	110	550						
RC 630/710	1115	1045	110	650						

Туре	Ref. No.	Nominal weight kg
RC 500/560	5131	21
RC 630/710	5132	27

 The following colours are available as standard:
 BS 00 A 05 (Silver Grey) Standard
 BS 10 A 05 (Goose Wing Grey)
 BS 18 B 25 (Merlin Grey)
 BS 08 B 29 (Dark Brown)
 BS 10 B 19 (Mushroom)
 BS 12 B 27 (Olive Green)
 BS 12 B 21 (Moorland Green)
 HELIOS Bright Red

Information Pages

Controllers and motor protection units 397 on The full range of axial fans shown on pages 114 on may also be used with the cowls.

Roof co		Fan Type	Ref. No.	R.P.M.	Air flow	Power	Current	Wiring		m air flow	Nominal	5.0		rollers	ania
horizon dischar					volume (FID)			diagram	full load	erature controlled	fan weight	5 s transf		Electr	
Туре	Ref. No.			min ⁻¹	m³/h	kW	Amps	No.	+°C	+°C	kg	Туре	Ref. No.	Туре	Ref. No.
1 Phase motor,	Phase motor, 230 V / 1 ph. / 50 Hz, protection to IP 55														
RC 500/560	5131	HQW 500/6	1112	910	4570	0.14	1.20	475	60	40	17.3	TSW 1.5	1947	ESA 3	0239
RC 500/560	5131	HQW 500/4	1113	1410	7130	0.45	2.60	475	60	40	17.3	TSW 3.0	1948	ESA 3 i	7806
RC 500/560	5131	HQW 560/6	0385	955	6350	0.25	2.10	475	60	40	22.0	TSW 3.0	1948	ESA 3	0239
RC 500/560	5131	HQW 560/4	5054	1405	10030	0.75	5.60	475	40	40	25.0	TSW 7.5	1950	ESA 6 i	7807
RC 630/710	5132	HQW 630/6	5037	955	8490	0.45	3.20	475	60	40	25.0	TSW 5.0	1949	ESA 6 i	7807
RC 630/710	5132	HQW 630/4	5056	1415	13980	1.50	7.00	475	40	40	35.0	TSW 7.5	1950	ESA 10 i	7808
RC 630/710	5132	HQW 710/6/	5047	925	10950	0.50	2.50/(3.00)	475	25*	40	60.0	TSW 5.0	1949	ESA 6 i	7807
3 Phase motor,	, 400 V / 3 p	oh. / 50 Hz, prot	ection to I	P 55										Frequency	y inverter
RC 500/560	5131	HQD 500/6	1126	910	4570	0.14	0.50	469	60	40	17.2	RDS 1 ¹⁾	1314	—	—
RC 500/560	5131	HQD 500/4	1127	1320	6670	0.45	1.25	469	40	40	17.2	RDS 2 ¹⁾	1315	—	—
RC 500/560	5131	HQD 560/6	0386	960	6380	0.25	1.00	469	60	40	22.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
RC 500/560	5131	HQD 560/4	0387	1380	9850	0.75	1.75	469	40	40	23.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
RC 630/710	5132	HQD 630/8	5029	735	6490	0.25	1.50	469	60	40	27.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
RC 630/710	5132	HQD 630/6	5027	970	8620	0.55	1.80	469	60	40	28.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
RC 630/710	5132	HQD 710/8/	5599	700	10220	0.37	1.60/(1.60)	469	31*	40	57.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
RC 630/710	5132	HQD 710/6/6.	. 5602	920	12730	0.43/0.75	1.2/2.2	520	28*	40	55.0	RDS 4 ¹⁾	1316	FUR 3 ¹⁾	9485
RC 630/710	5132	HQD 710/6/6.	. 5603	930	14410	0.71/1.30	2.10/3.50	520	35*	40	60.0	RDS 4 ¹⁾	1316	FUR 4 ¹⁾	9487
RC 630/710	5132	HQD 710/4/4.	. 5604	1365	16270	0.95/1.55	2.10/3.70	520	20*	40	60.0	RDS 7 ¹⁾	1578	FUR 4 ¹⁾	9487
RC 630/710	5132	HQD 710/4/4.	. 5605	1370	18120	1.5/2.2	3.50/5.90	520	26*	40	75.0	RDS 7 ¹⁾	1578	FUR 6 ¹⁾	9489
RC 630/710	5132	HQD 710/4/	5606	1435	20890	3.00	6.7	776	30*	40	88.0	_	—	FUR 6 ¹⁾	9489

¹⁾ Includes full motor protection unit; alternative: TSW/TSD; 5 step transformer controllers without motor protection unit.

* Max. pitch angle [°]





Selection chart

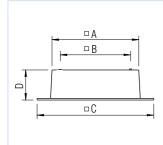
Туре	Diameter mm	Max. pitch	Poles	R.P.M. min ⁻¹	Air flow (Δpstat.)		n∀m³/s	in depen	dence to :	static pres	sure = N	/ m ² = fre	eely avail	able press	sure		
					0	25	50	75	100	125	150	175	200	225	250	275	300
RC + HQ	500		6	910	1.269	1.133	0.964										
RC + HQ	500		4	1410	1.981	1.900	1.814	1.711	1.586	1.442							
RC + HQ	560		6	955	1.764	1.567	1.319										
RC + HQ	560		4	1405	2.786	2.675	2.556	2.428	2.286	2.136	1.983	1.722					
RC + HQD	630		8	735	1.803	1.556											
RC + HQ	630		6	955	2.358	2.150	1.953										
RC + HQW	630		4	1415	3.883	3.761	3.639	3.508	3.369	3.217	3.050	2.862	2.642	2.436			
RC + HQD	710	31°	8	700	2.839	2.511	2.114										
RC + HQD	710	28°	6	920	3.536	3.331	3.033	2.733	2.386								
RC + HQD	710	35°	6	930	4.003	3.735	3.475	3.139	2.794								
RC + HQW	710	25°	6	925	3.042	2.817	2.558	1.847									
RC + HQD	710	20°	4	1365	4.519	4.369	4.214	4.047	3.914	3.776	3.525	3.336	3.131	2.889	2.508	1.986	1.708
RC + HQD	710	26°	4	1370	5.033	4.883	4.728	4.567	4.394	4.214	4.019	3.808	3.575	3.311	3.033		
RC + HQD	710	30°	4	1435	5.803	5.647	5.486	5.317	5.144	4.967	4.781	4.594	4.394	4.181	3.944	3.689	

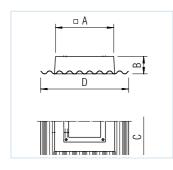
Туре

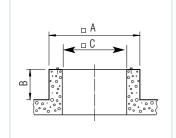
PB 500/560

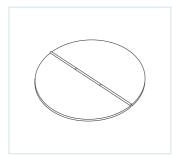
Ref. No.

7660









Purlin box for horizontal roof cowls Manufactured from glass

reinforced polyester resin (G.R.P.). Corrosion resistant and thermally efficient, finished in goose wing grey to match most building applications. The units are designed to give load bearing support to the range of HELIOS fans and cowls and may be fitted in pitched or flat roof applications.

PB 630/710	7661	900	780	1080	260	10

A

865

Dimensions in mm

С

1050

D

250

В

620

Nominal

weight kg

8.0

Soaker sheets

Available in an extensive range of profiles and colours to match HELIOS roof cowls. Standard colour is grey. Manufactured from glass reinforced polyester resin (G.R.P) with chamfered profiles around the upstand to stop water build-up.

lype	Ket. No.	Dimensions in mm									
		А	В	С	D						
SS 500/560	7666	870	150	1800	1)						
SS 630/710	7667	1000	150	1800	1)						
1) Dimension D and	¹⁾ Dimension D and weight vary for different profiles.										

Curb dimensions	
-----------------	--

Curbs should be manufactured from hardwood, treated softwood or a similar material. All dimensions include any flashing covering the curb. On some models the fan guard is close to the edge of the fan plate, so on it may be neccessary on site to make provision for this in the curb.

Backdraught shutter

Backdraught shutters are available as an optional extra. They are manufactured from glass reinforced polyester resin (G.R.P.) and reduce unwanted draughts and heat loss when the roof fan is not in use.

Cowl size	A Max.	B Min.	C Min.
500/560	865	150	550/630
630/710	900	150	700/810

Туре	Ref. No.	
BS 500/560	7654	
BS 630/710	7655	

355 - 450 mm ø Vertical discharge roof fans





Specification

The range of HELIOS vertical VC roof cowls are designed to be aerodynamically stable. The cowls provide weather protection to fans, when used and may also be used to screen roof openings or duct terminations. Manufactured from glass reinforced polyester resin (G.R.P.), reinforced with coremat to provide additional strength with light weight. Units are finished in a hard gloss, UV stabilised, gel coat, giving an attractive weather proof finish.

Fans

Cowls accept any HELIOS plate axial fan and must be ordered separately. <u>Note:</u> Cowls are not suitable for use in combination with explosion proof fans. For further specification please see axial fan pages.

Speed control

Most models are speed controllable via voltage reduction.

Delivery

Cowls and fans are supplied as separate items.

Reverse operation

Vertical roof fans are not reversible.

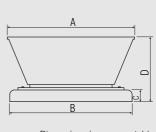


- Backdraught shutter Vertical extract models have backdraught shutters fitted as standard.
- Bird guard Bird guards are fitted as standard.
- Electrical connection Terminals in motor end cap (IP 55).
- Roof cowls for vertical discharge

Manufactured from glass reinforced polyester resin (G.R.P) and supplied complete with bird guard, neoprene sealing strip and fixings.

Colours

Units may be supplied in any BS or RAL colour. 8 standard colours are available as a no cost option. Other colours may incur a minimal surcharge.



Туре	Dimensions in mm A B C D									
VC 355	690	685	100	475						
VC 400/450	790	790	100	585						

Туре	Ref. No.	Nominal weight kg
VC 355	7695	8.5
VC 400/450	7696	12

 The following colours are available as standard:
 BS 00 A 05 (Silver Grey) Standard
 BS 10 A 05 (Goose Wing Grey)
 BS 18 B 25 (Merlin Grey)
 BS 08 B 29 (Dark Brown)
 BS 10 B 19 (Mushroom)
 BS 12 B 27 (Olive Green)
 BS 12 B 21 (Moorland Green)
 HELIOS Bright Red

Information

Controllers and motor protection units 397 on The full range of axial fans shown on pages 114 on may also be used with the cowls.

Pages

Roof co vertic discha	al	Fan Type	Ref. No.	R.P.M.	Air flow volume (FID)	Power	Current	Wiring diagram		m air flow erature controlled	Nominal fan weight	5 st transfo	ер		tronic roller
Туре	Ref. No.			min ⁻¹	m³/h	kW	Amps	No.	+°C	+°C	kg	Туре	Ref. No.	Туре	Ref. No.
1 Phase motor, 230 V / 1 ph. / 50 Hz, protection to IP 55															
VC 355	7695	HQW 355/6	1107	940	1790	0.05	0.33	475	60	40	9.5	TSW 1.5	1947	ESA 1	0238
VC 355	7695	HQW 355/4	1108	1405	2660	0.12	0.90	475	60	40	9.5	TSW 1.5	1947	ESA 1	0238
VC 400/450	7696	HQW 400/6	1110	905	2430	0.06	0.45	475	60	40	13.0	TSW 1.5	1947	ESA 1	0238
VC 400/450	7696	HQW 400/4	1111	1340	3640	0.16	1.30	475	60	40	13.0	TSW 1.5	1947	ESA 3	0239
VC 400/450	7696	HQW 450/6	0991	960	3730	0.12	1.00	475	60	40	15.5	TSW 1.5	1947	ESA 3	0239
VC 400/450	7696	HQW 450/4	0992	1250	4830	0.33	2.10	475	60	40	15.5	TSW 3.0	1948	ESA 3	0239
3 Phase motor	, 400 V / 3 j	ph. / 50 Hz, pro	tection to II	P 55											
VC 355	7695	HQD 355/6	1120	950	1820	0.05	0.30	469	60	40	9.5	RDS 1 ¹⁾	1314	—	—
VC 355	7695	HQD 355/4	1121	1435	2720	0.12	0.85	469	60	40	9.5	RDS 1 ¹⁾	1314	—	—
VC 400/450	7696	HQD 400/6	1123	935	2520	0.06	0.30	469	60	40	13.0	RDS 1 ¹⁾	1314	—	—
VC 400/450	7696	HQD 400/4	1124	1395	3790	0.16	0.85	469	60	40	13.0	RDS 1 ¹⁾	1314	—	—
VC 400/450	7696	HQD 450/6	0993	950	3700	0.12	0.45	469	60	40	15.5	RDS 1 ¹⁾	1314	—	—
VC 400/450	7696	HQD 450/4	0994	1335	5210	0.33	1.00	469	50	40	15.5	RDS 2 ¹⁾	1315	—	—

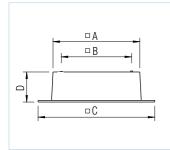
1) Includes full motor protection unit; alternative: TSW/TSD; 5 step transformer controllers without motor protection unit.

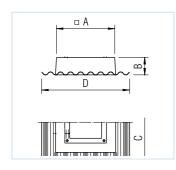


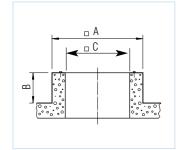


Selection chart

Туре	Diameter mm	Max. pitch	Poles	R.P.M. min ⁻¹	Air flow (Δpstat.)		n∀m³/s	in depend	lence to s	static pres	sure = N	/ m² = fre	ely availa	ble press	ure		
					0	25	50	75	100	125	150	175	200	225	250	275	300
VC + HQ	355		6	940	0.497	0.394											
VC + HQ	355		4	1405	0.739	0.678	0.614	0.489									
VC + HQ	400		6	905	0.675	0.572											
VC + HQ	400		4	1340	1.011	0.936	0.881	0.750									
VC + HQ	450		6	960	1.036	0.925	0.744										
VC + HQ	450		4	1250	1.342	1.272	1.144	1.019									







Purlin box for vertical roof cowls

Manufactured from glass reinforced polyester resin (G.R.P.). Corrosion resistant and thermally efficient, finished in goose wing grey to match most building applications. The units are designed to give load bearing support to the range of HELIOS fans and cowls and may be fitted in pitched or flat roof applications.

Soaker sheets

Available in an extensive range of profiles and colours to match HELIOS roof cowls. Standard colour is grey. Manufactured from glass reinforced polyester resin (G.R.P) with chamfered profiles around the upstand to stop water build-up.

Туре	Ref. No.		Dimensio	ns in mm		Nominal
		А	В	С	D	weight kg
PB 355	7658	625	400	780	240	4.0
PB 400/450	7659	730	510	880	240	6.0

Туре	Ref. No.	Dimensions in mm								
		A	В	С	D					
SS 355	7664	650	150	1800	1)					
SS 400/450	7665	750	150	1800	1)					
¹⁾ Dimension D an	d weight varv	for different	nrofiles							

Curb dimensions

Curbs should be manufactured from hardwood, treated softwood or a similar material. All dimensions include any flashing covering the curb. On some models the fan guard

is close to the edge of the fan plate, so on it may be neccessary on site to make provision for this in the curb.

Cowl size	A Max.	B Min.	C Min.
355	625	150	390
400/450	730	150	440/490

500 - 710 mm ø Vertical discharge roof fans





Specification

The range of HELIOS vertical VC roof cowls are designed to be aerodynamically stable. The cowls provide weather protection to fans, when used and may also be used to screen roof openings or duct terminations. Manufactured from glass reinforced polyester resin (G.R.P.), reinforced with coremat to provide additional strength with light weight. Units are finished in a hard gloss, UV stabilised, gel coat, giving an attractive weather proof finish.

Fans

Cowls accept any HELIOS plate axial fan and must be ordered separately. <u>Note:</u> Cowls are not suitable for use in combination with explosion proof fans. For further specification please see axial fan pages.

Speed control

Most models are speed controllable via voltage reduction.

Delivery

Cowls and fans are supplied as separate items.

Reverse operation

Vertical roof fans are not reversible.



- Backdraught shutter Vertical extract models have backdraught shutters fitted as standard.
- Bird guard Bird guards are fitted as standard.

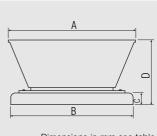
Electrical connection Terminals in motor end cap (IP 55). Roof cowls for vertical discharge

Manufactured from glass reinforced polyester resin (G.R.P) and supplied complete with bird guard, neoprene sealing strip and fixings.

Colours

Units may be supplied in any BS or RAL colour. 8 standard colours are available as a no cost option. Other colours may incur a minimal surcharge.

* Max. pitch angle [°]



Dimensions in mm see table

Туре	[Dimensio	ns in mr	n
	A	В	С	D
VC 500/560	950	925	110	700
VC 630/710	1030	1045	110	800

Туре	Ref. No.	Nominal weight kg
VC 500/560	7697	21
VC 630/710	7698	27

 The following colours are available as standard:
 BS 00 A 05 (Silver Grey) Standard
 BS 10 A 05 (Goose Wing Grey)
 BS 18 B 25 (Merlin Grey)
 BS 08 B 29 (Dark Brown)
 BS 10 B 19 (Mushroom)
 BS 12 B 27 (Olive Green)
 BS 12 B 21 (Moorland Green)
 HELIOS Bright Red

Information	Pages
Controllers and motor	
protection units	397 on
The full range of axial fai	ns shown
on pages 114 on may a	also be
used with the cowls.	

Roof co		Fan Type	Ref. No.	R.P.M.	Air flow	Power	Current	Wiring		n air flow	Nominal	_ .		ollers	
horizon dischai					volume (FID)			diagram	full load	erature controlled	fan weight	5 st transfo		Electr	
Туре	Ref. No.			min ⁻¹	m³/h	kW	Amps	No.	+°C	+°C	kg	Туре	Ref. No.	Туре	Ref. No.
1 Phase motor	, 230 V / 1 j	ph. / 50 Hz, prote	ection to II	P 55											
VC 500/560	7697	HQW 500/6	1112	910	4810	0.14	1.20	475	60	40	17.3	TSW 1.5	1947	ESA 3	0239
VC 500/560	7697	HQW 500/4	1113	1410	7500	0.45	2.60	475	60	40	17.3	TSW 3.0	1948	ESA 3 i	7806
VC 500/560	7697	HQW 560/6	0385	955	6850	0.25	2.10	475	60	40	22.0	TSW 3.0	1948	ESA 3	0239
VC 500/560	7697	HQW 560/4	5054	1405	10670	0.75	5.60	475	40	40	25.0	TSW 7.5	1950	ESA 6 i	7807
VC 630/710	7698	HQW 630/6	5037	955	8900	0.45	3.20	475	60	40	25.0	TSW 5.0	1949	ESA 6 i	7807
VC 630/710	7698	HQW 630/4	5056	1415	14830	1.50	7.00	475	40	40	35.0	TSW 7.5	1950	ESA 10 i	7808
VC 630/710	7698	HQW 710/6/	5047	925	11930	0.50	2.50/(3.00)	475	25*	40	60.0	TSW 5.0	1949	ESA 6 i	7807
3 Phase motor	, 400 V / 3 j	ph. / 50 Hz, prote	ection to II	P 55										Frequency	/ inverter
VC 500/560	7697	HQD 500/6	1126	910	4810	0.14	0.50	469	60	40	17.2	RDS 1 ¹⁾	1314	—	
VC 500/560	7697	HQD 500/4	1127	1320	7010	0.45	1.25	469	40	40	17.2	RDS 2 ¹⁾	1315	—	—
VC 500/560	7697	HQD 560/6	0386	960	6970	0.25	1.00	469	60	40	22.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
VC 500/560	7697	HQD 560/4	0387	1380	10480	0.75	1.75	469	40	40	23.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
VC 630/710	7698	HQD 630/8	5029	735	6890	0.25	1.50	469	60	40	27.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
VC 630/710	7698	HQD 630/6	5027	970	9100	0.55	1.80	469	60	40	28.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
VC 630/710	7698	HQD 710/8/	5599	700	10800	0.37	1.60/(1.60)	469	31*	40	57.0	RDS 2 ¹⁾	1315	FUR 3 ¹⁾	9485
VC 630/710	7698	HQD 710/6/6	5602	920	13500	0.43/0.75	1.2/2.2	520	28*	40	55.0	RDS 4 ¹⁾	1316	FUR 3 ¹⁾	9485
VC 630/710	7698	HQD 710/6/6	5603	930	15630	0.71/1.30	2.10/3.50	520	35*	40	60.0	RDS 4 ¹⁾	1316	FUR 4 ¹⁾	9487
VC 630/710	7698	HQD 710/4/4	5604	1365	17060	0.95/1.55	2.10/3.70	520	20*	40	60.0	RDS 7 ¹⁾	1578	FUR 4 ¹⁾	9487
VC 630/710	7698	HQD 710/4/4	5605	1370	19280	1.5/2.2	3.50/5.90	520	26*	40	75.0	RDS 7 ¹⁾	1578	FUR 6 ¹⁾	9489
VC 630/710	7698	HQD 710/4/	5606	1435	22100	3.00	6.7	776	30*	40	88.0	—	_	FUR 6 ¹⁾	9489

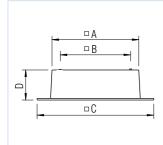
1) Includes full motor protection unit; alternative: TSW/TSD; 5 step transformer controllers without motor protection unit.

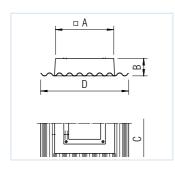


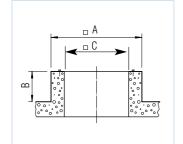


Selection chart

Туре	Diameter mm	Max. pitch	Poles	R.P.M. min ⁻¹	Air flow (Δpstat.)		n∀m³/s	in depen	dence to :	static pres	ssure = N	/ m² = fr	eely avail	able press	sure		
					0	25	50	75	100	125	150	175	200	225	250	275	300
VC + HQ	500		6	910	1.336	1.200	1.031										
VC + HQ	500		4	1410	2.083	2.000	1.914	1.814	1.703	1.547	1.378						
VC + HQ	560		6	955	1.903	1.678	1.433	1.128									
VC + HQ	560		4	1405	2.964	2.847	2.725	2.597	2.453	2.294	2.119	1.931					
VC + HQD	630		8	735	1.914	1.653											
VC + HQ	630		6	955	2.472	2.289	2.078	1.756									
VC + HQW	630		4	1415	4.119	3.994	3.864	3.728	3.586	3.436	3.319	3.081	2.867	2.633			
VC + HQD	710	31°	8	700	3.000	2.672	2.289	1.747									
VC + HQD	710	28°	6	920	3.750	3.503	3.236	2.933	2.575	2.125							
VC + HQD	710	35°	6	930	4.342	4.069	3.758	3.394	3.058								
VC + HQW	710	25°	6	925	3.314	3.022	2.750	2.389									
VC + HQD	710	20°	4	1365	4.739	4.586	4.428	4.264	4.092	3.911	3.719	3.517	3.303	3.064	2.756	2.250	1.764
VC + HQD	710	26°	4	1370	5.356	5.192	5.025	4.850	4.675	4.486	4.289	4.072	3.836	3.567	3.319	3.000	
VC + HQD	710	30°	4	1435	6.139	5.978	5.819	5.656	5.486	5.311	5.128	4.936	4.733	4.511	4.292	4.042	3.722







Purlin box for vertical roof cowls

Manufactured from glass reinforced polyester resin (G.R.P.). Corrosion resistant and thermally efficient, finished in goose wing grey to match most building applications. The units are designed to give load bearing support to the range of HELIOS fans and cowls and may be fitted in pitched or flat roof applications.

Туре	Ref. No.		Dimensio	ns in mm		Nominal
		А	В	С	D	weight kg
PB 500/560	7660	865	620	1050	250	8.0
PB 630/710	7661	900	780	1080	260	10

Soaker sheets

Available in an extensive range of profiles and colours to match HELIOS roof cowls. Standard colour is grey. Manufactured from glass reinforced polyester resin (G.R.P) with chamfered profiles around the upstand to stop water build-up.

Туре	Ref. No.	A	Dimensio B	ns in mm C	D
SS 500/560	7666	870	150	1800	1)
SS 630/710	7667	1000	150	1800	1)
	al constantiation and	to a different			

¹⁾ Dimension D and weight vary for different profiles.

Curb dimensions

Curbs should be manufactured from hardwood, treated softwood or a similar material. All dimensions include any flashing covering the curb.

On some models the fan guard is close to the edge of the fan plate, so on it may be neccessary on site to make provision for this in the curb.

Cowl size	A Max.	B Min.	C Min.
500/560	865	150	550/630
630/710	900	150	700/810



This section covers the general technical information and product information.

Common features of the vertical discharge models - VD.. and VDR..

Features

Because of the vertical discharge air flow, these units have the following advantages:

- Less impact to the environment through pollution.
- Minimising the effect of the exhaust air on the roofs, roof lights and light domes of adjacent buildings.
- By discharging the exhaust fumes higher into the atmosphere disturbing factors (such as odours, vapours) do not enter adjacent buildings. So open windows, hatches or chimneys within the surrounding area or other supply or exhaust air roof fans are un affected.

Speed control

The information regarding this can be found on product pages and "general technical product information".

Electrical connection

The supply cable can enter the unit from the under side via a cable gland in the base plate or directly over the roof. The connection must be carried out without dismantling other parts in the external terminal box and following the attached wiring diagram.

Motor protection

The information on motor protection is given in the specific product page.

Sound levels

The information on sound levels is given in the specific product page.

Incorrect direction of rotation

The VD..- and VDR..- units are suitable for exhaust air operation only. If the fan is operated in the incorrect direction of rotation the motor will overheat and the built-in thermal contacts will trip. Typical indication for this is a very low air flow combined with high noise levels and vibration.

Installation

Vertical discharge roof fans must be mounted horizontally. On sloping roofs this can be achieved by using an appropriate base construction. This is to prevent the ingress of water. Installion of the RD.. horizontal discharge units is given on the product pages.



Design VDR..

Vertical discharge centrifugal roof fan with isolation switch on the casing. Casing and base plate made of galvanised steel. The fans are factory-wired with the isolation switch. The base plate of casing is supplied with drilled holes (hole pattern to DIN 24155, Bl. 3) in order to connect the supply air accessories.

Motor

The units are operated by totally enclosed external rotor motors (IP 44), in the air stream. Their design complies with DIN EN 60034 / VDE 0530 and DIN EN 60335-1 / VDE 0700-1, of the insulation class B and protection class I. They are equipped with maintenance free ball bearings, which are suitable for up to 30.000 operating hours.

Impellers

Highly efficient, backward curved centrifugal impellers made of polymer. Low vibration operation through dynamic balancing according to DIN ISO 1940 T.1 – grade 6.3.

Air flow temperature

The units can be used in the range of -40 °C to +60 °C. The upper limit is type-specific and can be obtained from the product page. If the fan is speed-controlled, this value must be reduced by approx. 10 °C.

Design VD.. The casing is made of glass fibre polyester by using the la

VD

fibre polyester by using the latest techniques to ensure the optimally smooth surface. Thus the unit externally is totally corrosion proof and resistant to chemical substances and UV, also ensuring unit weighs less. The motor is outside of the air stream (except VD.. 180) beneath a GRP-cowl. A cooling fan and vents in the motor cover ensure a recooling through the atmospheric air. Starting from VD 200 the motor mountings and other fixing elements are made of stainless steel. The impeller is direct driven by the motor. Easy to assemble / disassemble for servicing. Simple electrical connection through an external terminal box protected to IP 65. The base plate of casing is supplied with drilled holes (hole pattern to DIN 24155, Bl. 3) or with threaded bolts in order to connect the supply air accessories.

Motor

Starting from the VD 200, maintenance free IEC-squirrel cage motors are used. These motors are designed for continuous operation and are rated to cover the full range of the unit. They are equipped with maintenance free ball bearings, which are suitable for up to 30.000 operating hours. The motors comply with DIN EN 60034 / VDE 0530 and DIN EN 60335-1/VDE 0700-1 as well as other national regulations. They have the insulation class B or F and are protected to IP 44 or 54 (see product page).

Impellers

Starting from VD 200.. the mixed-flow impellers made of aluminium are specially developed for this specific application. The air flow pattern that is achieved provides the optimal vertical outlet airflow pattern. The VD.. 180 is equipped with highly efficient backward curved centrifugal impellers made of galvanised steel. Dynamically balanced in accordance with DIN ISO 1940 T.1 – grade 6.3. to ensure low vibration in operation.

Contact protection

All units come with a bird guard made of galvanised steel according to DIN EN ISO 13857 on the outlet as standard. If there is no protection for safety against rotating parts on the intake, a guard must be installed as well (available as accessory).

Air flow temperature

Starting from VD 200 the units can be used in the range of -40 °C to +90 °C because the motors are outside of the air stream. The maximum limit can be seen on the corresponding product page. If the fan is speed-controlled, this value is reduced generally by 10-20 °C. Explosion proof models are rated at max. +40 °C.

Explosion proof

All the polymer components of these models have a electroconductive, black coating. The ex-proof models corresponding the unit group II, category 2 G for applications in zone 1 and 2 according to directive 94/9/EG. The EG-declaration of conformity which is attached to every unit details the design according to DIN EN 60079-0/ VDE 0170-1 and DIN EN 60079-7 / VDE 0170-6. It is protected to Ex e 2G. The temperature class is given on the product page. The external terminal box is also protected to Ex e 2G. All units have a KEMA declaration of conformity. For further information see "design of ventilation systems explosion proof fans" and "general technical information".

Chemical endurance

Starting from VD.. 200 all the case parts such as base plate with inlet nozzle, top and base cover as well as motor encapsulation are made of glass fibre polyester and are therefore resistant to many substances. The self-ventilated motor is outside of the air stream; its mountings are made of stainless steel. The aluminium impeller and the hot-dip galvanised safety guard can be damaged by some substances. For aggressive air an acrylic polymer coating of impeller is recommended (on order at extra cost).

Information

Design of ventilation systems, acoustic, explosion proof 12 on General technical information, speed control 17 on

Page



RD



Model RD

Horizontal discharging centrifugal fans for extraction.

Specification

Robust, corrosion and weather resistant construction. Base plate made of galvanised steel. Cowl and protection grille made of galvanised steel, nominal sizes 225 – 400 mm made of aluminium. Nominal size 710 mm with cowl made of glass fibre reinforced polyester. All explosion proof models with base plate made of galvanised steel. Quiet operation through resiliently mounted motor. Compact design with excellent weather protection.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44 or IP 54 and to insulation class B or F according to DIN EN 60034/ VDE 0530 and DIN EN 60335-1 / VDE 0700-1. The windings are additionally impregnated to protect against high humidity. The ball bearings are greased for a running time of up to 30.000 running hours and are thus maintenance free. Motor and impeller are balanced as the unit according to DIN ISO 1940 T. 1 - class 6.3 to ensure a low vibration operation ..

Impellers

High performance, efficiency optimised backward curved centrifugal impellers, made of galvanised steel. Pressed on motor and balanced as unit.

Contact safety

All units come with a bird guard to DIN EN ISO 13857 on the outlet as standard. If there is no ducting connected, then for safety protection against rotating parts on the intake, a guard must be installed as well (available as accessory).

Air flow temperature

The operating range is between -40 to +60 °C. Thermal contacts protect against higher temperatures. For higher air flow temperatures the vertical discharge model VD can be used.

Speed control

Al single speed RD fans (except RDD 225/6 Ex and RDD 710/6) are 100% speed controllable. For suitable controllers see chart on individual fan page. Further information see "general technical information".

Electric wiring

The supply cable can enter the unit from the under side via cable gland in the base plate or directly over the roof. Connect following the the wiring diagram in the terminal box (protection to IP 55) located below the cowl.

Full motor protection

All models (except explosion proof) are equipped with thermal contacts, wired to the terminal box. For motor overheat protection connect the thermal contacts to the protection units as shown in the fan chart. The motors of RD.. Ex are equipped with positive temperature coefficient thermistors (PTC) of winding (for direct temperature monitoring) as standard. To provide the required motor overheat protection a suitable motor tripping unit must be fitted e.g the MSA unit (accessory).

Explosion proof

The ex-proof models corresponding to unit group II, category 3 G for applications in zone 2 according to directive 94/9/EG. Designed according to DIN EN 60079-0/VDE 0530 and DIN EN 60079-7/VDE 0170-6. Protected to Ex e 3G. The temperature class is given in the fan chart. The material conforms to DIN EN 14986 as shown in the fan chart. The motors of RD.. Ex are equipped with positive temperature coefficient thermistors (PTC) of winding (for direct temperature monitoring) as standard. To provide the required motor overheat protection a suitable motor tripping unit must be fitted e.g the MSA unit (accessory). With these features the speed of RD.. Ex fans can be controlled (except RDD 225/6 Ex models) where transformer control units TSD, TSSD can be used. A minimum voltage of 115 V must be observed. The electrical connection is by a 80 cm long flying lead which is attached to the motor. (A separate explosion proof terminal box can be supplied as an accessory). Installation and operation must be in compliance with the relevant regulations. For further information see "design of ventilation systems explosion proof fans" and "general technical information".

Sound levels

Data is given on product pages and under "general product specific information".

Incorrect direction of rotation If the fan is operated in the incorrect direction of rotation the motor will overheat and the motor protection will trip. Typical indication for this is a very low air flow combined with high

noise levels and vibration.

Base construction, mounting and delivery

Supplied as ready to install units. The fans can be installed quickly and easily; suitable for installation on all of roof constructions. The roof curb or purlin should be horizontal. With the models RD.. a slope of max. 25° is allowed. We recommend the use of the purlin boxes and soaker sheets offered in the accessory range. Using these components minimises the cost of designing, completion and installationl. The roof curb can also be produced on site in concrete, wood, brick or similar. A flat surface is necessary as a perfect sealing with the roof. After mounting the unit, the fan base plate is secured by 4 screws to the base. Helios purlin box and base attenuator with sizes 180-450 mm have a hinged mechanism and offer advantages for cleaning and maintenance. With bases built on the site packing should be used to level any flatness imperfection. Any resulting gap between the fan's base plate and the roof's base must be sealed with a sealant. After tightening the screws evenly, check if impeller rotates freely.

InformationPageDesign of ventilation systems,
acoustic, explosion proof12 on
General technical information,
speed control17 on



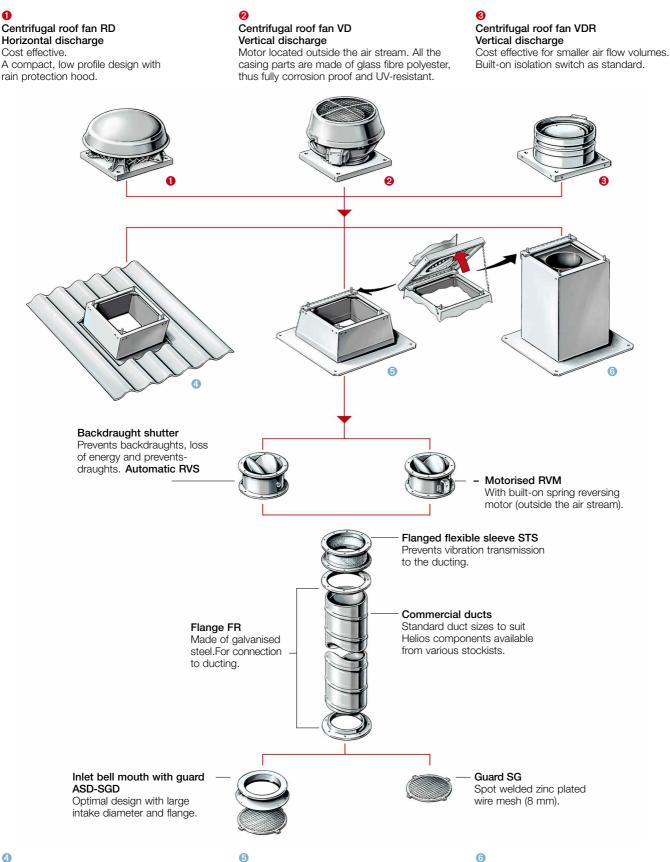
With the combination parameters; static pressure increase $\Delta p_{stat.},$ air flow volume V, revolution per minute min-1, noise level in 4 m distance,

impeller diameter DN mm the following chart makes the selection of roof fans ø 180 to 710 easier.

Diameter	R.P.M.	Sound pressure intake	Air flow	w volume	♡ in m³/	s against	static pre	ssure = N	/ m² (Pa	.) external	l pressure	;								
mm	min ⁻¹	L _{PA} dB(A) in 4 m distance	(∆p _{stat.} 0) in Pa 50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850
Model VD -	- vertical di		•	00	100	100	200	200	000	000	-100	-00	000	000	000	000	100	700	000	000
180 180	2300 1400	60 45	0.253 0.136	0.236 0.097	0.217 0.047	0.197	0.178	0.157	0.125	0.110	0.075									
200 200 200 200 200	2900 1400 900 700	67 51 42 36	0.722 0.347 0.235 0.186	0.694 0.294 0.164	0.672 0.231	0.642 0.136	0.614	0.575	0.550	0.525	0.494	0.450	0.406	0.361	0.300					
225 225 225 225 225	2900 1400 900 700	71 56 46 41	0.947 0.500 0.326 0.292	0.917 0.456 0.236 0.131	0.894 0.408	0.867 0.317	0.833 0.194	0.800	0.767	0.753	0.717	0.675	0.625	0.611	0.556	0.486	0.444	0.347	0.297	
250 250 250	1400 900 700	60 49 45	0.778 0.522 0.394	0.728 0.428 0.267	0.664 0.283	0.586	0.500	0.369												
315 315 315	1400 900 700	63 53 46	1.044 0.708 0.556	0.972 0.600 0.386	0.900 0.458	0.819 0.175	0.725	0.606	0.425	0.200										
400 400 400	1400 900 700	66 57 48	1.458 0.956 0.711	1.389 0.833 0.522	1.294 0.683 0.194	1.222 0.469	1.097 0.133	0.978	0.850	0.700	0.528	0.306								
450 450 450	1400 900 700	70 60 54	2.222 1.486 1.132	2.139 1.361 0.931	2.067 1.208 0.660	1.986 1.035 0.208	1.875 0.792	1.769 0.422	1.650	1.500	1.354	1.150	0.925	0.472						
500 500 500 500 500	1400 900 700 350	75 65 60 44	3.778 2.361 1.736 0.872	3.653 2.194 1.611 0.369	3.528 2.028 1.389	3.417 1.850 1.083	3.278 1.658 0.544	3.150 1.400	3.000 1.072	2.850 0.600	2.711	2.600	2.450	2.222	2.119	1.944	1.650	1.389	1.000	
560 560 560 560	1400 900 700 350	79 70 63 48	5.306 3.667 3.139 1.500	5.278 3.528 2.775 0.731	5.167 3.361 2.361	5.028 3.194 1.986	4.917 2.944 1.600	4.800 2.700 1.131	4.700 2.350 0.481	4.550 2.000	4.450 1.550	4.300 1.050	4.194	3.944	3.889	3.806	3.550	3.278	3.150	
180 180 200 200	- vertical 2500 1700 2650 2600	50 42 60 50	0.128 0.078 0.314 0.214	0.114 0.056 0.294 0.186	0.094 0.039 0.272 0.158	0.078 0.022 0.247 0.128	0.061 0.219 0.094	0.042 0.189 0.061	0.158 0.025	0.122	0.081	0.042								
225 225 225 225 225 225 225 225 225	- horizontal 1420 1380 1260 950 910 720	48 48 48 46 38 37 31	0.478 0.467 0.433 0.317 0.306 0.236	0.428 0.414 0.372 0.247 0.225 0.078	0.378 0.361 0.311	0.319 0.297 0.211	0.186 0.103													
315 315 315 315 315	1400 1220 890 700	58 55 47 41	1.339 1.200 0.856 0.689	1.264 1.108 0.739 0.519	1.192 1.019 0.622 0.264	1.122 0.933 0.425	1.053 0.836	0.981 0.711	0.889 0.522	0.758 0.247	0.533	0.111								
400 400 400 400 400 400	1420 1330 1250 850 690 600	61 60 58 48 43 40	1.883 1.786 1.697 1.158 0.914 0.836	1.808 1.703 1.606 1.022 0.744 0.592	1.733 1.617 1.508 0.867 0.522 0.258	1.653 1.525 1.403 0.686	1.567 1.425 1.292 0.275	1.475 1.322 1.175	1.378 1.211 1.050	1.275 1.092 0.900	1.161 0.942 0.636	1.019 0.656 0.275	0.750 0.258 0.014	0.206						
450 450 450 450 450 450	1350 1260 1100 930 780 660	63 63 59 53 49 45	2.536 2.400 2.142 1.728 1.497 1.239	2.439 2.292 2.014 1.589 1.317 1.036	2.339 2.183 1.881 1.442 1.119 0.803	2.239 2.094 1.742 1.289 0.908 0.319	2.136 1.953 1.592 1.125 0.594	2.028 1.833 1.439 0.919 0.125	1.919 1.708 1.286 0.317	1.808 1.583 1.114	1.697 1.450 0.861	1.583 1.300 0.519	1.456 1.094 0.281	1.303 0.700 0.081	1.017 0.356	0.428 0.097	0.100			
560 560 560 560	920 700/6 700/8 470	60 54 54 42	3.528 2.839 2.658 1.767	3.317 2.522 2.383 1.361	3.108 2.206 2.114 0.808	2.903 1.881 1.825	2.694 1.506 1.458	2.472 1.022 0.772	2.228 0.458	1.933	1.542	0.833								
630 630 630 630	880 680 650 440	63 57 55 45	4.667 3.769 3.469 2.314	4.447 3.439 3.169 1.858	4.225 3.097 2.858 1.275	4.000 2.728 2.517 0.072	3.764 2.342 2.125	3.517 1.942 1.597	3.250 1.347 0.611	2.956 0.606	2.619 0.286	2.197 0.031	1.536	0.722	0.142					
710 710 710 710 710	950 940 660 480	68 72 59 50	6.867 9.583 4.869 3.436	6.631 9.314 4.511 2.997	6.400 9.047 4.169 2.572	6.178 8.786 3.847 1.919	5.958 8.533 3.500	5.750 8.286 3.067	5.542 8.044 2.469	5.331 7.808 1.681	5.103 7.567	4.850 7.319	4.553 7.053	4.194 6.764	3.764 6.436	3.261 6.056	2.683 5.614	1.844 5.100	4.522	3.867



Roof fans and mounting accessories System configuration



Soaker sheet WDS

For roof fans and roof cowls on profiled roofs. Weather resistant and corrosion-free made of glass fibre reinforced polyester. Slanting roof base SDS (Page 360)

For roof fans and roof cowls on slanting and sloped roofs. Inner surface of the upstand is lined with sound and thermal insulation.

Purlin box FDS

For low priced and efficient mounting of roof fans and roof cowls on flat roofs. Made of corrosion resistant glass fibre reinforced polyester or galvanised steel. Sizes 180 to 450 mm are with hinged mechanism for simple inspection and cleaning.

)

Base attenuator SSD

For sound insulation on intake of the fan. All metal parts made of galvanised steel. Incl. fixing screws, profile rubber and sealing between base and base plate. Sizes 180 to 450 mm with hinged mechanism and foamed material core. Allows access to ducting or ventilation shaft.



Roof fan with vertical discharge made of glass-fibre reinforced polymer.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone are made of glassfibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts connected in series with windings. Deactivated automatically at higher motor temperature and activated again after cooling down.

Electrical connection

In external terminal box, which is located beneath rain cowl.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

Adjustable between 0 - 100 % available with stepless electronic or five step control units. For selection see the model chart.

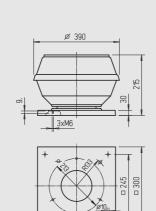
Sound level

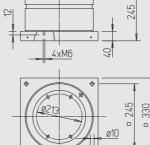
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

Fully assembled, ready to connect units.

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and switches	397 on

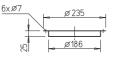




Flange rings Ref. No. 1200 FR 180

Dimensions in mm

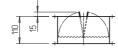
Corrugated roof base, profile 5 WDS 180

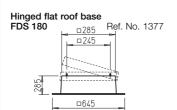


Flanged canvas connector STS 180 Ref. No. 1217

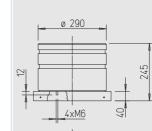


Automatic backdraught shutter DVS 180 Ref. No. 1 Ref. No. 1247 Ref. No. 5289





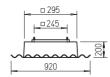


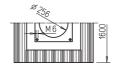




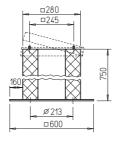
Dimensions in mm

Ref. No. 1559





Hinged base attenuator SSD 180



Dimensions in mm

Vertical metal VDR

Specification

Centrifugal roof fan with vertical discharge.

Casing

The base plate, casing and other parts made of galvanised steel. Base plate with tapped holes for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of polymer, dynamically balanced with the motor unit.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts connected in series with windings. Deactivated automatically at higher motor temperature and activated again after cooling down.

Electrical connection

Isolation switch on the casing as standard, factory-wired.

Speed control

Adjustable between 0 - 100 % available with stepless electronic or five step control units. For selection see the model chart.

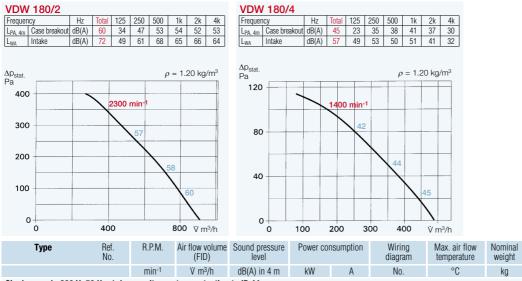
Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

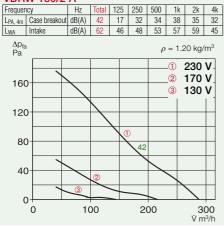
Fully assembled, ready to connect units.



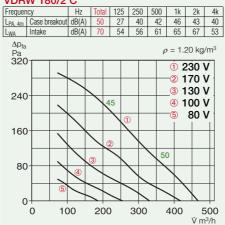


Туре	Ref. No.	R.P.M.	Air flow volume (FID)	Sound pressure level	Power co	Power consumption		Max. air flow temperature	Nominal weight	Transformer controller 5-step		Electronic speed controller flush m. / surface m.	
		min-1	∀ m³/h	dB(A) in 4 m	kW	А	No.	°C	kg	Туре	Ref. No.	Туре	Ref. No.
Single speed, 230	V, 50 Hz, 1ph c	apacitor mo	otor, protection	to IP 44									
VDW 180/4	5135	1300	490	45	0.04	0.18	508	40	5.5	TSW 0.3	3608	ESU 1/ESA 1	0236/0238
VDW 180/2	5136	2310	910	60	0.17	0.76	508	40	5.5	TSW 1.5	1495	ESU 1/ESA 1	0236/0238









Туре	Ref. No.	R.P.M.	Air flow volume (FID)	Sound pressure level	Power consumption		Wiring diagram	Max. air flow temperature	Nominal weight	Transformer controller 5-step		Electronic speed controller flush m. / surface m.	
		min ⁻¹	V m³/h	dB(A) in 4 m	kW	А	No.	°C	kg	Туре	Ref. No.	Туре	Ref. No.
Single speed, 230	/, 50 Hz, 1ph c	apacitor me	otor, protection	to IP 44									
VDRW 180/2 A	2793	1700	290	42	0.035	0.14	826	50	5.5	TSW 0.3	3608	ESU 1/ESA 1	0236/0238
VDRW 180/2 C	2794	2500	470	50	0.058	0.26	826	50	5.5	TSW 0.3	3608	ESU 1/ESA 1	0236/0238



Roof fan with vertical discharge made of polymer with the motor out ouf the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone made of glass-fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All variable models (except models with pole switch) have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Also two speed models are available.

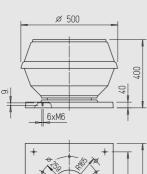
Sound level

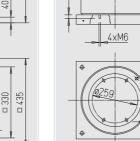
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

Fully assembled, ready to connect units.

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Speed controllers, control	lers
and switches	397 on



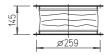


Dimensions in mm

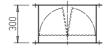
Flange rings Ref No 1201 **DFR 200** 6xØ7 ø279 ø2'3

Flanged canvas connector

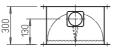
DSTŠ 200 Ref. No. 1218 For explosion proof fans Ref. No. 2500

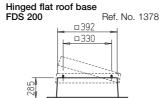


Automatic backdraught shutter **DRVS 200** Ref. No. 2591



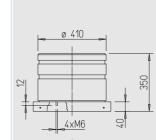
Motorised backdraught shutter DRVM 200 Ref. No. 2 Ref. No. 2575

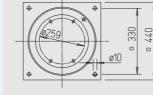




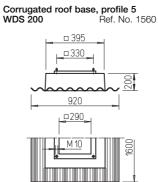
□750



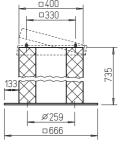




Dimensions in mm



Ref. No. 5290



Dimensions in mm

Vertical metal VDR

Specification

Centrifugal roof fan with vertical discharge.

Casing

The base plate, casing and other parts made of galvanised steel. Base plate with tapped holes for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of polymer, dynamically balanced with the motor unit.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts connected in series with windings. Deactivated automatically at higher motor temperature and activated again after cooling down.

Electrical connection

Isolation switch on the casing as standard, factory-wired.

Speed control

Adjustable between 0 - 100 % available with stepless electronic or five step control units. For selection see the model chart.

Sound level

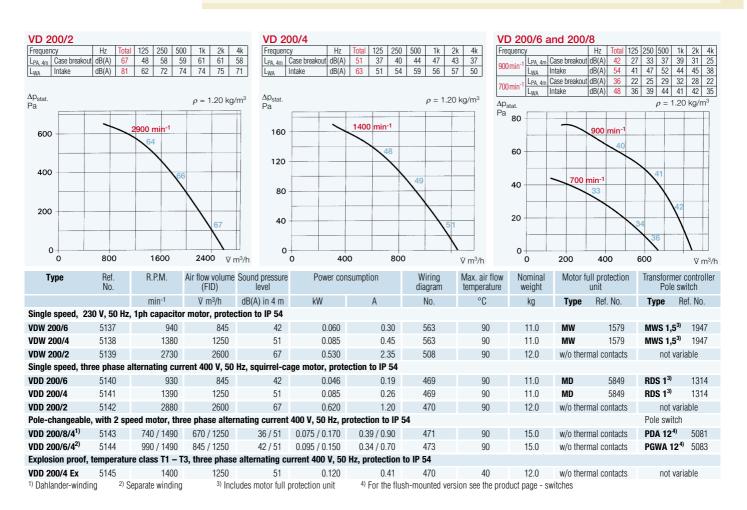
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

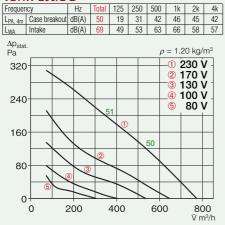
Fully assembled, ready to connect units.

Hinged base attenuator SSD 200 m400

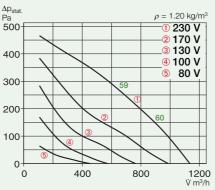




VDRW 200/2 B



Frequency Hz LPA, 4m Case breakout dB(A) Lwa Intake dB(A)



 Total
 125
 250
 500
 1k
 2k
 4k

 60
 31
 42
 55
 53
 53
 47

62 63 72 77 58 61

Туре	Ref. No.	R.P.M.	Air flow volume (FID)	Sound pressure level	Power consumption		Wiring diagram	Max. air flow temperature	Nominal weight	Transformer controller 5-step		Electronic speed controller flush m. / surface m.	
		min ⁻¹	∀ m³/h	dB(A) in 4 m	kW	А	No.	°C	kg	Туре	Ref. No.	Туре	Ref. No.
Single speed, 230 V	, 50 Hz, 1ph c	apacitor me	otor, protection	to IP 44									
VDRW 200/2 B	2795	2600	770	50	0.085	0.38	826	40	9.5	TSW 1.5	1495	ESU 1/ESA 1	0236/0238
VDRW 200/2 D	2796	2650	1130	60	0.135	0.60	826	60	10.5	TSW 1.5	1495	ESU 1/ESA 1	0236/0238

Roof fans



Roof fan with vertical discharge made of polymer with the motor out of the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone are made of glassfibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All variable models (except models with pole switch) have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Also two speed models are available.

Sound level

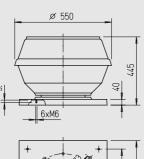
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

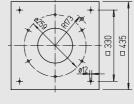
Delivery

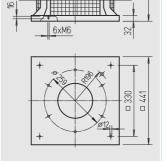
Fully assembled, ready to connect units.

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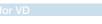






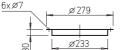
Ø 596

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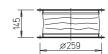


Flange rings Ref No 1201 FR 225

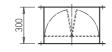
Dimensions in mm



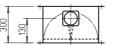
Flanged canvas connector STS 225 Ref. No. 1218 For explosion proof fans STS 225 Ex Ref. No. 2500



Automatic backdraught shutter Ref. No. 2591 **RVS 225**



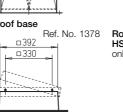
Motorised backdraught shutter **RVM 225** Ref. No. 2575

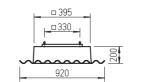


Hinged flat roof base FDS 225 □392 □ 330

□750

285



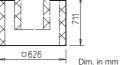


290 M 10

Hinged base attenuator SSD 225 Ref. No. 5290



Roof fan attenuator Ref No 6757 **HSDV 225** only for RD



Horizontal discharge RD

Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone) and other parts made of galvanised steel. Rain cowl and protection grille made of aluminium. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

292

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts which must be connected to the motor full protection unit. Explosion proof models are equipped with thermal motor protection through built-in PTC thermistor which is connected to the tripping unit MSA. Hereby speed control is allowed where the minimum voltage must not be less than 115 V.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard. The explosion proof models are supplied with a 80 cm long connection lead. Explosion proof terminal box is available as accessory (KK Ex, Ref. No. 6862).

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Also two speed models are available.

Sound level

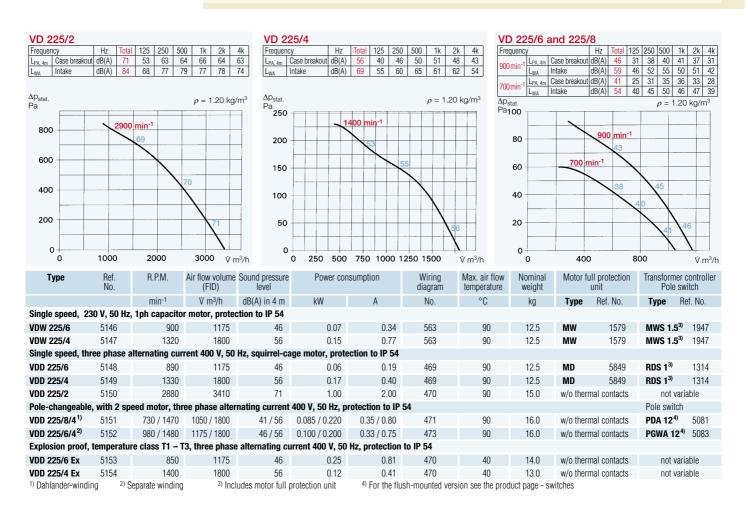
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

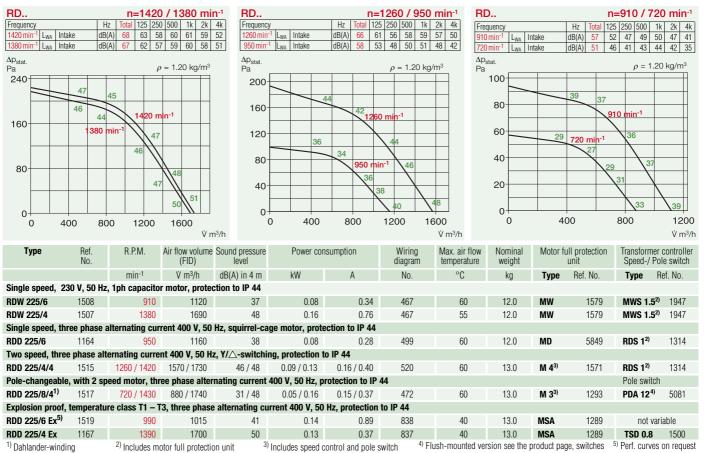
Delivery

Fully assembled, ready to connect units.



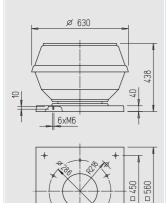












Roof fan with vertical discharge made of polymer with the motor out of the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone made of glass-fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All variable models (except models with pole switch) have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

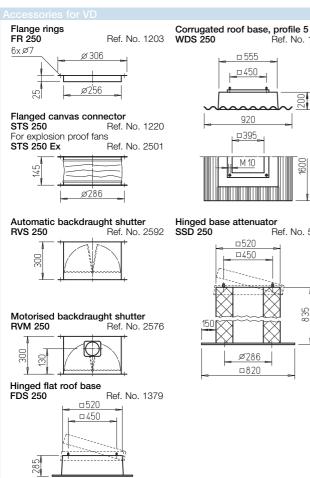
Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

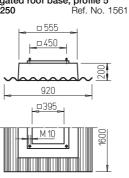
Delivery

Fully assembled, ready to connect units.

Dimensions in mm



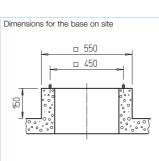
□870

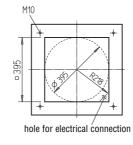


Ref. No. 5292

o520 **u**450 835 Ø286 □820

Dimensions in mm



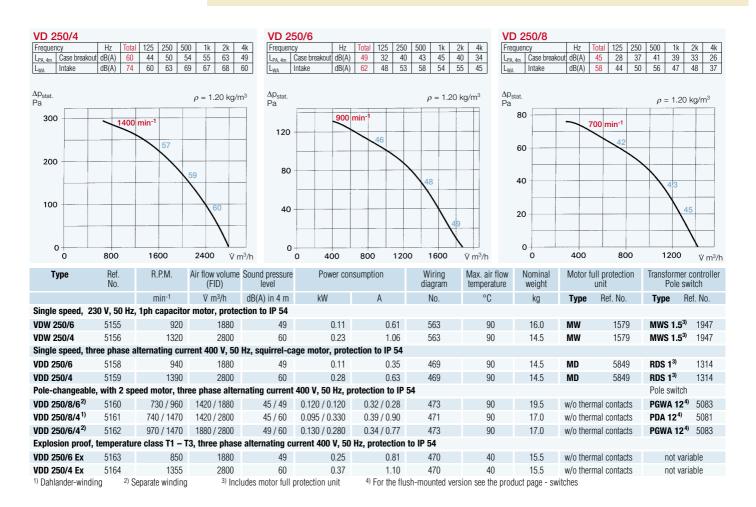


Dimensions in mm

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Vertical discharge VD

Specification

Roof fan with vertical discharge made of polymer with the motor out of the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone are made of glassfibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All variable models (except models with pole switch) have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

Sound level

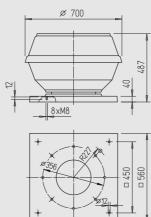
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

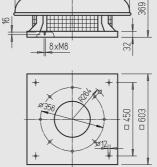
Delivery

Fully assembled, ready to connect units.

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Ø 846

Horizontal discharge RD



Ø 387

Dimensions in mm

Flange rings

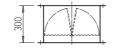
FB 315

8xØ9,5

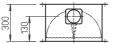
Flanged canvas convectorSTS 315Ref. No. 1221For explosion proof fansSTS 315 ExRef. No. 2503



Automatic backdraught shutter RVS 315 Ref. No. 2594



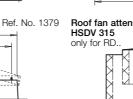
Motorised backdraught shutter RVM 315 Ref. No. 2578

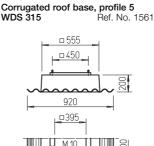




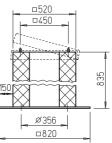
285

□870





Hinged base attenuator SSD 315 Ref. No. 5292



Roof fan attenuator HSDV 315 Ref. No. 6758 only for RD..

Dim. in mm

□836

Horizontal discharge RD

Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone) and other parts made of galvanised steel. Rain cowl and protection grille made of aluminium. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts which must be connected to the motor full protection unit. Explosion proof models are equipped with thermal motor protection through built-in PTC thermistor which is connected to the tripping unit MSA. Hereby speed control is allowed where the minimum voltage must not be less than 115 V.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard. The explosion proof models are supplied with a 80 cm long connection lead. Explosion proof terminal box is available as accessory (KK Ex, Ref. No. 6862).

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

Sound level

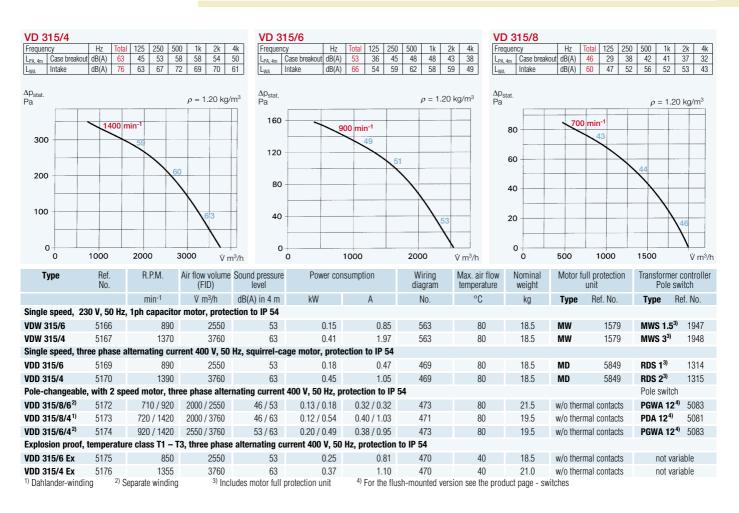
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

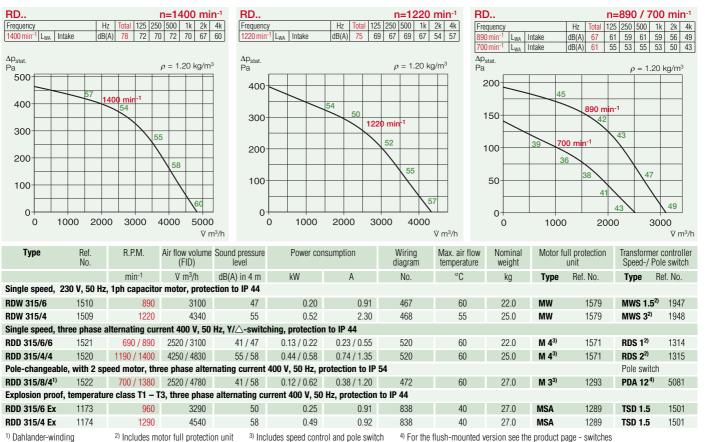
Delivery

Fully assembled, ready to connect units.

Dimensions in mm







345

Roof fans



Vertical discharge VI

Specification

Roof fan with vertical discharge made of polymer with the motor out of the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone made of glass-fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All variable models (except models with pole switch) have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

Sound level

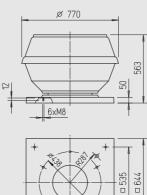
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

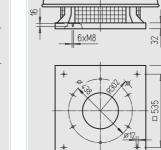
Delivery

Fully assembled, ready to connect units.

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Ø 846

Dimensions in mm

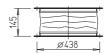
cessories for VD

 Flange rings
 Ref. No. 1206

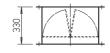
 6x Ø 9.5
 Ø 464



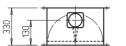
Flanged canvas connectorSTS 400Ref. No. 1223For explosion proof fansSTS 400 ExRef. No. 2505



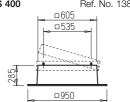
Automatic backdraught shutter RVS 400 Ref. No. 2596

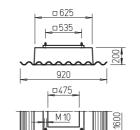


Motorised backdraught shutter RVM 400 Ref. No. 2580

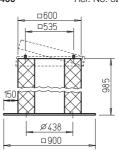


Hinged flat roof base FDS 400 Ref. No. 1380

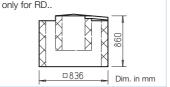




Hinged base attenuator SSD 400 Ref. No. 5291



Roof fan attenuator HSDV 400 Ref. No. 6758



Horizontal discharge RD

Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone) and other parts made of galvanised steel. Rain cowl and protection grille made of aluminium. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

401

<u>п 535</u> п 633 Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts which must be connected to the motor full protection unit. Explosion proof models are equipped with thermal motor protection through built-in PTC thermistor which is connected to the tripping unit MSA. Hereby speed control is allowed where the minimum voltage must not be less than 115 V.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard. The explosion proof models are supplied with a 80 cm long connection lead. Explosion proof terminal box is available as accessory (KK Ex, Ref. No. 6862).

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

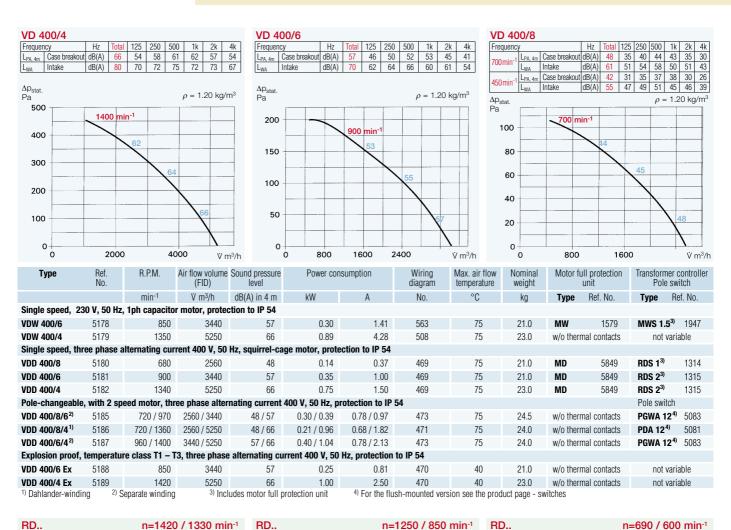
Delivery

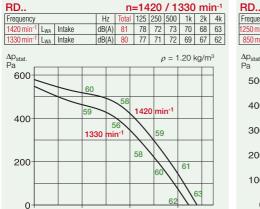
Fully assembled, ready to connect units.

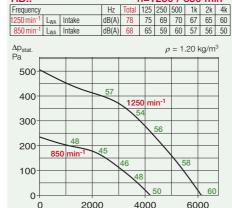




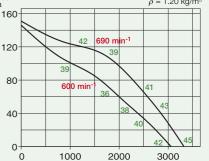












			Ϋm	n³/h		V m³/h						∜ m³/h	
Туре	Ref. No.	R.P.M.	Air flow volume (FID)	Sound pressure level	Power consumption		Wiring diagram	Max. air flow temperature	Nominal weight		Motor full protection unit		r controller ole switch
		min-1	∀m³/h	dB(A) in 4 m	kW	А	No.	°C	kg	Туре	Ref. No.	Туре	Ref. No.
Single speed, 230 V, 50 Hz, 1ph capacitor motor, protection to IP 44													
RDW 400/6	1512	850	4150	48	0.31	1.40	467	60	29.0	MW	1579	MWS 3 ²⁾	1948
RDW 400/4	1511	1330	6450	60	0.95	4.40	468	55	29.0	MW	1579	MWS 5 ²⁾	1949
Two speed, three phase alternating current 400 V, 50 Hz, Y/△-switching, protection to IP 44													
RDD 400/6/6	1528	600 / 860	3060 / 4190	40 / 48	0.17 / 0.30	0.32 / 0.67	520	60	29.0	M 4 ³⁾	1571	RDS 1 ²⁾	1314
RDD 400/4/4	1526	1250 / 1420	6130 / 6800	58 / 61	0.76 / 0.95	1.30 / 2.30	520	60	29.0	M 4 ³⁾	1571	RDS 4 ²⁾	1316
Pole-changea	ble, with 2 sp	eed motor, thr	ee phase alter	nating current	400 V, 50 Hz, p	rotection to IP	54					Pole switch	l
RDD 400/8/4 ¹	¹⁾ 1180	690 / 1380	3320 / 6650	43 / 61	0.15 / 1.00	0.54 / 2.00	472	60	34.0	M 3 ³⁾	1293	PDA 12 ⁴⁾	5081
Explosion pro	of, temperatu	re class T1 – T	3, three phase	alternating cu	rrent 400 V, 50	Hz, protection	to IP 44						
RDD 400/6 Ex	t ⁵⁾ 1181	920	4450	52	0.35	0.93	838	40	34.0	MSA	1289	TSD 1.5	1501
RDD 400/4 Ex	1530	1400	6730	63	0.98	2.50	838	40	34.0	MSA	1289	TSD 3.0	1502
¹⁾ Dahlander-wi	inding	²⁾ Includes m	otor full protectic	on unit ³⁾ Incl	ol and pole swite	ch ⁴⁾ Flush-n	nounted version :	see the produ	ict page, sv	vitches	⁵⁾ Perf. curves	on request	



Roof fan with vertical discharge made of polymer with the motor out ouf the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone made of glass-fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All variable models (except models with pole switch) have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65

Protection arille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

Sound level

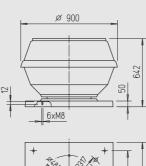
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

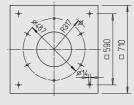
Delivery

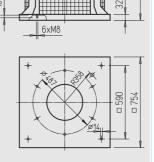
Fully assembled, ready to connect units.

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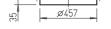


ø 1020

WDS 450



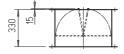
Dimensions in mm



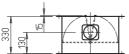
Flanged canvas connector STS 450 Ref. No. 1224 For explosion proof fans STS 450 Ex Ref. No. 2506



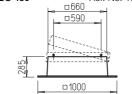
Automatic backdraught shutter Ref. No. 2597 **RVS 450**

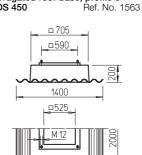


Motorised backdraught shutter **RVM 450** Ref. No. 2581

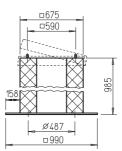


Hinged flat roof base FDŠ 450 Ref. No. 1381

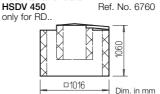




Hinged base attenuator Bef No 5288 SSD 450



Roof fan attenuator **HSDV 450**



Horizontal discharge RD

Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone), rain cowl and other parts made of galvanised steel. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

450

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts which must be connected to the motor full protection unit. Explosion proof models are equipped with thermal motor protection through built-in PTC thermistor which is connected to the tripping unit MSA. Hereby speed control is allowed where the minimum voltage must not be less than 115 V.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard. The explosion proof models are supplied with a 80 cm long connection lead. Explosion proof terminal box is available as accessory (KK Ex, Ref. No. 6862).

Protection grille

On the outlet as standard. compliant with DIN EN ISO 13857.

Speed control

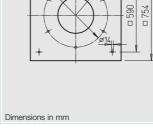
All models where a speed controller is shown on the table are speed controllable via voltage reduction (1 ph. models electronically as well). Two speed models are also available.

Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

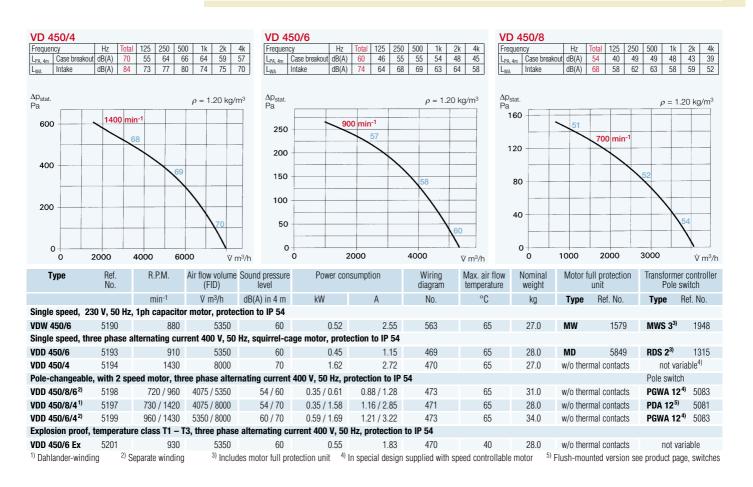
Fully assembled, ready to connect units.

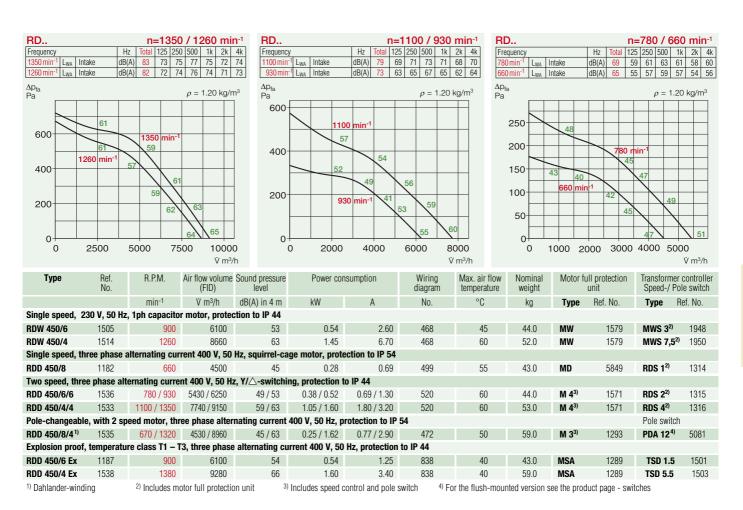


Corrugated roof base, profile 5



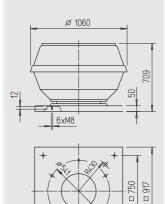












Roof fan with vertical discharge made of polymer with the motor out of the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone made of glass-fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Ensured via on site motor protection switch.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

Ensured by using the models with pole switches.

Sound level

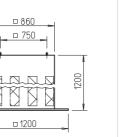
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

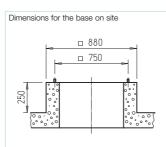
Delivery

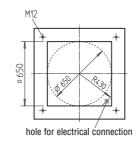
Fully assembled, ready to connect units.

Dimensions in mm

Flange rings FR 500 Corrugated roof base, profile 5 WDS 500 Ref. No. 1 Ref. No. 1208 Řef. No. 1564 6xØ9,5 ø 567 □ 895 <u>_</u>_750 ø511 200 Flanged canvas connector STS 500 Ref. No. 1225 1400 For explosion proof fans <u></u>650 STS 500 Ex Ref. No. 2507 M 12 ø541 Automatic backdraught shutter Hinged base attenuator **RVS 500** Ref. No. 2598 SSD 500 Ref. No. 5017 □ 860 S 330 □ 750 Motorised backdraught shutter Ref. No. 2582 **RVM 500** 330 □ 1200 130 Flat roof base FDS 500 Ref. No. 1382 □820 □ 750 285 □ 1160 Dimensions in mm



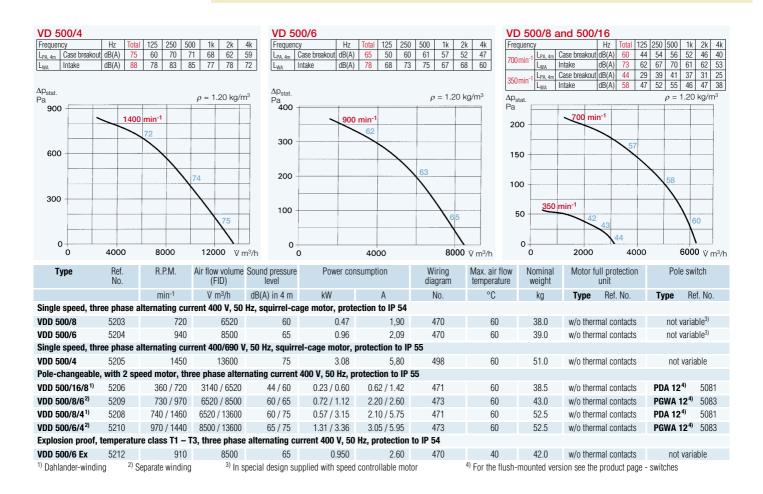




All dimensions in mm

Information Page Design of systems 12 on Technical specification 332 334 Selection chart Accessories, details 359 Speed controllers, controllers and switches 397 on







Roof fan with vertical discharge made of polymer with the motor out ouf the air stream. Engine mountings made of stainless steel.

Casing

The upper and lower shell, motor protection cover and base plate with inlet cone made of glass-fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of aluminium, dynamically balanced.

Motor

Totally enclosed IEC-motor with surface cooling protected to IP 54, ball bearing mounted, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Ensured via on site motor protection switch.

Electrical connection

Directly from the roof in to the external terminal box protected to IP 65.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

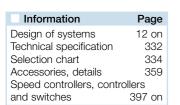
Ensured by using the models with pole switches.

Sound level

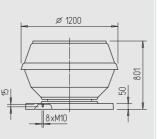
Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

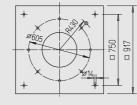
Delivery

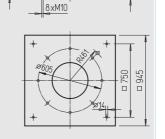
Fully assembled, ready to connect units.











ø 1295

Dimensions in mm

2

Flange rings Ref No 1209 FB 560 8xØ11.5 ø639

Dimensions in mm

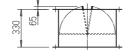
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Flanged canvas connector

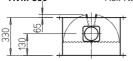
STS 560 Ref. No. 1226 For explosion proof fans STS 560 Ex Ref. No. 2508



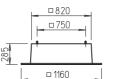
Automatic backdraught shutter **RVS 560** Ref. No. 2599

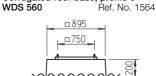


Motorised backdraught shutter Bef No. 2583 **BVM 560**





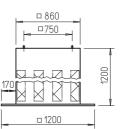




Corrugated roof base, profile 5

□650 M 12

Hinged base attenuator SSD 560 Ref. No. 5017



Roof fan attenuator Ref. No. 6761 **HSDV 560** only for RD. 165 □ 1256

Dim. in mm

Horizontal discharge RD

Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone), rain cowl and other parts made of galvanised steel. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

590

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts which must be connected to the motor full protection unit. Explosion proof models are equipped with thermal motor protection through built-in PTC thermistor which is connected to the tripping unit MSA. Hereby speed control is allowed where the minimum voltage must not be less than 115 V.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard. The explosion proof models are supplied with a 80 cm long connection lead. Explosion proof terminal box is available as accessory (KK Ex, Ref. No. 6862).

Protection grille

On the outlet as standard. compliant with DIN EN ISO 13857.

Speed control

All models where a speed controller is shown on the table are speed controllable via voltage reduction. Two speed models are also available

Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

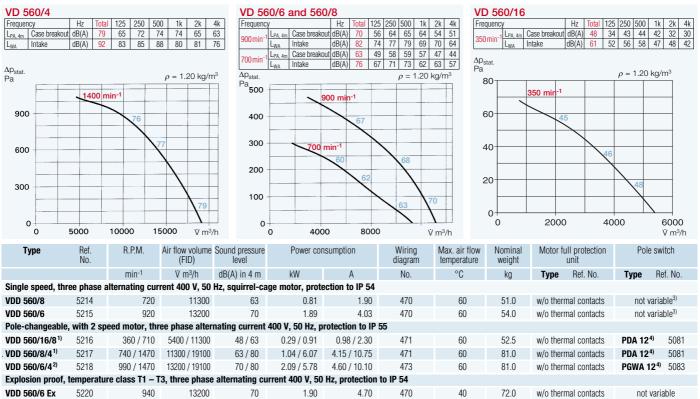
Fully assembled, ready to connect units.



1400

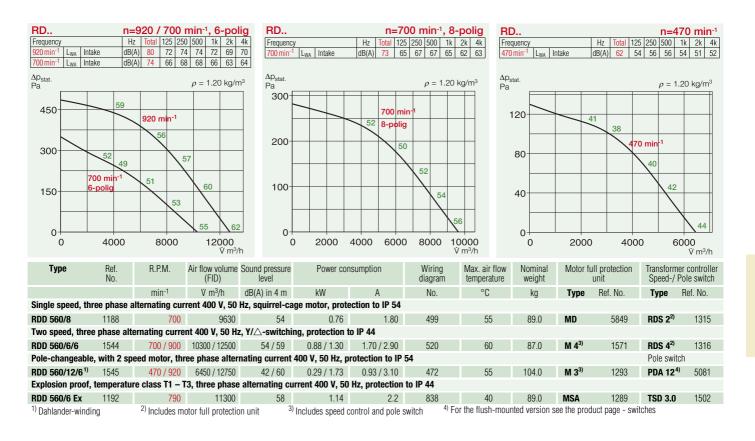


1) Dahlander-winding



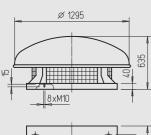
²⁾ Separate winding ³⁾ In special design supplied with speed controllable motor

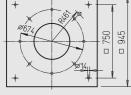
4) For the flush-mounted version see the product page - switches











Dimensions in mm

Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone), rain cowl and other parts made of galvanised steel. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

Through built-in thermal contacts which must be connected to the motor full protection unit. Explosion proof models are equipped with thermal motor protection through built-in PTC thermistor which is connected to the tripping unit MSA. Hereby speed control is allowed where the minimum voltage must not be less than 115 V.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard. The explosion proof models are supplied with a 80 cm long connection lead. Explosion proof terminal box is available as accessory (KK Ex, Ref. No. 6862).

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

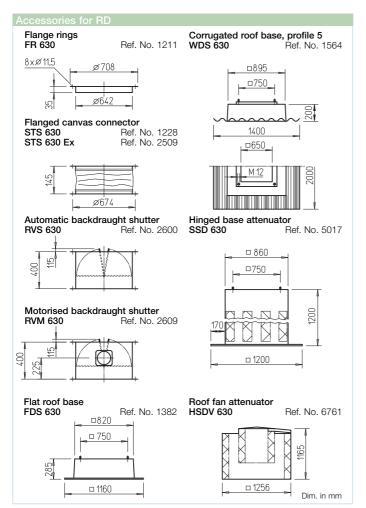
All models where a speed controller is shown on the table are speed controllable via voltage reduction. Two speed models are also available.

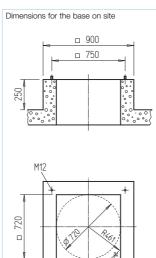
Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

Fully assembled, ready to connect units.





hole for electrical connection

All dimensions in mm

Information	Page
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and switches	397 on

unit

Transformer controller Speed-/ Pole switch

1316

1578

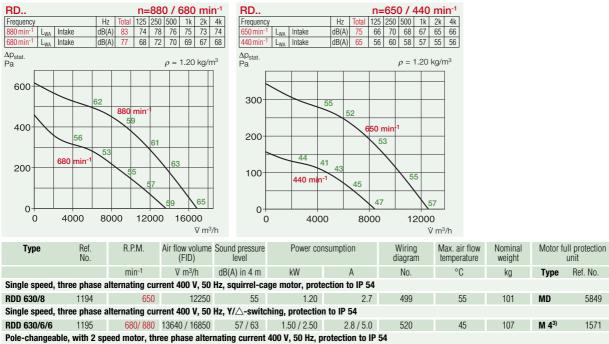
Ref. No. Type Ref. No.

RDS 7²⁾

5849 RDS 4²⁾

1571



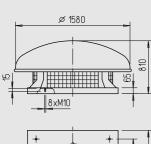


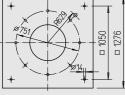
Pole switch **RDD 630/12/6¹⁾** 1197 440/ 880 8430 / 16850 45 / 63 0.39 / 2.60 1.5 / 4.9 M 3³⁾ 1293 PDA 124) 472 50 112 5081 Explosion proof, temperature class T1 - T3, three phase alternating current 400 V, 50 Hz, protection to IP 54 **RDD 630/6 Ex** 1551 910 17300 66 2.60 5.6 40 101 **MSA** 1289 TSD 7.0 1504 838 4) For the flush-mounted version see the product page - switches

2) Includes motor full protection unit ¹⁾ Dahlander-winding 3) Includes speed control and pole switch



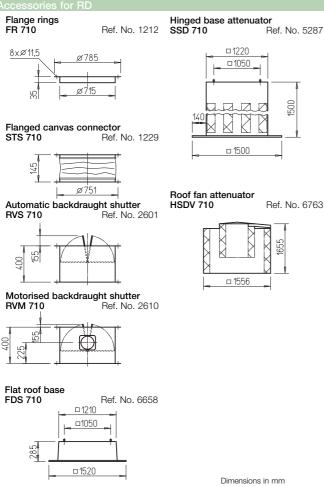






Accessories for RI

Dimensions in mm



Specification

Centrifugal roof fan with horizontal discharge. Flat design with large overlaying rain cowl.

Casing

Base plate (with inlet cone) and other parts made of galvanised steel. Rain cowl made of glass fibre polyester. Base plate with threaded bolt for connection of intake air accessories.

Impeller

High performance backward curved centrifugal impeller made of galvanised steel, dynamically balanced with the motor unit.

Motor

Totally enclosed external rotor motor with ball bearings, protected to IP 44, insulated for protection against moisture. Maintenance free and radio suppressed.

Motor protection

All models have built-in thermal contacts which must be connected to the motor full protection unit (see model chart) in order to protect the motor effectively.

Electrical connection

Terminal box (protection to IP 55) located beneath rain cowl as standard.

Protection grille

On the outlet as standard, compliant with DIN EN ISO 13857.

Speed control

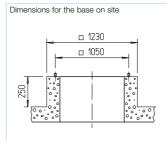
Ensured by using the models with pole switches.

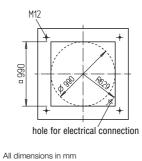
Sound level

Shown on the performance curves the sound pressure level is given in dB(A) at 4 metres. The total level and spectrum for sound pressure and sound power are given above the performance curves.

Delivery

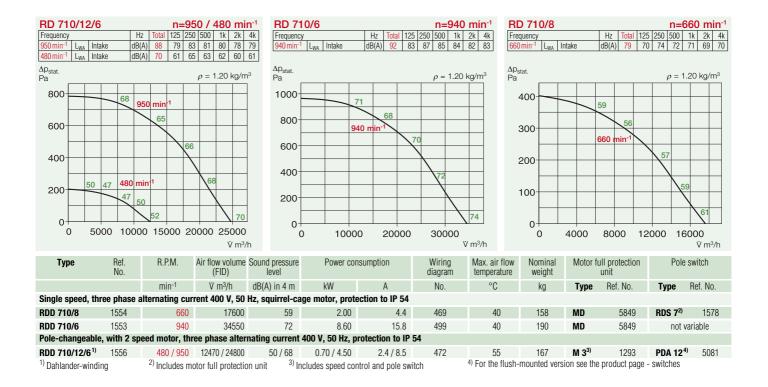
Fully assembled, ready to connect units.





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Roof cowls Roof fan attenuator for RD



Roof cowls HDH

For covering the convection and

supply air vents on the roof. Same design as horizontal discharge roof

fans VD.. and provides uniformity

of appearance for systems with

When using in mechanical ventil-

ation systems the emerging sys-

tem losses must be considered

(see diagram). Accessories as in

Specification

supply and extract.

roof fans.

Model range

Ref. No.

5128

5129

5130

5132

Туре

HDH 315

HDH 400

HDH 450

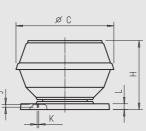
HDH 560

Specification

For covering the convection and supply air vents on the roof. Same design as vertical discharge roof fans VD.. and provides uniformity of appearance for systems with supply and extract.

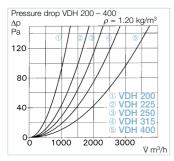
When using in mechanical ventilation systems the emerging system losses must be considered (see diagram). Accessories as in roof fans.

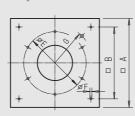




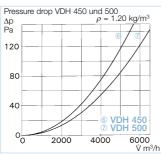


Туре	Ref. No.	Nominal size in mm
VDH 200	5126	200
VDH 225	5127	225
VDH 250	5120	250
VDH 315	5121	315
VDH 400	5125	400
VDH 450	5122	450
VDH 500	5123	500



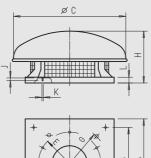


Dimensions in mm



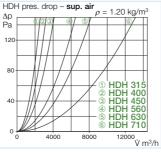
Туре	ΠA	🗆 B	øC	øE	øF	G	Н	J	К	L
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
200	435	330	544	259	12	173	449	12	6 x M6	40
225	435	330	629	259	12	173	425	12	6 x M6	40
250	560	450	695	286	12	218	488	11	6 x M6	40
315	560	450	770	356	12	227	535	19	8 x M8	40
400	644	535	900	438	12	287	615	19	8 x M8	50
450	710	590	1060	487	14	317	628	18	8 x M8	50
500	917	750	1200	541	14	430	768	18	8 x M8	50

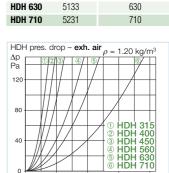






mensions in mm





8000 12000 16000 V m³/h

Nominal size in mm

315

400

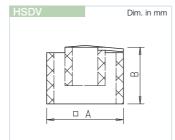
450

560

Туре	ΠA	□B	øC	øE	øF	G	Н	J	К	L
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
315	603	450	846	356	12	264	369	16	8 x M8	32
400	633	535	846	438	12	302	401	16	6 x M8	32
450	754	590	1020	487	14	358	450	16	6 x M8	32
560	945	750	1295	605	14	461	590	15	8 x M10	40
630	945	750	1295	674	14	461	635	15	8 x M10	40
710	1276	1050	1580	751	14	670	810	15	8 x M10	65

0

4000



Roof fan attenuator HSDV for noise attenuation on discharge

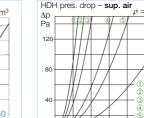
Average attenuation value 11 dB. Available for models RD, nominal sizes 225-710. The construction encloses the roof

fan and can be subsequently mounted without any structural alterations. Can only be mounted on RD.. models.

Model range

Туре	Ref. No.	A in mm	B in mm	
HSDV 225	6757	626	711	
HSDV 315	6758	836	860	
HSDV 400	6758	836	860	
HSDV 450	6760	1016	1060	
HSDV 560	6761	1256	1165	
HSDV 630	6761	1256	1165	
HSDV 710	6763	1556	1655	

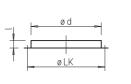
	Dir



358







Dimensions in mm

Flange rings FR

Made of galvanised steel, for intake duct connections. Can be screwed directly on the fan base plate.

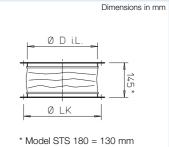
Dimensions according to DIN 24155, Pt. 2.

Туре	Ref. No.	ø LK		ød	Weight in kg
FR 180	1200	213	25	186	0.4
DFR 200	1201	259	30	233	0.5
FR 225	1201	259	30	233	0,5
FR 250	1203	286	25	256	0.6
FR 315	1204	356	30	326	0.9
FR 400	1206	438	30	408	1.2
FR 450	1207	487	35	457	1.8
FR 500	1208	541	35	511	1.8
FR 560	1209	605	35	574	2.0
FR 630	1211	674	35	642	2.2
FR 710	1212	751	35	715	3.3

STS / DSTS

Flanged canvas connector STS

To reduce vibration transmission in intake air ducting. Flanges made of galvanised steel. Flexible sleeve made of a polymer fabric cloth. For explosion proof fans, model



STS., Ex must be used. To be mounted directly on the fan base plate. Flange dimensions according to DIN 24155, Pt. 2.

Туре	Ref. No.	Type *	Ref. No.	øDi.L.	ø LK	Weight in kg
STS 180	1217	-	-	183	213	0.9
DSTS 200	1218	DSTS 200 Ex	2500	229	259	1.1
STS 225	1218	STS 225 Ex	2500	229	259	1.1
STS 250	1220	STS 250 Ex	2501	252	286	1.3
STS 315	1221	STS 315 Ex	2503	322	356	1.8
STS 400	1223	STS 400 Ex	2505	404	438	2.5
STS 450	1224	STS 450 Ex	2506	453	487	3.8
STS 500	1225	STS 500 Ex	2507	507	541	3.4
STS 560	1226	STS 560 Ex	2508	570	605	4.5
STS 630	1228	STS 630 Ex	2509	638	674	4.6
STS 710	1229	-	-	711	751	7.0

* for explosion proof fans

RVM / DRVM

RVS / DVS



ØIK ØD i.L

Dimensions in mm

Automatic backdraught shutter with spring reverse RVS¹⁾

To prevent cold air backdraught when the fan is not in use. For vertical air flow bottom-up position (otherwise model RVM to be used). Automatic opening function when the fan is in use. Spring mechanism outside the airflow. Holding force adjustable to fan power and

installation position. Flaps and asing made of galvanised steel, flaps with nominal sizes 225-560 mm made of aluminium. Can be screwed directly on the fan's base plate. With flange holes on both sides according to DIN 24155, Pt. 2. Ambient temperature -30 to +100 °C

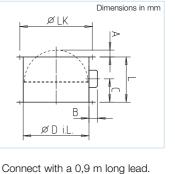
Туре	Ref. No.	øDi.L.	L	А	ø LK	Weight in kg
DVS 180	1247	180	110	15	213	1.2
DRVS 200	2591	225	300	-	259	3.0
RVS 225	2591	225	300	-	259	3.0
RVS 250	2592	250	300	-	286	3.4
RVS 315	2594	315	300	-	356	4.3
RVS 400	2596	400	330	-	438	7,2
RVS 450	2597	454	330	15	487	10.4
RVS 500	2598	504	330	40	541	11.7
RVS 560	2599	560	330	65	605	16.1
RVS 630	2600	630	400	115	674	19.5
RVS 710	2601	710	400	155	751	26.5

Motorised backdraught shutter RVM 1) 2)

As RVS, but with spring reversing motor, mounted outside the air flow and for vertical air flow in any direction. Allows natural ventilation when the fan is not in use. Control of air flow in combination with a roof cowl. To be electrically operated together with the fan.

Туре	Ref. No.	øDi.L.	В	С	L	А	ø LK	Weight in kg
DRVM 200	2575	225	95	130	300	-	259	3.3
RVM 225	2575	225	95	130	300	-	259	3.3
RVM 250	2576	250	95	130	300	-	286	3.7
RVM 315	2578	315	95	130	300	-	356	4.6
RVM 400	2580	400	95	130	330	-	438	7.5
RVM 450	2581	454	95	130	330	15	487	10.7
RVM 500	2582	504	95	130	330	40	541	12,0
RVM 560	2583	560	95	130	330	65	605	16.4
RVM 630	2609	630	150	225	400	115	674	21.0
RVM 710	2610	710	150	225	400	155	751	28.0

2) DRVM../RVM.. are not suitable for explosion proof areas.



Ambient temperature

Voltage/Frequency

Power consumption

- to Ø 560 / from Ø 630

Valve opening time, ca. - to Ø 560 / from Ø 630

Wiring diagram-No.

Protection to

-30 to +60 °C

14 W/8,5 W

SS-380.1

230 V AC, 50/60 Hz

75 sec./150 sec.

IP 54

1) For pressure drop diagram see page 364.





Flat roof base FDS

For roof fans and roof cowls on flat roofs. Horizontal installation. Slope of up to 25° is allowed with RD. roof fans. Offering reduced cost and installation time compared to crafted designs. Made of corrosion resistant glass reinforced polyester resin (size 710 made of galvanised steel) with abrasion proof, sound and heat absorbing insulation. Provides a raised height off the roof good for areas of high snow fall.

Installation

To be installed above the ceiling opening (roof). Roof coating to be covered completely with felt and to be sealed with tar. Includes mounting screws, profile rubber and sealing between base and base plate.

В

ΠA

Dimensions in mm

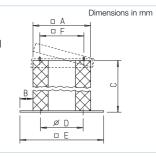


Hinged base attenuator SSD for intake attenuation

Average attenuation is 15 dB. All metal parts made of galvanised steel. For installation on flat roofs used like a flat roof base. Delivery includes mounting screws, profile rubber and sealing between base and base plate. NG 500-710: Acoustically lined with nonflammable material, class A2, covered on both sides with glass fibre.

Ref. No

Α



NG 180-450: Equipped with hinges to fold the fan for maintenance purposes. Foamed material with free cross-section allows access to ducting or shaft system. Base plate is equipped with threaded holes (to DIN 24155, Bl. 2) to install the supply air accessories.

D

F

Туре	Ref. No.	A in mm	n B in mm C in mm		D in mm						
FDS 180*	1377	645	285	245	285						
FDS 200*	1378	750	392	330	285						
FDS 225*	1378	750	392	330	285						
FDS 250*	1379	870	520	450	285						
FDS 315*	1379	870	520	450	285						
FDS 400*	1380	950	605	535	285						
FDS 450*	1381	1000	660	590	285						
FDS 500	1382	1160	820	750	285						
FDS 560	1382	1160	820	750	285						
FDS 630	1382	1160	820	750	285						
FDS 710	6658	1550	1190	1050	285						

* With folding mechanism for easy access and cleaning.

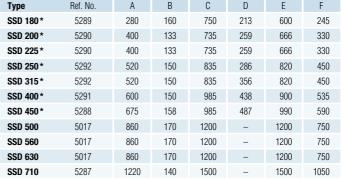


Dim. in mm Ε L D A ΡF

Corrugated roof base WDS

For roof fans and roof cowls on corrugated roof. Slope to 25° allowed with RD.. roof fans. Made of weather proof and corrosion resistant glass reinforced polyester resin, low on weight, low risk of breakage on shipment and on site. Low heat transfer. Profile distance 177 mm (profile No. 5). Reduces costs and installation efforts to minimum, Rain drains on the front

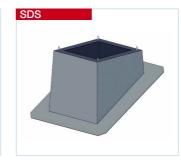
and rear valley between the square base and the corrugated plate ensure an installation of roof slab independent of the ceiling direction. Includes screws, washers and profile rubber for mounting and sealing of the fan base plate.



B

С

* With folding mechanism for easy access and cleaning.



Sloping roof base SDS

For roof fans and roof cowls on sloping roofs with a slope up to 45°. Made of galvanised steel, with sound and thermal insulation, 50 mm thick lining inner side.

All SDS models are available on request. When ordering please specify the fan type or the nominal size of roof cowl, the roof pitch angle, the type of brick or the profile shape and height (for profile roofs), if necessary.

Installation

To be installed on the roof construction. The enclosing collar made of lead to be sealed. Includes mounting screws, plates and sealing between base and base plate.

Note

All centrifugal roof fans delivered without guard on intake. If there is no duct connected directly to the unit, a guard (model ASD-SGD or SG) must be used.

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Page

Other accessories Page Speed controllers, controllers

and switches 397 on.

Туре	Ref. No.	A	В	С	D	E	F	G
WDS 180	1559	920	1600	200	245	295	ø 256	M 6
WDS 200/225	1560	920	1600	200	330	395	290	M 10
WDS 250/315	1561	920	1600	200	450	555	395	M 10
WDS 400	1562	920	1600	200	535	625	475	M 10
WDS 450	1563	1400	2000	200	590	705	525	M 12
WDS 500/560	1564	1400	2000	200	750	895	650	M 12
WDS 630	1564	1400	2000	200	750	895	650	M 12