In-line duct fans and roof fans TFD and TFR Selection chart



For commercial buildings with internal toilets or toilets that have no opening windows it is recommended that continuous ventilation is provided. In addition to ensure that the continuous ventilation maintained even in the event of a fan failure that a standby fan takes over automatically.

The Helios Twin duct and roof fans have been specifically designed to meet the needs of this application. All units in the range have two direct drive centrifugal fans with an individual back draught shutter and separate electrical connections to the terminal box. Each centrifugal fan will achieve the specified unit performance when running, thus ensuring 100% standby.

The casings of the duct fans TFD.. & TFDA.. are manufactured in galvanised steel with an easy access cover. For noise sensitive applications the

acoustically lined units TFDA.. provide the ideal solution. The casing of the roof fans TFR.. & TFRA.. are aluminium with a spigot or louvre outlet and an easy access cover. For noise sensitive applications the acoustically lined units TFRA.. provide the ideal solution. The automatic changeover panel ACSW 2 provides immediate switching from one fan to the other in the event of one fan failing. The panel also provides over current protection and duty share. Fan failure options are current monitoring or flow sensing.

Туре	Air flow volume in m³/s against static pressure (Δρ _{static}) in Pa											
	0	50	100	150	200	250	300	350	400			
TF 125	0.08	0.077	0.067	0.057	0.037							
TF 150/160	0.16	0.132	0.083									
TF 200	0.269	0.26	0.245	0.19	0.035							
	0.00	0.075	0.07	0.00	0.005	0.075	0.45					
TF 250	0.38	0.375	0.37	0.36	0.335	0.275	0.15					
TF 215	0.48	0.47	0.46	0.438	0.40	0.33	0.22	0.08				
TF 315	0.40	0.47	0.40	0.430	0.40	0.33	0.22	0.00				
TF 355 A	1)	0.419	0.41	0.395	0.37	0.32	0.20					
11 :: 000 A		0.413	0.41	0.000	0.01	0.02	0.20					
TF 355 B	1)	1)	0.55	0.534	0.50	0.45	0.40					
TF 355 C	1)	0.65	0.62	0.60	0.56	0.50	0.32					
TF 400 A	1)	1)	0.73	0.696	0.65	0.60	0.52	0.40				
TF 400 B	1)	1)	0.787	0.772	0.73	0.66	0.40					
TF 450	1)	1)	0.050	0.00	0.075	0.00	0.70	0.40				
TF 450	1)	1)	0.956	0.93	0.875	0.80	0.70	0.40				
TF 500	1)	1)	4 404	1.00	1.07	1.04	4.00	0.00	0.00			
TF 500	1)	1)	1.101	1.09	1.07	1.04	1.00	0.93	0.80			

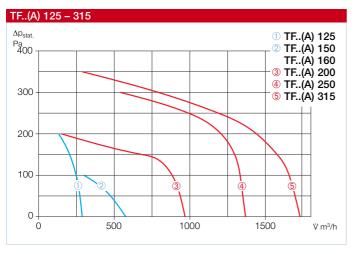
¹⁾ No free air figure available as fan needs a minimum resistance.

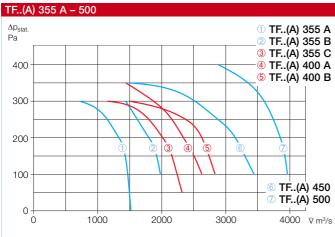


Twin duct fans and roof fans TFD & TFDA / TFR & TFRA









Model	Sound level on intake		Roof mounted sound pressure level spectrum											
	dB(A) 4 m	63	125	250	500	1K	2K	4K	8K					
TFR 125	40	41	49	53	54	56	48	46	38					
TFR 150/160	37	40	45	46	53	53	45	42	32					
TFR 200	44	46	52	50	55	61	55	52	43					
TFR 250	52	48	56	57	64	67	67	65	54					
TFR 315	53	48	56	59	64	70	67	64	57					
TFR 355 A	61	31	56	68	74	77	75	70	61					
TFR 355 B	62	38	56	69	75	78	76	71	62					
TFR 355 C	65	41	59	72	78	81	79	74	65					
TFR 400 A	59	35	53	66	72	75	73	68	59					
TFR 400 B	60	36	54	67	73	76	74	69	60					
TFR 450	66	42	60	73	79	82	80	75	66					
TFR 500	67	43	61	74	80	83	81	76	77					

Accessories

Pipe clamp connectors

BM 125 Ref. No. 5076
BM 150 Ref. No. 6164
BM 160 Ref. No. 5077
BM 200 Ref. No. 5078
BM 250 Ref. No. 5079
BM 315 Ref. No. 5080
A quick-fix method for connecting

A quick-fix method for connecting fans to ducting, reducing vibration transmission. When installing leave a small gap between fan spigot and ducting. Supplied in pairs.

Spigotted attenuators

SRSD 125/600 Ref. No. 8906 SRSD 150/600 Ref. No. 8910 SRSD 160/600 Ref. No. 8914 SRSD 200/600 Ref. No. 8918 SRSD 250/600 Ref. No. 8922 SRSD 315/600 Ref. No. 8926 SRSD 355/600 Ref. No. 8928 SRSD 400/600 Ref. No. 8930 Spigotted attenuator with 50 mm

insulation.

Fits nominal size ducting or to be fixed with pipe clamp connectors. Various sizes see page 319.

Automatic changeover panel ACSW 2 Ref. No. 7750

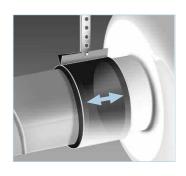
For automatic change over of twin fans using current sensing or via a flow switch. Duty sharing (8 selections from 3 to 24 hours), manual selection, variable overloads, visual and audible alarm and alarm output for BMS.

Protection IP 40 Current Max. 8 Amps Dim. mm W 180 x H 120 x D 60

Electronic speed controller ESA...IND for surface mounting

Voltage 220/240 V, 1 ph. 50/60 Hz Frequency Protection IP 65 Wiring Diagram No. SS-710 **ESA 3 IND** Ref. No. 7806 Current Max. 3 Amps Dim. mm W 111 x H 99 x D 54 ESA 6 IND Ref. No. 7807 Current Max. 6 Amps Dim. mm W 145 x H 97 x D 64 ESA 10 IND Ref. No. 7808 Current Max. 10 Amps Dim. mm W 104 x H 146 x D 83











Duct mounted fans TFD...

The duct mounted models TFD.. are designed for internal mounting in the building with easy access via the removable lid. The access can be either from above or below the unit, depending on the mounting arrangement.

The acoustically lined units offer lower sound levels and case break-out levels, for noise sensitive areas.

Page 266

Roof mounted fans TFR...

The roof mounted models TFR.. offer a weather protected unit with outlet louvres and a rear mounted inlet spigot for circular ducting.

The acoustically lined units offer lower sound levels and case break-out levels, for noise sensitive areas.

Page 268

To monitor and change over the fans the Helios automatic change over panels are available to match the fans. There is a choice of models including manual duty sharing with a variable change over time.

- High pressure capabilities.
- 100% stand-by.
- Top or buttom access on duct mounted units.
- Duties up to 1.1 m³/s.
- Pressure up to 400 Pa.
- Matching range of ancillaries.
- Speed controllable with auto change over.
- Automatic change over via Helios panel (accessory).









Roof fans TFR & TFRA Fully weatherproof units in robust, corrosion resistant casings. Inlet spigot in the rear or bottom inlet (state when ordering).

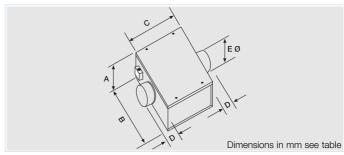
Where ventilation has to be maintained continuously, run and 100% stand-by fans are required. With two powerful centrifugal fans in a single casing the Helios units TFD and TFR offer single inlet and outlet connections.

Both lines are speed controllable using the automatic change over panel ACSW 2 and industrial speed controller. Furthermore, factory fitted acoustic linings (TFDA and TFRA) are available as an option.









Dimensions in mm											
Туре	Nom. size	Α	В	C	D	øΕ					
TFD(A)	125	238	575	400	55	125					
TFD(A)	150/160	275	800	450	55	150/160					
TFD(A)	200	360	800	550	55	200					
TFD(A)	250/315	425	1000	650	55	250/315					
TFD(A)	355/400 A	475	1050	650	55	355/400					
TFD(A)	400 B/450	475	1150	650	55	400/450					
TFD(A)	500	525	1250	700	55	500					

■ Features

- □ Run and 100% stand-by.□ Robust corrosion resistant casing in galvanised steel.
- □ Access panel offers either top or bottom access on duct mounted units.
- ☐ Standard change over panels including duty sharing option.
- Simple wiring from a common terminal box and change over panel.
- ☐ Acoustically lined option for quiet operation and reduced breakout.
- ☐ Speed controllable using the Helios ACSW 2 change over panel and industrial speed controller.
- ☐ Suitable for vertical extract. This must be stated when ordering.

□ Terminal box

IP 55 terminal box fitted to casing providing connection to both fans.

■ Specification

☐ Fans

All units are fitted with two independent forward curved centrifugal fans, powered by direct driven motors. Each fan has a non-return damper on its outlet, within a common plenum.

□ Speed controls

Stepless speed control 20% to 100% when using the Helios electronic controller.

☐ Change over panels

Standard change over panels with manual and timed duty sharing and fan failure indicator light are suitable for use with electronic speed control. Options include automatic timed duty sharing, audible alarms and Building Management System (B.M.S.) interface.

■ Noise levels

Sound levels in dB(A). Spectrum and totals shown opposite.

■ In-line duct fans TFD & TFDA

□ Casings

Standard units of galvanised sheet steel with access panel and spigot connections. Fixing holes provided in the casing.

□ Access

Standard access is from above. The unit can easily be converted on site to bottom access.

☐ Acoustic lining

Factory fitted acoustic lining is available as an option. Lining is fire retardent, class "O", 25 mm material

□ Spigots

Twin fans are fitted with circular inlet and outlet spigots as standard.

Other options are available on request.

Information ducting system

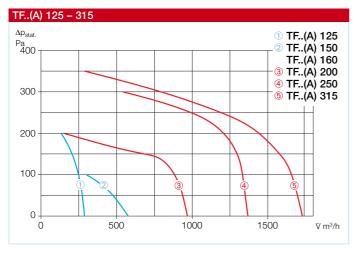
All Helios components fit standard nominal duct diameters. The ducting used may be rigid or flexible and made from aluminium, galvanised steel or plastic.

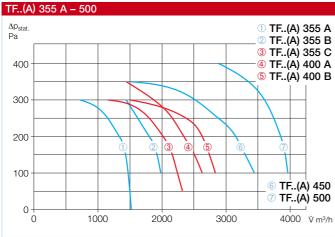
Туре	Ref. No.	Туре	Ref. No.	R.P.M.	Air flow volume (FID)	Motor power	Voltage	Cur F.L.C.	rent S.T.C.	Max. air flow temp.	Nominal weight (net)	over pane	change I with duty ring	sp	tronic eed roller	
				min ⁻¹	m³/h	kW	Volt	Amps.	Amps.	+°C	kg	Туре	Ref. No.	Type	Ref. No.	
In-line duct f	ans TFD 8	& TFD(A)														
TFD 125	7690	TFD(A) 125	7712	2800	288	0.015	230	0.75	2.63	40	20	ACSW 2	7750	ESA 3 I	7806	
TFD 150	7681	TFD(A) 150	7732	1400	576	0.022	230	0.64	2.24	40	20	ACSW 2	7750	ESA 3 I	7806	
TFD 160	7691	TFD(A) 160	7713	1400	576	0.022	230	0.64	2.24	40	20	ACSW 2	7750	ESA 3 I	7806	
TFD 200	7692	TFD(A) 200	7715	1400	936	0.073	230	1.82	6.37	40	22	ACSW 2	7750	ESA 3 I	7806	
TFD 250	7694	TFD(A) 250	7716	1400	1368	0.150	230	1.50	5.25	40	40	ACSW 2	7750	ESA 3 I	7806	
TFD 315	7696	TFD(A) 315	7718	1400	1728	0.150	230	2.00	7.00	40	46	ACSW 2	7750	ESA 3 I	7806	
TFD 355 A	7697	TFD(A) 355 A	7719	1200	1)	0.373	230	2.00	7.00	40	70	ACSW 2	7750	ESA 3 I	7806	
TFD 355 B	7698	TFD(A) 355 B	7720	1300	1)	0.373	230	2.85	9.98	40	70	ACSW 2	7750	ESA 3 I	7806	
TFD 355 C	7699	TFD(A) 355 C	7721	1400	1)	0.373	230	3.85	13.48	40	70	ACSW 2	7750	ESA 6 I	7807	
TFD 400 A	7700	TFD(A) 400 A	7722	1310	1)	0.550	230	3.00	10.50	40	72	ACSW 2	7750	ESA 3 I	7806	
TFD 400 B	7701	TFD(A) 400 B	7723	1400	1)	0.550	230	3.80	13.30	40	72	ACSW 2	7750	ESA 6 I	7807	
TFD 450	7703	TFD(A) 450	7725	1400	1)	0.550	230	4.90	17.15	40	78	ACSW 2	7750	ESA 6 I	7807	
TFD 500	7709	TFD(A) 500	7731	1400	1)	0.550	230	6.80	23.80	40	85	ACSW 2	7750	ESA 10 I	7808	

¹⁾ No free air figure available as fan requires minimum resistance, see performance table.









Model	Sound level on intake		Inl	et-induct	sound po	wer leve	l spectrur	n	
	dB(A) 4 m	63	125	250	500	1K	2K	4K	8K
	, ,								
TFD 125	42	44	52	56	54	56	48	46	38
TFD 150/160	38	43	48	49	53	53	45	42	32
TFD 200	45	49	55	53	55	61	55	52	43
TFD 250	53	51	59	60	64	67	67	65	54
TFD 315	54	51	59	62	64	70	67	64	57
TFD 355 A	61	34	58	71	74	77	75	70	61
TFD 355 B	62	41	59	72	75	78	76	71	62
TFD 355 C	65	44	62	75	78	81	79	74	65
TFD 400 A	59	38	56	69	72	75	73	68	59
TFD 400 B	60	39	57	70	73	76	74	69	60
TFD 450	66	45	63	76	79	82	80	75	66
TFD 500	67	46	64	77	80	83	81	76	77
TFDA 125	36	44	52	53	44	39	36	33	25
TFDA 150/16	o 35	43	53	46	43	36	66	29	19
TFDA 200	38	49	55	50	45	43	43	39	30
TFDA 250	44	51	59	57	54	50	55	52	41
TFDA 315	44	51	59	59	54	53	55	51	44
TFDA 355 A	51	34	58	68	64	60	62	57	48
TFDA 355 B	52	41	59	69	65	61	63	58	49
TFDA 355 C	55	44	62	72	68	64	66	61	52
TFDA 400 A	49	38	56	66	62	58	60	55	46
TFDA 400 B	50	39	57	67	63	59	61	56	47
TFDA 450	56	45	63	73	69	65	67	62	53
TFDA 500	57	46	64	74	70	66	68	63	64

Accessories

Pipe clamp connectors

Ref. No. 5076 BM 125 BM 150 Ref. No. 6164 **BM 160** Ref. No. 5077 **BM 200** Ref. No. 5078 BM 250 Ref. No. 5079 BM 315 Ref. No. 5080

A quick-fix method for connecting fans to ducting, reducing vibration transmission. When installing leave a small gap between fan spigot and ducting. Supplied in pairs.

Spigotted attenuators

SRSD 125/600 Ref. No. 8906 SRSD 150/600 Ref. No. 8910 SRSD 160/600 Ref. No. 8914 SRSD 200/600 Ref. No. 8918 SRSD 250/600 Ref. No. 8922 SRSD 315/600 Ref. No. 8926 SRSD 355/600 Ref. No. 8928 SRSD 400/600 Ref. No. 8930

Spigotted attenuator with 50 mm insulation.

Fits nominal size ducting or to be fixed with pipe clamp connectors. Various sizes see page 319.

Automatic changeover panel ACSW 2 Ref. No. 7750

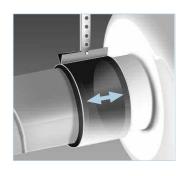
For automatic change over of twin fans using current sensing or via a flow switch. Duty sharing (8 selections from 3 to 24 hours), manual selection, variable overloads, visual and audible alarm and alarm output for BMS.

Protection Max. 8 Amps Current Dim. mm W 180 x H 120 x D 60

Electronic speed controller ESA.. IND for surface mounting Voltage 220/240 V, 1 ph.

50/60 Hz Frequency Protection IP 65 Wiring Diagram No. SS-710 ESA 3 IND Ref. No. 7806 Current Max. 3 Amps Dim. mm W 111 x H 99 x D 54 ESA 6 IND Ref. No. 7807 Current Max. 6 Amps Dim. mm W 145 x H 97 x D 64 ESA 10 IND Ref. No. 7808 Current Max. 10 Amps Dim. mm W 104 x H 146 x D 83





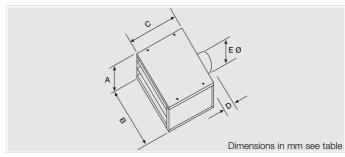












Dimension	s in mm					
Туре	Nom. size	Α	В	C	D	øΕ
TFR(A)	125-200	375	750	450	55	125/160/200
TFR(A)	250-315	425	950	550	55	250/315
TFR(A)	355 A/B/C	475	1050	600	55	355
TFR(A)	400 A-450	475	1050	600	55	400/450
TFR(A)	500	525	1200	850	55	500

Features

- ☐ Run and 100% stand-by.
- ☐ Robust corrosion resistant casing.
- Inlet spigot in the rear or bottom inlet (state when ordering) of the casing.
- ☐ Roof mounted units are fully weatherproof.
- Standard change over panels include duty sharing and over current setting.
- Simple wiring from a common terminal box and change over panel.
- Acoustically lined option for quiet operation and reduced breakout.
- Speed controllable using the Helios ACSW 2 change over panel and industrial speed controller.

□ Terminal box

IP 55 terminal box fitted internally on the fan plate providing connection to both fans.

■ Specification

☐ Fans

All units are fitted with two independent forward curved centrifugal fans, powered by direct driven motors. Each fan has a non-return damper on its outlet, within a common plenum.

Speed controls

Stepless speed control 20% to 100% when using the Helios electronic controller.

☐ Change over panels

Standard change over panels with manual and timed duty sharing and fan failure indicator light are suitable for use with electronic speed control. Options include automatic timed duty sharing, audible alarms and Building Management System (B.M.S.) interface.

■ Noise levels

Sound levels in dB(A). Spectrum and totals shown opposite.

■ Roof fans TFR & TFRA

□ Casings

Standard units of sheet aluminium with top access panel, spigot inlet connection and louvred outlet.

□ Access

Standard access is from above.

☐ Acoustic lining

Factory fitted acoustic lining is available as an option. Lining is fire retardent, class "O", 25 mm material.

Spigots

Twin roof fans are fitted with circular inlet on the rear of the casing and a louvred grille on the outlet. Alternative bottom inlet and other spigots are available on request.

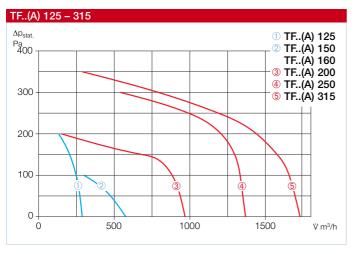
Information ducting system

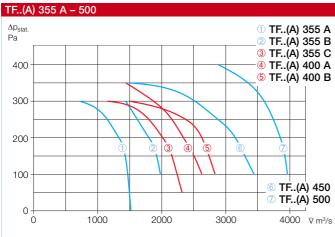
All Helios components fit standard nominal duct diameters. The ducting used may be rigid or flexible and made from aluminium, galvanised steel or plastic.

Туре	Ref. No.	Туре	Ref. No.	R.P.M.	Air flow volume (FID)	Motor power	Voltage	Cur F.L.C.	rent S.T.C.	Max. air flow temp.	Nominal weight (net)	over pane	change I with duty ring	spi	ronic eed roller	
				min-1	m³/h	kW	Volt	Amps.	Amps.	+°C	kg	Type	Ref. No.	Туре	Ref. No.	
Roof fans TF	R & TFR(A	l)														
TFR 125	7757	TFR(A) 125	7769	2800	288	0.015	230	0.75	2.63	40	21	ACSW 2	7750	ESA 3 I	7806	
TFR 150	7733	TFR(A) 150	7805	1400	576	0.022	230	0.64	2.24	40	21	ACSW 2	7750	ESA 3 I	7806	
TFR 160	7758	TFR(A) 160	7770	1400	576	0.022	230	0.64	2.24	40	21	ACSW 2	7750	ESA 3 I	7806	
TFR 200	7759	TFR(A) 200	7771	1400	936	0.073	230	1.82	6.87	40	23	ACSW 2	7750	ESA 3 I	7806	
TFR 250	7760	TFR(A) 250	7772	1400	1368	0.150	230	1.50	5.25	40	41	ACSW 2	7750	ESA 3 I	7806	
TFR 315	7761	TFR(A) 315	7773	1400	1728	0.150	230	2.00	7.00	40	47	ACSW 2	7750	ESA 3 I	7806	
TFR 355 A	7762	TFR(A) 355 A	7774	1200	1)	0.373	230	2.00	7.00	40	71	ACSW 2	7750	ESA 3 I	7806	
TFR 355 B	7763	TFR(A) 355 B	7775	1300	1)	0.373	230	2.85	9.98	40	71	ACSW 2	7750	ESA 3 I	7806	
TFR 355 C	7764	TFR(A) 355 C	7776	1400	1)	0.373	230	3.85	13.48	40	71	ACSW 2	7750	ESA 6 I	7807	
TFR 400 A	7765	TFR(A) 400 A	7777	1310	1)	0.550	230	3.00	10.80	40	73	ACSW 2	7750	ESA 3 I	7806	
TFR 400 B	7766	TFR(A) 400 B	7778	1400	1)	0.550	230	3.80	13.80	40	73	ACSW 2	7750	ESA 6 I	7807	
TFR 450	7767	TFR(A) 450	7779	1400	1)	0.550	230	4.90	17.15	40	77	ACSW 2	7750	ESA 6 I	7807	
TFR 500	7768	TFR(A) 500	7780	1400	1)	0.550	230	6.80	23.80	40	86	ACSW 2	7750	ESA 10 I	7808	









Model	Sound level on intake		Roof mounted sound pressure level spectrum											
	dB(A) 4 m	63	125	250	500	1K	2K	4K	8K					
TFR 125	40	41	49	53	54	56	48	46	38					
TFR 150/160	37	40	45	46	53	53	45	42	32					
TFR 200	44	46	52	50	55	61	55	52	43					
TFR 250	52	48	56	57	64	67	67	65	54					
TFR 315	53	48	56	59	64	70	67	64	57					
TFR 355 A	61	31	56	68	74	77	75	70	61					
TFR 355 B	62	38	56	69	75	78	76	71	62					
TFR 355 C	65	41	59	72	78	81	79	74	65					
TFR 400 A	59	35	53	66	72	75	73	68	59					
TFR 400 B	60	36	54	67	73	76	74	69	60					
TFR 450	66	42	60	73	79	82	80	75	66					
TFR 500	67	43	61	74	80	83	81	76	77					

Accessories

Pipe clamp connectors

BM 125 Ref. No. 5076
BM 150 Ref. No. 6164
BM 160 Ref. No. 5077
BM 200 Ref. No. 5078
BM 250 Ref. No. 5079
BM 315 Ref. No. 5080
A quick-fix method for connecting

A quick-fix method for connecting fans to ducting, reducing vibration transmission. When installing leave a small gap between fan spigot and ducting. Supplied in pairs.

Spigotted attenuators

SRSD 125/600 Ref. No. 8906 SRSD 150/600 Ref. No. 8910 SRSD 160/600 Ref. No. 8914 SRSD 200/600 Ref. No. 8918 SRSD 250/600 Ref. No. 8922 SRSD 315/600 Ref. No. 8926 SRSD 355/600 Ref. No. 8928 SRSD 400/600 Ref. No. 8930 Spigotted attenuator with 50 mm

insulation.

Fits nominal size ducting or to be fixed with pipe clamp connectors. Various sizes see page 319.

Automatic changeover panel ACSW 2 Ref. No. 7750

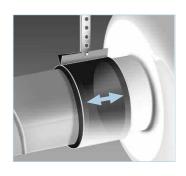
For automatic change over of twin fans using current sensing or via a flow switch. Duty sharing (8 selections from 3 to 24 hours), manual selection, variable overloads, visual and audible alarm and alarm output for BMS.

Protection IP 40 Current Max. 8 Amps Dim. mm W 180 x H 120 x D 60

Electronic speed controller ESA...IND for surface mounting

Voltage 220/240 V, 1 ph. 50/60 Hz Frequency Protection IP 65 Wiring Diagram No. SS-710 **ESA 3 IND** Ref. No. 7806 Current Max. 3 Amps Dim. mm W 111 x H 99 x D 54 ESA 6 IND Ref. No. 7807 Current Max. 6 Amps Dim. mm W 145 x H 97 x D 64 ESA 10 IND Ref. No. 7808 Current Max. 10 Amps Dim. mm W 104 x H 146 x D 83



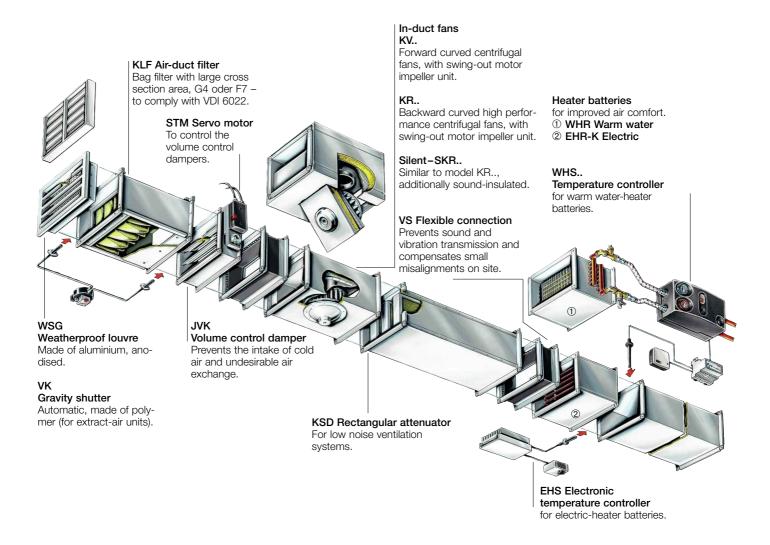






Concrete Advantages:

- The components are available in every size and every performance level.
- All the components are compatible with each other and fit exactly together.
- Short installation time, simple design und rational procurement.





Perfectly convenient system solutions from the leading supplier.

Three models:

All with swing-out motor impeller unit. Simplifies maintenance and cleaning. Complies with the hygiene requirements of VDI 6022.

Model KV.. With forward curved centrifugal impeller. $\dot{V} = 1~000 - 8~000 \text{ m}^3/\text{h}$

Advanced models of market leading centrifugal impeller version with additional types. With the fold-out motor impeller unit for easy cleaning and maintenance.

Model KR.. With backward curved centrifugal impeller. $\dot{V} = 500 - 12\ 000\ m^3/h$

Expanded product range of the proven swing-out version. High performance centrifugal impellers with high efficiency. Uncritical in extraction of polluted air. For universal use in commercial and industrial applications.

Model SKR.. Sound insulated for noisecritical applications. $\dot{V} = 4\ 000 - 12\ 000\ m^3/h$

Silent rectangular fans for applications with specific noise level requirements. Extensive product range. Extremely low noise levels with 50 mm thick case insulation by rock wool. Abrasion resistant lining.



Rectangular centrifugal fans Selection chart



This chart is designed for easy selection of rectangular fans. Shown are static pressure increase $\Delta p_{\text{stat.}}$, case break out and intake air sound levels

as sound pressure levels at 4 m (free field conditions).

	breakout	. Sound press. intake			m³/s agains	st static pres	sure								
Гуре	L _{PA} dB(A) in 4 m dist.	L _{PA} dB(A) in 4 m dist.	(ΔP _{stat.}) in	Pa 50	100	150	200	250	300	350	400	500	600	700	800
Nodel KV – with for															
VW 200/4/40/20	37	49	0.256	0.247	0.236	0.222	0.208	0.011							
VW 225/4/50/25	43	54			0.436	0.411	0.383	0.347	0.281						
VW 250/4/50/30	42	57				0.578	0.556	0.528	0.492	0.436	0.333				
VW 250/6/50/30	36	46	0.489	0.447	0.4	0.328									
VW 280/4/60/30	44	59			0.781	0.756	0.728	0.7	0.669	0.628	0.569				
VW 280/6/60/30	37	49		0.603	0.567	0.519	0.439								
VW 315/4/60/35	47	59							1.017	0.986	0.95	0.842	0.528		
VW 315/6/60/35	43	51	0.969	0.922	0.872	0.817	0.75	0.65							
VD 200/4/40/20	42	53	0.414	0.386	0.358	0.325	0.286	0.253							
VD 225/4/50/25	43	52	0.533	0.506	0.475	0.442	0.406	0.358	0.289						
(VD 250/4/50/30	42	56				0.586	0.547	0.503	0.447	0.367					
(VD 280/4/60/30	45	60	1.092	1.05	1.006	0.964	0.919	0.875	0.831	0.783	0.728	0.556			
VD 280/6/60/30	35	49				0.544	0.45								
VD 315/4/60/35	48	61						1.222	1.175	1.128	1.075	0.953	0.75		
VD 315/6/60/35	40	50	1.056	0.997	0.936	0.869	0.792	0.692	0.486						
VD 355/4/70/40	54	67							1.55	1.511	1.472	1.378	1.261	1.089	
(VD 355/6/70/40	42	53			1.381	1.3	1.217	1.128	1.022	0.886					
(VD 355/8/70/40	35	47	1.331	1.225	1.111	0.978	0.792								
VD 400/4/80/50	55	66													
VD 400/6/80/50	45	60	2.117	2.033	1.95	1.864	1.775	1.683	1.581	1.469	1.333	0.406			
(VD 400/8/80/50	38	51			1.428	1.297	1.153	0.95							
(VD 450/6/100/50	50	60			1.120	1.207	1.100	0.00	2.269	2.181	2.083	1.842	1.45		
VD 450/8/100/50	46	56			2.025	1.911	1.783	1.628	1.422	1.106	2.000	1.0.12			
VD 225/4/50/25 Ex	43	53	0.533	0.5	0.469	0.433	0.397	0.356	0.292						
VD 250/4/50/30 Ex	42	53	0.000	0.0	0.633	0.603	0.569	0.531	0.481	0.411	0.219				
VD 280/4/60/30 Ex	47	58			0.000	0.000	0.936	0.894	0.847	0.792	0.728				
VD 315/4/60/35 Ex	48	59					0.300	0.034	0.047	1.147	1.094	0.961	0.694		
(VD 355/6/70/40 Ex	48	55			1.289	1.219	1.144	1.058	0.956	0.797	1.054	0.301	0.034		
lodel KR – with bac	ckward curve	ed impellers													
RW 180/2/30/15	37	51		0.15	0.133	0.117	0.1	0.078	0.058	0.031					
RW 225/2/40/20	40	52	0.283	0.256	0.228	0.194	0.164	0.136	0.106	0.072	0.028				
RW 250/2/40/20	43	55	0.411	0.381	0.35	0.319	0.292	0.264	0.233	0.203	0.169	0.106	0.025		
RW 280/2/50/25	53	65	0.656	0.633	0.614										
RW 315/2/50/25	43	54	0.475	0.45	0.425	0.397	0.369	0.339	0.306	0.275	0.247	0.186	0.108		
(RW 355/4/50/25	43	56	0.617	0.572	0.531	0.481	0.417	0.342	0.256	0.131					
RW 355/4/60/35	44	59	0.831	0.789	0.75	0.706	0.653	0.578	0.489	0.403	0.286				
RW 400/4/60/35	42	58	1.083	1.028	0.969	0.908	0.844	0.772	0.697	0.617	0.525	0.133			
(RW 450/4/70/40	43	55	1.472	1.4	1.328	1.253	1.169	1.078	0.975	0.869	0.764	0.511	0.05		
RW 500/6/80/50	44	54	2.164	2.022	1.872	1.714	1.533	1.339	1.136	0.9	0.408				
KRW 560/6/100/50	46	56	3.006	2.856	2.703	2.539	2.358	2.147	1.911	1.667	1.408	0.733			
(RD 450/4/70/40	46	57	1.594	1.522	1.453	1.381	1.303	1.225	1.144	1.061	0.972	0.788	0.397		
RD 500/4/80/50 A	48	59	2.15	2.072	1.992	1.911	1.828	1.742	1.644	1.542	1.425	1.133	0.644		
RD 500/4/80/50 B	51	62	2.65	2.575	2.5	2.422	2.344	2.264	2.178	2.086	1.989	1.764	1.497	1.144	0.26
RD 560/4/100/50	52	63	3.456	3.372	3.286	3.203	3.114	3.028	2.936	2.842	2.744	2.5	2.294	2.033	1.73
RD 560/6/100/50	45	56	2.975	2.842	2.708	2.567	2.414	2.233	2.022	1.786	1.528	0.831			
Nodel SKR – with so	ound isolated	d casing													
KRW 355/4/60/35	41	49	0.842	0.792	0.744	0.692	0.636	0.572	0.497	0.403	0.264				
KRW 400/4/60/35	36	51	1.092	1.031	0.969	0.908	0.844	0.778	0.703	0.625	0.519	0.164			
KRW 450/4/70/40	36	48	1.472	1.4	1.328	1.253	1.169	1.075	0.972	0.869	0.764	0.511	0.058		
KRW 500/6/80/50	38	50	2.164	2.022	1.872	1.714	1.533	1.339	1.136	0.903	0.408				
KRW 560/6/100/50	40	51	3.006	2.856	2.703	2.539	2.358	2.147	1.911	1.667	1.411	0.731			
KRD 450/4/70/40	38	50	1.594	1.522	1.453	1.378	1.306	1.225	1.144	1.058	0.972	0.778	0.383		
SKRD 500/4/80/50 A	42	50	2.15	2.072	1.992	1.911	1.828	1.739	1.644	1.542	1.428	1.139	0.647		
KRD 500/4/80/50 B	44	53	2.65	2.575	2.5	2.422	2.344	2.264	2.178	2.086	1.989	1.764	1.497	1.144	0.267
KRD 560/4/100/50	45	55	3.481	3.389	3.3	3.211	3.119	3.028	2.933	2.839	2.742	2.539	2.317	2.058	1.736
SKRD 560/6/100/50	40	51	2.975	2.842	2.708	2.567	2.414	2.233	2.022	1.786	1.528	0.831			



Specifications

InlineVent® rectangular fans combine the advantages of axial fans such as the straight in-line air flow design, and provide a simple and cost effective installation with the high pressure characteristic of centrifugal fans. There are many advantages of this range:

- Very compact design.
- Full speed controllability.
- Quick installation.
- Cost effective mounting.
- Low noise level.
- High pressure capacity.
 All the KV-, KR- and SKR-in-line fans are compatible with the components of "Helios Ventilation Construction Set".

For complete information see the "general technical information" and descriptions on the product pages.

Installation and drainage holes

All models can be installed in any position.

The swing-out areas need to be cleared and accessed easily for service and maintenance. If condensation occurs (e.g. intermittent operation, high humidity or varying temperatures) the fan must be installed in a way that the condensation can drain off unhindered.

Additional holes may have to be drilled into the casing at the appropriate positions. Alternatively, the duct system may have to be insulated to avoid condensation.

Noise/vibration transmission
To be prevented from ducting
and building. Therefore, the fan
should be secured with sound
insulation and connected flexibly
to the ducting.

For this, see VS.. accessories.

☐ Explosion proof models

With regards to operating conditions and norms please refer to chapter "Design of ventilation systems - explosion proof". The ex-protected types correspond to unit group II, category 2G for operation in zone 1 and 2. The motors of the KVD.. Ex range are equipped with positive temperature coefficient (PTC) thermistors (to monitor the temperature of windings) as standard. They are prewired to the terminal board and must be connected to the motor protection tripping unit MSA This makes the KVD.. Ex fans suitable for speed control that can be carried out via TSD or TSSD transformer controllers. The minimum voltage should not drop below 100 V.

☐ Motor - Impeller

All models incorporate a motor with external rotor motor protected to IP 44 within the air

flow. They conform to DIN EN 60034/VDE 0530 and DIN EN 60335-1/VDE 0700-1 with an insulation class F, plus moisture protection.

They are maintenance free, radio suppressed, speed controllable and suitable for continuous operation.

The ball bearings are greased for life.

The centrifugal impellers are pressed onto the rotating part of the motor body and dynamically balanced to DIN ISO 1940 T.1 – class 6.3 as one unit.

□ Speed control

All InlineVent® rectangular fans are speed controllable via voltage reduction of 0 – 100%. Thereby the operating level can be adapted to the required air flow volume. Our speed controllers are suitable to control various fans (one or more) up to their maximum nominal output. When selecting a controller not shown on the chart, allow for a 10% safety margin.

It is possible to control 3 ph.-fans through frequency inverter by on-site installation of sinus filters between inverter and motor.

■ Air flow direction

The air flow direction of centrifugal fans is fixed and cannot be reversed; but it can be specified in all units through the installation method. The rotational direction and the direction of air flow are marked with arrows on the units and must be checked when installing.

■ Wrong direction of rotation If the fan is operated in the wrong direction of rotation the motor will be overloaded and the thermal contacts will trip. Typical indication of this is a virtually low fan efficiency combined with high noise levels and vibration.

☐ Air flow temperature

All models are applicable in the range of –40 °C up to at least +60 °C, Model KV.. Ex from –20 °C up to +40 °C. The upper temperature threshold value varies between the models and can be found at the related charts on the individual product page.

Note Page

Design of systems, acoustic, explosion protection 12 on General technical information, speed control 17 on

The unit ranges and their specifications

■ Model KV..

Centrifugal rectangular fans with forward curved impeller paddles and swing-out motor impeller unit. Low-noise centrifugal impellers in volute casing for high pressure levels.

23 types in 8 different sizes. $\dot{V}=1\,000-8\,000\,\text{m}^3/\text{h}$. Compact and flat design for versatile usage in exhaust and fresh air systems in commercial and industrial applications.



■ Model KR..

Rectangular fans with backward curved impeller paddles. High performance centrifugal impellers with high efficiency. Swing-out motor impeller unit.

11 types in 7 different sizes. $\dot{V}=500-12~000~m^3/h$. For conveying higher volume flow rates in extract and fresh air systems. Uncritical in extraction of polluted air.



■ Model SKR..

High performance centrifugal impellers (backward curved) in sound insulated casing with good damping characteristics for noise-critical applications.

Performance figures similar to KR...

V = 4 000 – 12 000 m³/h.

 $V = 4000 - 12000 \text{ m}^3/\text{h}$. For lower air volume flow rates, see Helios SilentBoxes[®]. For further reduction of intake and exhaust air noise levels, rectangular attenuators (KSD, accessory) are recommended. Exhaust and fresh air fans for applications with specific noise level requirements.







Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galvanised steel casing for high pressure levels.
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

■ Specification

☐ Casing

Made of galvanised steel and flanged on both ends. Space saving, compact design.

Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44.

Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration and low noise operation.

■ Electrical connection

Terminal box (IP 55 for 3 ph.- or IP 44 for 1 ph.-types) is mounted with a permanently attached cable.

280

502

■ Motor protection

Model KVW.. through thermal contacts which are connected in series with winding and automatically resets.

Model KVD.. through built-in thermal contacts which must be connected to a motor full protection device.

Speed control

By voltage reduction using a 5 speed transformer controller (recommended) or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance curve.

□ Sound Levels

swing-out area

422

400

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.

 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

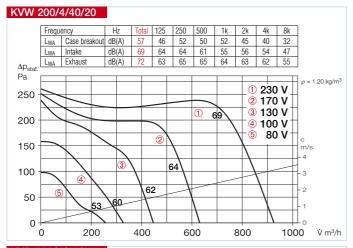
■ Installation

Possible in any position. Attention should be paid to accessibility of swing out motor/impeller assembly.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power co	nsumption	Connection by wiring diagram	Max. a tempera Nom. vol.	ature by	Nominal weight (net)	with		٧	/ith	Motor full device to built-in then	
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.
1-phase motor, 230	V, 50 Hz, c	apasitor mot	or, protec	tion to IP 44												
KVW 200/4/40/20	5675	925	810	37	0.21	0.95	508	60	50	11	TSW 1.5	1495	_	_	_	_
3-phase motor, 230	/400 V, 50 I	lz, protected	to IP 44													
KVD 200/4/40/20	5676	1500	1180	42	0.37	1.1/0.65	860	65	60	13	TSD 0.8	1500	RDS 1	1314	MD	5849





KVD 200/4/40/20 Total 125 250 500 1k 2k 4k 8k 62 52 54 56 56 51 46 39 73 68 69 66 60 60 59 54 L_{WA} Case breakout dB(A) L_{WA} Intake dB(A) Δp_{stat.} L_{WA} Exhaust 69 73 72 70 70 66 $\rho = 1.20 \text{ kg/m}^3$ 300 1 400 V 280 V 3 200 V 73 4 140 V 200 5 80 V 67 65 4 100 62 58 0 1600 V m³/h 400 800 1200

Accessory details Page Shutters, grilles and louvres 304, 361 on Filters, heaters and attenuators 305 on Temperature control systems for heaters 311, 316 Speed controllers and motor full protection devices 397 on

Accessories

Gravity shutter

VK 40/20 Ref. No. 0874 External airflow operated gravity shutter made of polymer, light grey.

External louvres

colour anodised.

WSG 40/20 Ref. No. 0109 Robust construction made of aluminium extrusion profile, natural

Volume control damper for ducting

JVK 40/20 Ref. No. 6910 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 40/20 Ref. No. 0832 For cost effective adaption of rectangular fans into circular ducting systems with Ø 200 mm.

Flexible connectors VS 40/20 Ref. No. 5694

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 40/20 Ref. No. 6919 Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator
KSD 40/20 Ref. No. 8728
For in-duct installation on intake or exhaust side

Air-duct filter

KLF 40/20 G4 Ref. No. 8720 KLF 40/20 F7 Ref. No. 8644

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery
EHR-K 6/40/20 Ref. No. 8702
EHR-K 15/40/20 Ref. No. 8703

Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

Warm water heater battery
WHR 2/40/20 Ref. No. 8782
WHR 4/40/20 Ref. No. 8783
For in-duct installation.

Temperature control system for warm water heater battery
WHS 1100 Ref. No. 8815

























Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galavanised steel casing for high pressure lavels
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

■ Specification

□ Casing

Made of galvanised steel and flanged on both ends. Space saving, compact design.

Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration and low noise operation.

□ Electrical connection

Dimensions in mm

Terminal box (IP 55 for 3 ph., IP 44 for 1 ph., IP 65 for explosionproof types) is mounted with permanently attached cable.

■ Motor protection

Through built-in thermal contacts which must be connected to a motor full protection device.

□ Speed control

By voltage reduction using a 5 speed transformer controller (recommended) or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance curve.

□ Sound levels

544

522

500

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.
 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

Installation

Possible in any position. Attention should be paid to accessibility of swingout motor/impeller assembly

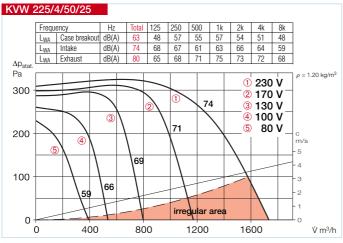
Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

■ Explosion-proof models

Thermal motor protection through built-in PTC (positive temperature coefficient) thermistors which must be connected to a tripping unit MSA. Using this motor protection enables the speed control where a minimum voltage of 100 V must be maintained.

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power co	Power consumption (Max. air flow temperature by Nom. vol. Control		temperature by weight		with	nout	oller 5-ster wit motor full _l	:h	Motor full protection device to connect built-in thermal contact	
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Туре	Ref. No.	Type	Ref. No.	
Alternating current	, 230 V, 50 H	lz, capasitor	motor, pr	otection to II	P 44												
KVW 225/4/50/25	5677	1590	1110	43	0.52	2.4	536.1	70	70	17	TSW 3.0	1496	MWS 3.0	1948	MW	1579	
3-phase motor, 230	/400 V, 50 H	lz, protected	l to IP 44														
KVD 225/4/50/25	5679	1950	1270	43	0.54	1.6/0.93	860	65	60	17	TSD 1.5	1501	RDS 2	1315	MD	5849	
Explosionproof Ex 6	II, tempera	ture class T	1 – T3, 3- _l	ohase alterna	ating cur	rent 400 V	, 50 Hz, pro	tection to I	P 44								
KVD 225/4/50/25 Ex	c 6810	1900	1280	43	0.53	0.92	899	40	40	17	TSD 1.5	1501	_	_	MSA	1289	





KVD 225/4/50/25 125 250 500 1k 2k 4k 8k 47 56 56 57 55 51 44 64 66 62 63 65 64 58 Frequency L_{WA} Case breakout dB(A) 63 72 dB(A) Intake L_{WA} 66 69 71 65 Δp_{stat} ① 400 V 2 280 V 300 3 200 V 72 4 140 V (3 5 80 V 200 67 100 58 400 800 1200 1600 2000 V m³/h

KVD 225/4/50/25 Ex Frequency Total 125 250 63 43 56 500 57 1k 58 2k 54 L_{WA} Case breakout dB(A) 63 49 65 66 62 63 65 Lwa Intake dB(A) 63 67 70 73 73 72 67 L_{WA} Exhaust Δp_{stat} $p = 1.20 \text{ kg/m}^2$ 1 400 V 280 V 300 72 3 200 V 4 140 V **5** 100 V 69 200 (4 67 100 3 1500 500 n 1000 2000 Vm³/h

Shutters, grilles and louvres 304, 361 on Filters, heaters and attenuators 305 on Temperature control systems for heaters and motor full protection devices 397 on

Accessories

Gravity shutter VK 50/25

Ref. No. 0875 operated gravity

External airflow operated gravity shutter made of polymer, light grey.



WSG 50/25 Ref. No. 0110

Robust construction made of aluminium extrusion profile, natural colour anodised.

Vol. control damper for ducting
JVK 50/25 Ref. No. 6911

Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 50/25 Ref. No. 0833

For cost effective adaption of rectangular fans into circular ducting systems with ø 250 mm.

Flexible connectors

VS 50/25 Ref. No. 5695

Flexible in-duct connector with flanges on both sides.

- for Ex-proof fans

VS 50/25 Ex Ref. No.. 0265

Mating flange

GF 50/25 Ref. No. 6920

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator

KSD 50/25-30 Ref. No. 8729 For in-duct installation on intake or

exhaust side.

Air-duct filter

KLF 50/25-30 G4 Ref. No. 8721 **KLF 50/25-30 F7** Ref. No. 8645

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery EHR-K 8/50/25-30 Ref. No. 8704

EHR-K 8/50/25-30 Ref. No. 8704 EHR-K 24/50/25-30 Ref. No. 8705

Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

Warm water heater battery
WHR 2/50/25-30 Ref. No. 8784
WHR 4/50/25-30 Ref. No. 8785

For in-duct installation.

Temperature control system for warm water heater battery WHS 1100 Ref. No. 8815 WHS 2200 Ref. No. 8816

























Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galvanised steel casing for high pressure levels.
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

■ Specification

□ Casing

Made of galvanised steel and flanged on both ends. Space saving, compact design.

Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration and low noise operation.

□ Electrical connection

Dimensions in mm

Terminal box (IP 55 for 3 ph., IP 44 for 1 ph., IP 65 for explosionproof types) is mounted with permanently attached cable.

■ Motor protection

Through built-in thermal contacts which must be connected to a motor full protection device.

☐ Speed control

By voltage reduction using a 5 speed transformer controller (recommended) or an electronic controller (stepless). The performance figures at corresponding

voltages are given in the performance curve.

■ Sound Levels

544

522 500

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.
 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

☐ Installation

Possible in any position.
Attention should be paid to accessibility of swingout motor/impeller assembly

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system compone	nts 270

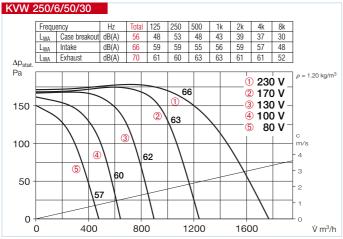
□ Explosion-proof models

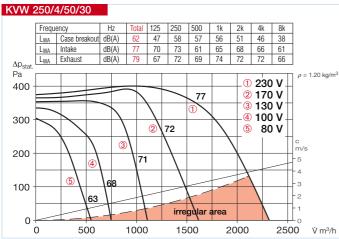
Thermal motor protection through built-in PTC (positive temperature coefficient) thermistors which must be connected to a tripping unit MSA. Using this motor protection enables the speed control where a minimum voltage of 100 V must be maintained.

Accessory detail	ls Page
Shutters, grilles and	
louvres	304, 361 on
Filters, heaters and	
attenuators	305 on
Temperature control	
systems for heaters	311, 316
Speed controllers ar	
full protection device	es 397 on

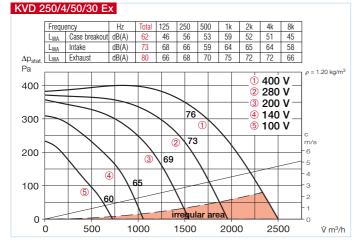
Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout		Power consumption C		Max. air flow temperature by Nom. vol. Control		Nominal weight (net)	with	nout	roller 5-ster wi motor full	th	Motor full device to built-in therr	
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.
Alternating current	, 230 V, 50 H	lz, capasitor	motor, pr	otection to II	P 44											
KVW 250/6/50/30	5702	1800	760	36	0.32	1.5	536.1	70	70	19	TSW 3.0	1496	MWS 3.0	1948	MW	1579
KVW 250/4/50/30	5680	2100	1270	42	0.63	3.0	536.1	65	50	21	TSW 5.0	1497	MWS 5.0	1949	MW	1579
3-phase motor, 230	/400 V, 50 H	lz, protected	to IP 44													
KVD 250/4/50/30	5682	2200	1260	42	0.72	2.5/1.5	860	60	60	21	TSD 1.5	1501	RDS 2	1315	MD	5849
Explosionproof Ex 6	II, tempera	ture class T	1 – T3, 3- _l	ohase alterna	ating curi	rent 400 V	, 50 Hz, pro	tection to I	P 44							
KVD 250/4/50/30 Ex	c 6811	2300	1240	42	0.74	1.5	899	40	40	21	TSD 1.5	1501	_	_	MSA	1289







KVD 250/4/50/30 Total 125 250 500 62 48 56 54 76 69 68 63 1k 2k 4k 57 54 52 67 70 68 Frequency Hz L_{WA} Case breakout dB(A) Intake dB(A) LWA L_{WA} Exhaus 68 71 72 76 = 1.20 kg/m² 400 1 400 V 2 280 V 3 200 V 300 4 140 V (5) 80 V 200 4 100 0 1000 500 1500 2000 2500 V m³/h



Accessories

Gravity shutter

VK 50/30 Ref. No. 0876 External airflow operated gravity shutter made of polymer, light grey.

External louvres

WSG 50/30 Ref. No. 0111 Robust construction made of aluminium extrusion profile, natural colour anodised.

Vol. control damper for ducting JVK 50/30 Ref. No. 6912 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 50/30 Ref. No. 0837 For cost effective adaption of

rectangular fans into circular ducting systems with Ø 315 mm.

Flexible connectors

VS 50/30 Ref. No. 5696

Flexible in-duct connector with flanges on both sides.

- for ex-proof fans

VS 50/30 Ex Ref. No. 0266

Matching flange

GF 50/30 Ref. No. 6921

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator

KSD 50/25-30 Ref. No. 8729 For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 50/25-30 G4 Ref. No. 8721 **KLF 50/25-30 F7** Ref. No. 8645

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery EHR-K 8/50/25-30 Ref. No. 8704

EHR-K 24/50/25-30 Ref. No. 8705 Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

EHSD 16 Ref. No. 5003

Warm water heater battery
WHR 2/50/25-30 Ref. No. 8784
WHR 4/50/25-30 Ref. No. 8785
For in-duct installation.

Temperature control system for warm water heater battery WHS 1100 Ref. No. 8815 WHS 2200 Ref. No. 8816



























Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galvanised steel casing for high pressure levels.
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

■ Specification

□ Casing

Galvanised steel casing flanged on both ends. Space saving, compact design.

Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galv. steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration, low noise operation.

■ Electrical connection

Dimensions in mm

Terminal box (IP 55 for 3 ph., IP 44 for 1 ph., IP 65 for explosionproof types) is mounted with permanently attached cable.

■ Motor protection

From built-in thermal contacts which must be connected to a full motor protection device.

☐ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance curve.

☐ Sound Levels

644

622

600

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.

 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

■ Installation

Possible in any position. Attention should be paid to accessibility of swing out motor/impeller assembly.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system compone	ents 270

□ Explosion-proof models

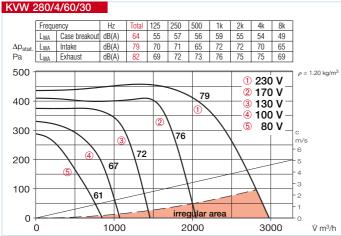
Thermal motor protection through built-in PTC (positive temperature coefficient) thermistors which must be connected to a tripping unit MSA. Using this motor protection enables the speed control where a minimum voltage of 100 V must be maintained.

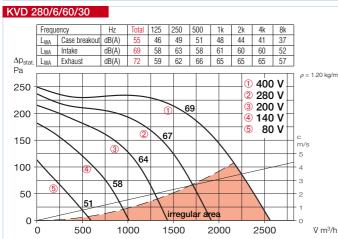
Accessory detail	ls Page
Shutters, grilles and	
louvres	304, 361 on
Filters, heaters and	
attenuators	305 on
Temperature control	
systems for heaters	311, 316
Speed controllers ar	nd motor
full protection device	es 397 on

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout		Power consumption (Max. air flow temperature by weight Nom. vol. Control (net)			with	nout	oller 5-ster wii motor full	:h	Motor full device to built-in then	
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Туре	Ref. No.	Type	Ref. No.
1-phase Motor, 230	V, 50 Hz, c	apasitor mo	tor, protec	tion to IP 44												
KVW 280/6/60/30 ¹⁾	5703	2300	750	37	0.53	2.4	536.1	60	50	30	TSW 3.0	1496	MWS 3.0	1948	MW	1579
KVW 280/4/60/30	5745	2800	1090	44	1.13	5.3	536.1	70	70	32	TSW 7.5	1596	MWS 7.5	1950	MW	1579
3-phase motor, 230	/400 V, 50 I	lz, protected	to IP 44													
KVD 280/6/60/30	5683	2200	810	35	0.43	1.4/0.78	860	60	55	30	TSD 1.5	1501	RDS 1	1314	MD	5849
KVD 280/4/60/30	5684	3950	1300	45	1.67	5.4/3.1	860	65	60	32	TSD 5.5	1503	RDS 7	1578	MD	5849
Explosionproof Ex e	II, tempera	ture class T	1 – T3, 3-	phase alterna	ating curi	rent 230/4	100 V, 50 Hz,	protection	1 to IP 44							
KVD 280/4/60/30 Ex	6812	3450	1340	47	1.45	5.0/2.9	899	40	40	34	TSD 5.5	1503	_	_	MSA	1289

1) In this model deviant performance curve; available on request







KVD 280/4/60/30 Total 125 250 500 1k 2k 4k 8k 65 56 58 57 60 57 55 50 80 70 72 67 73 74 72 67 Frequency Hz L_{WA} Case breakout dB(A) Intake L_{WA} L_{WA} Exhaust dB(A) 85 69 73 75 79 78 78 73 = 1.20 kg/m 1 400 V 500 2 280 V 3 200 V 400 4 140 V 78 ⑤ 80 V 300 76 m/s 73 200 66 100 0 0 1000 2000 3000 4000 Ü m³/h

KVD 2	80/4	/60/30 E	X										
	Freque	ency	Hz	Total	125	250	500	1k	2k	4k	8k]	
	Lwa	Case breakout	dB(A)	67	54	59	58	63	60	57	52		
Δp _{stat.}	LWA	Intake	dB(A)	78	71	70	65	72	70	69	64		
Pa	L _{WA}	Exhaust	dB(A)	86	70	75	75	80	80	79	74		
500 -					_				1			ρ = 1.20	kg/m ³
400 -				$\overline{}$	2	D 78	80		4	200	V_ V		
300 -				3	7				0	100	V	c m/s	
200 -		5	4\	73			\perp	\	1		_	- 7 - 6 - 5	
100 -			68	\rightarrow		1						-4 -3 -2	
0 -			1		1	regul	ar area					L ₀	
()	100	0	2	2000		30	000		40	00	Ÿ	m³/h

Accessories

Gravity shutter

VK 60/30 Ref. No. 0877 External airflow operated gravity shutter made of polymer, light grey.



WSG 60/30 Ref. No. 0112 Robust construction made of aluminium extrusion profile, natural colour anodised.

Vol. control damper for ducting JVK 60/30 Ref. No. 6913 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 60/30 Ref. No. 0834 For cost effective adaption of

rectangular fans into circular ducting systems with Ø 315 mm.

Flexible connectors

VS 60/30 Ref. No. 5697

Flexible in-duct connector with flanges on both sides.

- for Ex-proof fans

VS 60/30 Ex Ref. No. 0267

Matching flange

GF 60/30 Ref. No. 6922

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 60/30-35 Ref. No

KSD 60/30-35 Ref. No. 8730 For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 60/30-35 G4 Ref. No. 8722 **KLF 60/30-35 F7** Ref. No. 8646

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery
EHR-K 15/60/30-35 Ref. No. 8706
EHR-K 30/60/30-35 Ref. No. 8707

Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

Warm water heater battery
WHR 2/60/30-35 Ref. No. 8786
WHR 4/60/30-35 Ref. No. 8787

For in-duct installation.

Temperature control system for warm water heater battery WHS 2200¹⁾ Ref. No. 8816

 $^{1)}$ In model WHR 4/60/30-35 the heat output is reduced to 2200 l/h.





























Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galvanised steel casing for high pressure levels.
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

Specification

□ Casing

Made of galvanised steel and flanged on both ends. Space saving, compact design.

Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration and low noise operation.

■ Electrical connection

Dimensions in mm

Terminal box (IP 55 for 3 ph., IP 44 for 1 ph., IP 65 for explosionproof types) is mounted with a permanently attached cable.

■ Motor protection

From built-in thermal contacts which must be connected to a motor full protection device.

☐ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance curve.

☐ Sound Levels

644

622

600

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.
 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

■ Installation

Possible in any position. Attention should be paid to accessibility of swingout motor/impeller assembly.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

□ Explosion-proof models

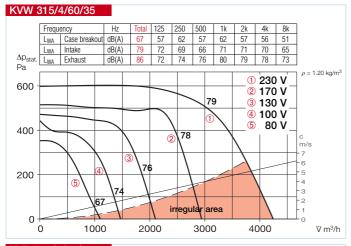
Thermal motor protection through built-in PTC (positive temperature coefficient) thermistors which must be connected to a tripping unit MSA. Using this motor protection enables the speed control where a minimum voltage of 100 V must be maintained.

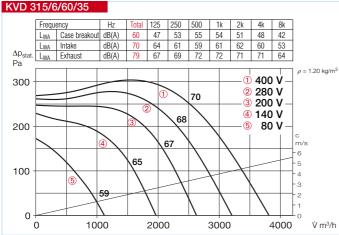
Accessory detail	ls Page
Shutters, grilles and	
louvres	304, 361 on
Filters, heaters and	
attenuators	305 on
Temperature control	
systems for heaters	311, 316
Speed controllers ar	nd motor
full protection device	es 397 on

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout			Connection by wiring diagram	temperature by weight		with	nout	roller 5-ste wi motor full	th	Motor full protection device to connect built-in thermal contacts		
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.
1-phase Motor, 230) V, 50 Hz, c	apasitor mo	tor, protec	tion to IP 44												
KVW 315/6/60/35 ¹⁾	5704	3550	770	43	0.89	4.1	536.1	70	70	38	TSW 5.0	1497	MWS 5	1949	MW	1579
KVW 315/4/60/35	5705	3750	1240	47	1.8	8.5	536.1	70	50	42	_	_	MWS 10	1946	_	_
3-phase motor, 230)/400 V, 50 I	łz, protectio	n to IP 44													
KVD 315/6/60/35	5685	3850	840	40	0.97	3.6/2.1	860	65	60	38	TSD 3.0	1502	RDS 4	1316	MD	5849
KVD 315/4/60/35	5686	4500	1350	48	2.06	6.8/3.9	860	60	55	42	TSD 5.5	1503	RDS 7	1578	MD	5849
Explosionproof Ex	e II, tempera	ture class T	1 – T3, 3-	phase alterna	ating curi	rent 230/4	100 V, 50 Hz,	, protectio	1 to IP 44							
KVD 315/4/60/35 E	x 6813	4200	1370	48	2.0	6.9/4.0	899	40	40	42	TSD 5.5	1503	_	_	MSA	1289

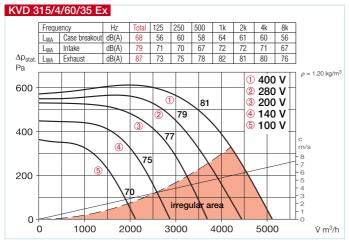
1) In this model deviant performance curve; available on request







KVD 315/4/60/35 Total 125 250 500 1k 68 55 60 60 63 81 73 70 68 74 Frequency Hz L_{WA} Case breakout dB(A) Intake dB(A) LWA L_{WA} Exhaust 73 74 78 82 81 Δp_{stat} 1 400 V 2 280 V 600 81 3 200 V 4 140 V (5) 80 V 400 m/s 75 200 irregula 1000 3000 4000 5000 \dot{V} m^3/h



Accessories

Gravity shutter VK 60/35

Ref. No. 0878

External airflow operated gravity shutter made of polymer, light grey.

External louvres

colour anodised.

WSG 60/35 Ref. No. 0113 Robust construction made of aluminium extrusion profile, natural

Vol. control damper for ducting JVK 60/35 Ref. No. 6914 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see

Circular spigot

STM, accessory.

FSK 60/35 Ref. No. 0835

For cost effective adaption of rectangular fans into circular ducting systems with ø 355 mm.

Flexible connectors

VS 60/35 Ref. No. 5698

Flexible in-duct connector with flanges on both sides.

- for Ex-proof fans

VS 60/35 Ex Ref. No. 0268

Matching flange

GF 60/35 Ref. No. 6923

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator

KSD 60/30-35 Ref. No. 8730 For in-duct installation on intake or

exhaust side.

Air-duct filter

KLF 60/30-35 G4 Ref. No. 8722 KLF 60/30-35 F7 Ref. No. 8646

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery EHR-K 15/60/30-35 Ref. No. 8706

EHR-K 30/60/30-35 Ref. No. 8707

Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

Warm water heater battery WHR 2/60/30-35 Ref. No. 8786 WHR 4/60/30-35 Ref. No. 8787 For in-duct installation.

Temperature control system for warm water heater battery WHS 22001) Ref. No. 8816

1) In model WHR 4/60/30-35 the heat output is reduced to 2200 I/h.





























Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galvanised steel casing for high pressure levels.
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

■ Specification

□ Casing

Galvanised steel flanged on both ends. Space saving, compact design.

Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration and low noise operation.

■ Electrical connection

Dimensions in mm

Terminal box (IP 55 for 3 ph. or IP 65 for explosionprooftypes) is mounted with a permanently attached cable.

■ Motor protection

Through built-in thermal contacts which must be connected to a motor full protection device.

☐ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance

□ Sound Levels

744

722 700

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.

 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

Installation

Possible in any position. Attention should be paid to accessibility of swingout motor/impeller assembly.

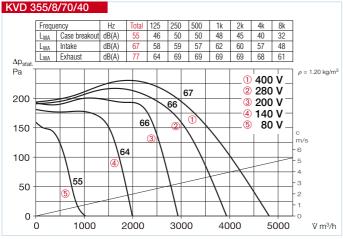
Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

□ Explosion-proof models

Thermal motor protection through built-in PTC (positive temperature coefficient) thermistors which must be connected to a tripping unit MSA. Using this motor protection enables the speed control where a minimum voltage of 100 V must be maintained.

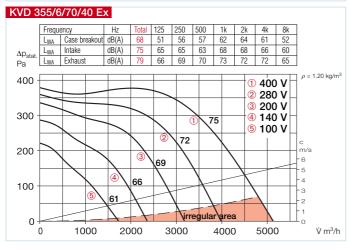
Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power consumption		Connection by wiring diagram	Max. a tempera Nom. vol.		Nominal weight (net)	with	Speed contr nout protection	W	rith	Motor full protection device to connect built-in thermal contact	
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.
3-phase motor, 230)/400 V, 50 H	lz, protectio	n to IP 44													
KVD 355/8/70/40	5687	4850	680	35	1.02	3.9/2.3	860	70	70	47	TSD 5.5	1503	RDS 4	1316	MD	5849
KVD 355/6/70/40	5688	5000	830	42	1.53	5.5/3.2	860	60	60	54	TSD 5.5	1503	RDS 4	1316	MD	5849
KVD 355/4/70/40	5689	5800	1400	54	3.48	10.4/6.0	860	70	50	60	TSD 11	1513	RDS 11	1332	MD	5849
Explosionproof Ex 6	e II, tempera	ture class T	1 – T3, 3- _l	ohase alterna	ating cur	rent 230/4	100 V, 50 Hz,	protection	to IP 44							
KVD 355/6/70/40 E	x 6814	4800	800	48	1.40	4.2/2.4	899	40	40	49	TSD 3.0	1502	_	_	MSA	1289





KVD 355/6/70/40 Total 125 250 500 1k 2k 4k 8k L_{WA} $\Delta p_{stat.}$ 81 69 72 73 74 74 73 67 1 400 V 400 280 V 3 200 V 73 4 140 V 300 5 80 V 3 200 66 100 2000 4000 6000 \dot{V} m^3/h

KVD 355/4/70/40 Frequency Hz L_{WA} Case breakout dB(A) 125 250 63 66 500 1k 2k 67 74 67 68 L_{WA} Intake 76 76 83 81 79 dB(A) Δp_{stat} L_{WA} Exhaust 76 79 78 84 84 83 78 1 400 V 800 280 V 87 3 200 V 4 140 V 600 88 (5) 80 V 400 200 73 irregula 0 2000 4000 6000 V m³/h



Accessories

Gravity shutter

VK 70/40 Ref. No. 0879 Excess pressure dampers, automatic, made of polymer, light grey.

External louvres

WSG 70/40 Ref. No. 0114 Robust construction made of aluminium extrusion profile, natural colour anodised.

Vol. control damper for ducting JVK 70/40 Ref. No. 6915 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 70/40 Ref. No. 0840

For cost effective adaption of rectangular fans into circular ducting systems with ø 400 mm.

Flexible connectors

VS 70/40 Ref. No. 5699

Flexible in-duct connector with flanges on both sides.

- for Ex-proof fans

VS 70/40 Ex Ref. No. 0269

Matching flange

GF 70/40 Ref. No. 6924

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 70/40 Ref. No.

KSD 70/40 Ref. No. 8731 For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 70/40 G4 Ref. No. 8723 **KLF 70/40 F7** Ref. No. 8647

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Warm water heater battery
WHR 2/70/40 Ref. No. 8788
WHR 4/70/40 Ref. No. 8789

For in-duct installation.

Temperature control system for warm water heater battery WHS 2200¹⁾ Ref. No. 8816

1) In model WHR 4/70/40 the heat output is reduced to 2200 l/h.





















Accessory detail	ls Page
Shutters, grilles and louvres	304, 361 on
Filters, heaters and	•
attenuators Temperature control	305 on
systems for heaters	311, 316
Speed controllers ar full protection device	





Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in optimised volute casing for high pressure levels.
- Compact and flat design for versatile usage in extract and fresh air systems in commercial and industrial applications.

■ Specification

□ Casing

Made of galvanised steel and flanged on both ends. Space saving, compact design.

☐ Particular ease of service (cleaning) thanks to the swingout motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised volute casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Dimensions in mm

Windings with protection against moisture. Ball bearing mounted and radio suppressed.

Dynamically balanced with resilient motor mounting bracket for low vibration and low noise

□ Electrical connection

operation.

Terminal box (IP 55) is mounted with a permanently attached cable.

■ Motor protection

Through built-in thermal contacts which must be connected to a motor full protection device.

□ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance curve.

□ Sound Levels

844

822 800

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.

 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

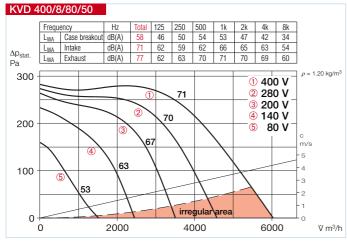
■ Installation

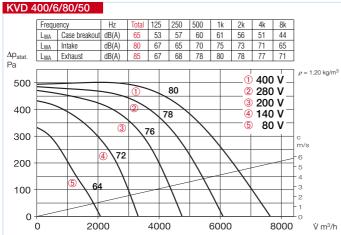
Possible in any position. Attention should be paid to accessibility/swing-out.

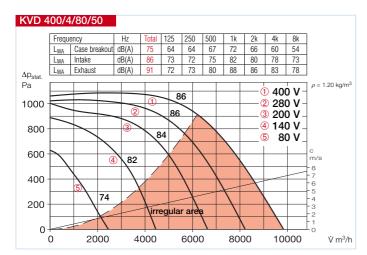
Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system compone	nts 270

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	· ·		Connection by wiring diagram	Max. a tempera Nom. vol.		Nominal weight (net)	Speed contro without motor full protection n		with		device to	protection connect mal contacts
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.
3-phase motor, 23	3-phase motor, 230/400 V, 50 Hz, protection to IP 44															
KVD 400/8/80/50	5690	5400	640	38	1.29	5.1/2.9	860	70	70	70	TSD 5.5	1503	RDS 4	1316	MD	5849
KVD 400/6/80/50	5691	7600	860	45	2.81	9.1/5.3	860	70	50	78	TSD 7.0	1504	RDS 7	1578	MD	5849
KVD 400/4/80/50	5708	6200	1380	55	5.63	17.0/9.8	860	60	50	81	TSD 11	1513	RDS 11	1332	MD	5849









Accessories

Gravity shutter

VK 80/50 Ref. No. 0880 External airflow operated gravity shutter made of polymer, light grey.

External louvres

WSG 80/50 Ref. No. 0115 Robust construction made of aluminium extrusion profile, natural colour anodised.

Vol. control damper for ducting JVK 80/50 Ref. No. 6916 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 80/50 Ref. No. 0842 For cost effective adaption of

rectangular fans into circular ducting systems with ø 500 mm.

Flexible connectors

VS 80/50 Ref. No. 5700

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 80/50 Ref. No. 6925

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator

KSD 80/50 Ref. No. 8732 For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 80/50 G4 Ref. No. 8670 KLF 80/50 F7 Ref. No. 8654

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Warm water heater battery WHR 2/80/50

Ref. No. 8795 Ref. No. 8796 WHR 4/80/50 For in-duct installation.



















Accessory details Page Shutters, grilles and 304, 361 on louvres Filters, heaters and 305 on attenuators Speed controllers and motor full protection devices 397 on





Rectangular centrifugal fan with forward curved impeller blades and swing-out motor impeller unit.

- Low-noise centrifugal impellers in aerodynamic galvanised steel casing for high pressure levels.
- Compact and flat design for use in extract and fresh air systems in commercial and industrial applications.

■ Specification

□ Casing

Galvanised steel and flanged on both ends. Space saving, compact design.

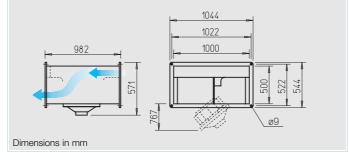
Easy to clean and service thanks to the swing-out motor impeller unit.

☐ Impeller

Forward curved centrifugal impeller made of galvanised steel, highly efficient with low noise levels. Aerodynamically optimised casing; intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Dynamically balanced with resilient motor mounting bracket for low vibration and low noise operation.



□ Electrical connection

Terminal box (IP 55) is mounted with a permanently attached cable.

■ Motor protection

Through built-in thermal contacts which must be connected to a motor full protection device.

□ Speed control

By voltage reduction using a 5 speed transformer controller (recommended) or an electronic controller (stepless). The performance figures at corresponding voltages are given in the performance curve.

□ Sound Levels

Above the performance curve, total values and spectrum are given for:

- Sound power case breakout
- Sound power intake
- Sound power exhaust
 The sound power level (on intake) is additionally shown within the performance curve for corresponding control voltages.
 In the table below you can also find:
- Case breakout sound level at 4 m (free field conditions).

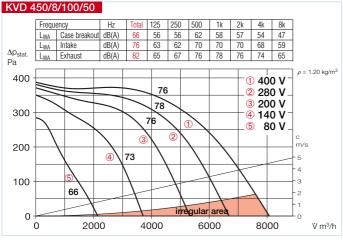
Installation

Possible in any position. Attention should be paid to accessibility of swingout motor/impeller assembly.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout			Connection by wiring diagram	Max. a tempera Nom. vol.	iture by	Nominal weight (net)	without		roller 5-step with motor full protection		device to	
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.
3-phase motor, 23	3-phase motor, 230/400 V, 50 Hz, protection to IP 44															
KVD 450/8/100/50	5692	7600	690	46	2.26	8.6/5.0	860	60	50	90	TSD 7.0	1504	RDS 7	1578	MD	5849
KVD 450/6/100/50	5693	8500	870	50	3.65	11.6/6.7	860	70	50	90	TSD 11	1513	RDS 11	1332	MD	5849





KVD 450/6/100/50 Frequency Hz Total 125 250 500 1k 2k 4k 8k 70 62 61 65 63 61 56 50 L_{WA} Case breakout dB(A) L_{WA} Intake 80 67 65 74 74 L_{WA} Exhaust dB(A) 69 69 78 82 80 78 71 Δp_{stat} 1 400 V 280 V 80 600 3 200 V **4** 140 V 5 80 V 400 69 200 0 2000 4000 6000 8000 10000 V m³/h

Accessories

Gravity shutter

VK 100/50 Ref. No. 0881 External airflow operated gravity shutter made of polymer, light grey.

External louvres

WSG 100/50 Ref. No. 0116 Robust construction made of aluminium extrusion profile, natural colour anodised.

Vol. control damper for ducting
JVK 100/50 Ref. No. 6917
Casing made of galvanised steel
with flanges on both sides. The
control mechanism is outside the
airstream. For electrical drive, see
STM, accessory.

Circular spigot

FSK 100/50 Ref. No. 0843

For cost effective adaption of rectangular fans into circular ducting systems with Ø 500 mm.

Flexible connectors

VS 100/50 Ref. No. 5701

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 100/50 Ref. No. 6926

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 100/50 Ref. No. 8733 For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 100/50 G4 Ref. No. 8671 **KLF 100/50 F7** Ref. No. 8655

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Warm water heater battery
WHR 2/100/50 Ref. No. 8797
WHR 4/100/50 Ref. No. 8798
For in-duct installation.







Shutters, grilles and louvres 304, 361 on Filters, heaters and attenuators 305 on Speed controllers and motor full protection devices 397 on





Rectangular centrifugal fan with backward curved impeller and swing-out motor impeller unit.

- High performance with high efficiency impellers.
- Use in extract and fresh air systems for conveying higher air flow volume.
- Suitable for extraction of polluted air.

■ Special features

- High pressure and high volume specific centrifugal fan with high efficiency.
- Particulary easy to service (cleaning) thanks to the swingout motor impeller unit.
- ☐ For cleaning, easy access and therefore suitable for extraction of polluted air.
- ☐ Compact design, less space requirement and straight through-flow.

375 300 89

Specification

□ Casing

Made of galvanised steel. Flanged (20 mm) on both ends for in-duct installation.

☐ Impeller

Centrifugal, backward curved impeller made of polymer and galvanised steel.

Aerodynamically optimised, intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44 for protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

By built-in thermal contacts which are connected in series with winding, automatic reset.

■ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

□ Electrical connection

Terminal box (IP 44) fitted to flying lead.

■ Installation

Installation in any position.
Allowance must be made for the Motor swing out access.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

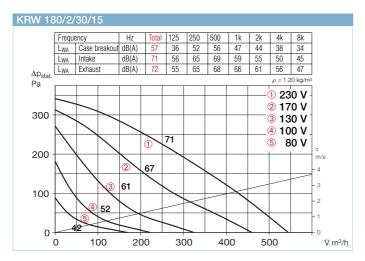
☐ Sound level

Above the performance curve, the total value and spectrum are given for:

- Sound level case breakout
- Sound level intake
- Sound level exhaust
 The sound level (on intake) is
 additionally shown within the
 performance curve for corres ponding control voltages. On the
 chart below you can also find:
- Case breakout sound level at 4 m (free-field conditions).

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power consumption		Connection by wiring diagram	Max. a tempera Nom. vol.	ture by	Nominal weight (net)	Transform			eed controlle ., electronic	r flush-m., electronic		
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.	
Single phase - alte	ernating c	urrent, capa	acitor moto	or, 230 V, 50 H	z, protecti	on to IP 44											
KRW 180/2/30/15	8885	540	2460	37	0.08	0.35	508	70	70	5.5	TSW 1.5	1495	ESA 1	0238	ESU 1	0236	





Accessory details Page

Shutters, grilles and louvres 304, 361 on Filters, heaters and attenuators 305 on Speed controllers and motor full protection devices 397 on

Accessories

Gravity shutter VK 30/15

Ref. No. 0735

Air stream operated louvres, light grey polymer.

External louvre

WSG 30/15 Ref. No. 0108

Heavy duty construction made from profile anodised aluminium extrusion.

Vol. control damper for ducting JVK 30/15 Ref. No. 6927

Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 30/15 Ref. No. 0831

For cost effective adaption of rectangular fans into circular ducting systems with Ø 160 mm.

Flexible connectors

VS 30/15 Ref. No. 6928

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 30/15 Ref. No. 6918

Flange frames made of galvanised steel for connection to ducting.



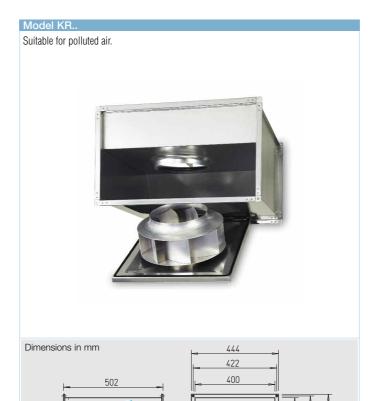












Rectangular centrifugal fan with backward curved impeller and swing-out motor impeller unit.

- High performance with high efficiency impellers.
- Use in extract and fresh air systems for conveying higher air flow volume.
- Suitable for extraction of polluted air.

■ Special features

- High pressure and high volume specific centrifugal fan with high efficiency.
- Particulary easy to service (cleaning) thanks to the swingout motor impeller unit.
- ☐ For cleaning, easy access and therefore suitable for extraction of polluted air.
- ☐ Compact design, less space requirement and straight through-flow.

■ Specification

Casing
 Made of galvanised steel.
 Flanged (20 mm) on both ends for in-duct installation.

☐ Impeller

Centrifugal, backward curved impeller made of polymer and galvanised steel.

Aerodynamically optimised, intake air flow by means of an inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings for protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

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By built-in thermal contacts which are connected in series with winding, with automatic reset.

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□ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

□ Electrical connection

Terminal box (IP 44 fitted to flying lead.

■ Installation

Installation in any position.
The accessibility/swing-out need to be taken into account.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

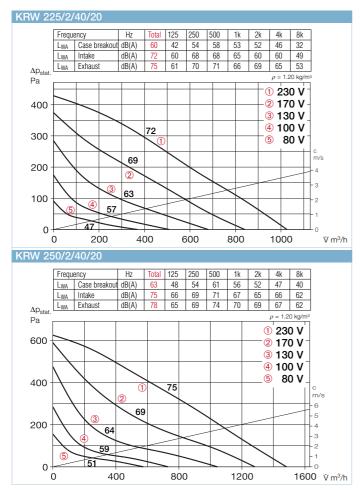
☐ Sound level

Above the performance curve, the total value and spectrum are given for:

- Sound level case breakout
- Sound level intake
- Sound level exhaust
 The sound level (on intake) is
 additionally shown within the
 performance curve for corres ponding control voltages. On the
 chart below you can also find:
- Case breakout sound level at 4 m (free-field conditions).

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case	Power consumption		Connection by wiring diagram	Max. air flow Nominal temperature by weight								
				breakout				Nom. vol.	Control	(net)	Iransform	er 5-step	surface-m.	, electronic	flush-m., e	electronic
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Туре	Ref. No.	Туре	Ref. No.
Single phase - alte	Single phase - alternating current, capacitor motor, 230 V, 50 Hz, protection to IP 44															
KRW 225/2/40/20	8886	1020	2530	40	0.10	0.46	508	70	70	9	TSW 1.5	1495	ESA 1	0238	ESU 1	0236
KRW 250/2/40/20	8887	1480	2400	43	0.20	0.91	508	60	60	11	TSW 1.5	1495	ESA 3	0239	ESU 3	0237





Accessory details Page Shutters, grilles and louvres 304, 361 on

Filters, heaters and

attenuators 305 on Temperature control systems for heaters 311, 316 Speed controllers and motor

Speed controllers and motor full protection devices 397 on

Accessories

Gravity shutter VK 40/20

Ref. No. 0874

Air stream operated louvres, light grey polymer.

External louvre

WSG 40/20 Ref. No. 0109

Heavy duty construction madefrom profile anodised aluminiun.

Vol. control damper for ducting JVK 40/20 Ref. No. 6910 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 40/20 Ref. No. 0832 For cost effective adaption of

rectangular fans into circular ducting systems with ø 200 mm.

Flexible connectors VS 40/20 Ref. No. 5694

Flexible in-duct connector with flanges on both sides.

Matching flange GF 40/20 Ref. No. 6919

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator
KSD 40/20 Ref. No. 8728
For in-duct installation on intake or exhaust side

Air-duct filter

KLF 40/20 G4 Ref. No. 8720 **KLF 40/20 F7** Ref. No. 8644

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery
EHR-K 6/40/20 Ref. No. 8702
EHR-K 15/40/20 Ref. No. 8703
Heating elements enclosed in a

Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

LPHW heater battery WHR 2/40/20 Ref. No. 8782 **WHR 4/40/20** Ref. No. 8783

For in-duct installation.

Temperature control system for LPHW heater battery
WHS 1100 Ref. No. 8815



























Rectangular centrifugal fan with backward curved impeller and swing-out motor impeller unit.

- High performance with high efficiency impellers.
- Use in extract and fresh air systems for conveying higher air flow volume.
- Suitable for extraction of polluted air.

■ Special features

- High pressure and high volume specific centrifugal fan with high efficiency.
- Particularly easy to service (cleaning) thanks to the swingout motor impeller unit.
- For cleaning, easy accessand therefore suitable for extraction of polluted air.
- ☐ Compact design, less space requirement and straight through-flow.

■ Specification

Casing
 Made of galvanised steel.
 Flanged (20 mm) on both ends for in-duct installation.

☐ Impeller

Centrifugal, backward curved impeller made of polymer and galvanised steel.

Aerodynamically optimised, intake air flow by means of n inlet nozzle.

■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings for protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

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By built-in thermal contacts which are connected in series with winding, automatic reset.

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■ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

□ Electrical connection

Terminal box (IP 44) fitted to flying lead

■ Installation

Installation in any position.
The accessibility/swing-out need to be taken into account.

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system compo	nents 270

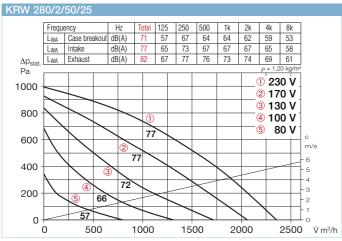
☐ Sound level

Above the performance curve, the total value and spectrum are given for:

- Sound level case breakout
- Sound level intake
- Sound level exhaust
 The sound level (on intake) is
 additionally shown within the
 performance curve for corres ponding control voltages. On the
 chart below you can also find:
- Case breakout sound level at 4 m (free-field conditions).

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power cor	Power consumption		Max. a tempera Nom. vol.	iture by	Nominal weight (net)	Suitable speed controller Transformer 5-step surface-m., electronic flush-m., electronic							
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.	Type	Ref. No.		
Single phase - alt	Single phase - alternating current, capacitor motor, 230 V, 50 Hz, protection to IP 44																	
KRW 280/2/50/25	8658	2400	2570	53	0.68	3.00	508	70	60	21	TSW 5.0	1497	ESA 5	1299	ESU 5	1296		
KRW 315/2/50/25	8677	1720	2450	43	0.27	1.20	508	70	60	15	TSW 1.5	1495	ESA 3	0239	ESU 3	0237		
KRW 355/4/50/25	8697	2250	1330	43	0.25	1.10	508	60	50	17	TSW 1.5	1495	ESA 3	0239	ESU 3	0237		





KRW 315/2/50/25 Frequency Hz Total 125 250 500 1k 2k 4k 8k L_{WA} Case breakout dB(A) 63 45 59 59 56 54 48 41 L_{WA} Intake dB(A) 74 66 68 66 65 67 66 60 L_{WA} Exhaust dB(A) 81 62 71 77 73 74 71 64 Δp_{stat} 1 230 V 2 170 V 3 130 V 600 4 100 V 6 80 V 400 3 200 64 2 0 400 800 1200 1600 \dot{V} m^3/h

KRW 355/4/50/25 Frequency Hz L_{WA} Case breakout dB(A) Total 125 250 500 61 47 57 55 2k 4k 8k 50 44 35 53 60 66 60 59 59 dB(A) Lwa Intake **73** 62 69 65 64 64 59 L_{WA} Exhaust dB(A) Δp_{stat} Ра ① 230 V 400 2 170 V 3 130 V 300 4 100 V 69 5 80 V m/s 200 100 . 3 - 2 0 \dot{V} m^3/h 0 500 1000 1500 2000

Accessory details Page Shutters, grilles and louvres 304, 361 on Filters, heaters and attenuators 305 on Temperature control systems for heaters 311, 316 Speed controllers and motor full protection devices 397 on

Accessories

Gravity shutter VK 50/25

Ref. No. 0875

Air stream operated louvres, light grey polymer.

External louvre

WSG 50/25 Ref. No. 0110

Heavy duty construction made from profile anodised aluminium.

Vol. control damper for ducting JVK 50/25 Ref. No. 6911

Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 50/25 Ref. No. 0833

For cost effective adaption of rectangular fans into circular ducting systems with Ø 250 mm.

Flexible connectors VS 50/25 Ref. No. 5695

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 50/25 Ref. No. 6920

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 50/25-30 Ref. No. 8729 For in-duct installation on intake or exhaust side.

Air-duct filter KLF 50/25-30 G4 Ref. No. 8721

KLF 50/25-30 F7 Ref. No. 8645 Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery EHR-K 8/50/25-30 Ref. No. 8704 EHR-K 24/50/25-30 Ref. No. 8705

Heating elements enclosed in a galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery

EHSD 16 Ref. No. 5003

LPHW heater battery WHR 2/50/25-30 Ref. No. 8784 **WHR 4/50/25-30** Ref. No. 8785

For in-duct installation.

Temperature control system for LPHW heater battery

WHS 1100 Ref. No. 8815 WHS 2200 Ref. No. 8816











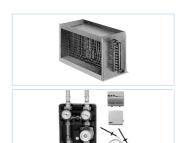












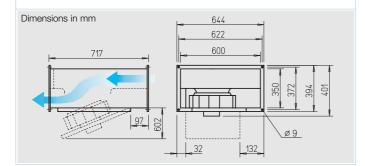


(20) **acoust**icline



Suitable for polluted air.





■ Features of model KR.. and model SKR..

- High pressure and high volume with high efficiency centrifugal fan.
- ☐ Particularlary easy to service (cleaning) thanks to the swingout motor impeller unit.
- For cleaning, easy access and therefore suitable for extraction of polluted air.
- ☐ Straight through-flow.
- Compact design, convenient installation.

Special features of model SKR..

Lowest sound levels for intake and case breakout at higher power density.

Specification

☐ Casing KR..

Made of galvanised steel. Flanged (20 mm) on both ends for in-duct installation.

Casing SKR..

As above, but with additional sound insulation with 50 mm thick mineral fibre board, inside lined with a sound deadening perforated plate.

Common features of model KR.. and model SKR..

Impeller

Centrifugal, backward curved impeller made of polymer and galvanised steel.

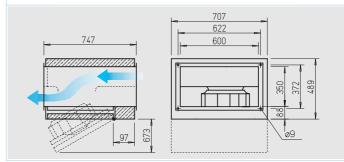
Aerodynamically optimised, intake air flow by means of an inlet nozzle.

Sound insulated model SKR..

Lowest sound levels for intake and case breakout at higher power density.

Use in extract and fresh air systems with specific requirements for low noise levels.





■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

By built-in thermal contacts through tripping unit (accessory).

☐ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

☐ Electrical connection

Terminal box (IP 44) fitted to flying lead.

■ Installation

Installation in any position. The accessibility/swing-out need to be taken into account.

Sound level

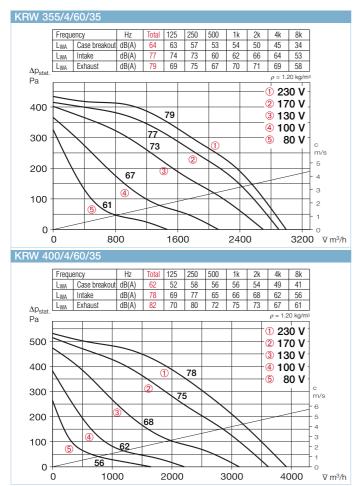
Above the performance curve, the total value and spectrum are given for:

- Sound level case breakout
- Sound level intake
- Sound level exhaust
 The sound level (on intake) is
 additionally shown within the
 performance curve for corresponding control voltages. On the
 chart below you can also find:
- Case breakout sound level at 4 m (free-field conditions).

Note	Page
Selection chart	272
Technical description	273
Design guidelines	12 on
Modul. system componer	nts 270

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power co	Power consumption		Max. a tempera Nom. vol.	iture by	Nominal weight (net)		roller 5-step ull protection	Motor full protection device to connect built-ir thermal contacts	
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Туре	Ref. No.	Туре	Ref. No.
Single phase - alt	ernating c	urrent, 230	V, 50 Hz, c	capacitor moto	r, thermal	contacts, p	protection to	IP 44						
KRW 355/4/60/35	8692	3000	1400	44	0.41	2.1	536.1	60	50	30	MWS 3	1948	MW	1579
KRW 400/4/60/35	8693	3950	1370	42	0.51	2.5	536.1	60	50	31	MWS 5	1949	MW	1579
Sound insulated n	nodel SKR	– Single p	hase - alte	ernating curre	nt, 230 V,	50 Hz, capa	sitor motor,	protection	to IP 44	l				
SKRW 355/4/60/3	5 8681	3000	1400	38	0.41	2.1	536.1	60	50	51	MWS 3	1948	MW	1579
SKRW 400/4/60/3	5 8686	3950	1370	36	0.51	2.5	536.1	60	50	56	MWS 5	1949	MW	1579





Sound insulated model SKRW 355/4/60/35 Frequency H₇ Total 125 250 500 1k 58 54 55 43 45 35 32 29 46 43 39 L_{WA} Case breakout dB(A) 69 65 66 49 45 LwA Intake dB(A) dB(A) 75 68 73 60 63 61 56 52 L_{WA} Exhaust Δp_{stat} ① 230 V 2 170 V 400 3 130 V 69 4 100 V 300 5 80 V 67 200 61 · з 100 0 Ö 3000 1000 2000 V m³/h

Sound	ınsul	ated mod	del Sr	KKW	400	/4/6	00/35					
	Freque		Hz	Total	125	250	500	1k	2k	4k	8k	
	L _{WA}	Case breakout	dB(A)	56	53	53	46	44	39	36	36	
	L _{WA}	Intake	dB(A)	71	65	68	55	50	53	48	42	
An	Lun	Exhaust	dB(A)	80	69	78	66	68	67	62	56	
Δp _{stat.} Pa										$\rho = 1.2$:0 kg/m ³	
Га								1		1 23	n v/ -	
500 -												
500		+	_							2 17		
				$\overline{}$					—	3 13	0 V 1	
400 -	-	\vee		\rightarrow	\leftarrow	-		+		4 10	o v⊹	
	Λ	\rightarrow	_	_	\rightarrow	$ \longrightarrow $			(5) 8	o v -	
200					71	\sim	1			, .		С
300 -				67	$\overline{}$							m/s
	\vdash				2	egthankowskip	_/					6
200 -	\vdash	\downarrow		(3)		\rightarrow		$\overline{}$			\vdash	5
	\Box		61	(<u>3</u>)			\rightarrow	\rightarrow				4
100	\	4 5	6		\downarrow	-		\downarrow			-	3
100 -		(5)		_		$\overline{}$					-	2
					_	-	$\overline{}$	+	$\overline{}$	$\overline{}$	-	1
0 -	_	52			\rightarrow			\rightarrow		$\overline{}$	\perp	0
	0	100	0	2	2000		30	000		40	00	V m³/h

Accessories

Gravity shutter VK 60/35

Ref. No. 0878

Air stream operated louvres, light grey polymer.

External louvre

WSG 60/35 Ref. No. 0113 Heavy duty construction made

from anodised aluminium profile section.

Vol. control damper for ducting JVK 60/35 Ref. No. 6914

Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 60/35 Ref. No. 0835

For cost effective adaption of rectangular fans into circular ducting systems with ø 355 mm.

Flexible connectors

VS 60/35 Ref. No. 5698

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 60/35 Ref. No. 6923

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 60/30-35 Ref. No. 8730

For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 60/30-35 G4 Ref. No. 8722 **KLF 60/30-35 F7** Ref. No. 8646

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

Electric heater battery EHR-K 15/60/30-35 Ref. No. 8706

EHR-K 30/60/30-35 Ref. No. 8707 Heating elements enclosed in a

galvanised steel casing with connecting flanges on both sides.

Temperature control system for electric heater battery EHSD 16 Ref. No. 5003

LPHW heater battery WHR 2/60/30-35 Ref. No. 8786 **WHR 4/60/30-35** Ref. No. 8787
For in-duct installation.

Temperature control system for LPHW heater battery
WHS 2200¹⁾ Ref. No. 8816

 $^{1)}$ In model WHR 4/60/30-35 the heat output is reduced to 2200 l/h.

























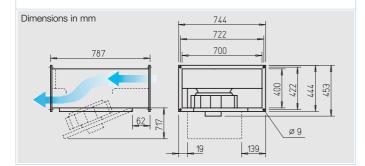


(20) **acoust**icline



Suitable for polluted air.





Features of model KR.. and model SKR..

- ☐ High pressure and high volume with high efficiency centrifugal
- Particularlary easy to service (cleaning) thanks to the swingout motor impeller unit.
- For cleaning, easy access and therefore suitable for extraction of polluted air.
- ☐ Straight through-flow.
- Compact design, convenient installation.

Special features of model SKR..

Lowest sound levels for intake and case breakout at higher power density.

■ Specification

☐ Casing KR..

Made of galvanised steel. Flanged (20 mm) on both ends for in-duct installation.

Casing SKR..

As above, but with additional sound insulation with 50 mm thick mineral fibre board, inside lined with a sound deadening perforated plate.

□ Common features of model KR.. and model SKR..

Impeller

Centrifugal, backward curved impeller made from polymer and galvanised steel.

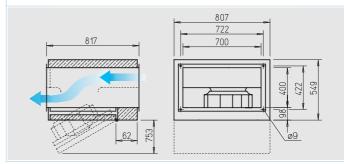
Aerodynamically optimised, intake air flow by means of an inlet nozzle.

Sound insulated model SKR..

Lowest sound levels for intake and case breakout at higher power density.

Use in extract and fresh air systems with specific requirements for low noise levels.





■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

By built-in thermal contacts through tripping unit (accessory).

□ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

■ Electrical connection

Terminal box (IP 55 in 3 ph.- or IP 44 in 1 ph.-types) fitted to flying lead.

☐ Installation

Installation in any position. The accessibility/swing-out need to be taken into account.

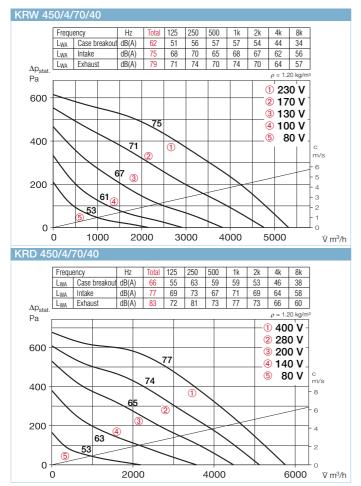
☐ Sound level

Above the performance curve, the total value and spectrum are given for:

- Sound level case breakout
- Sound level intake
- Sound level exhaust
 The sound level (on intake) is additionally shown within the performance curve for corresponding control voltages. On the chart below you can also find:
- Case breakout sound level at 4 m (free-field conditions).

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power co	nsumption	Connection by wiring diagram	Max. a tempera Nom. vol.	ture by	Nominal weight (net)	Speed contr with motor fu		Motor full device to cor thermal	nect built-in
		Ÿ m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Туре	Ref. No.	Туре	Ref. No.
Single phase - alte	ingle phase - alternating current, capacitor motor, 230 V, 50 Hz, protection to IP 44													
KRW 450/4/70/40	8641	5350	1250	42	0.73	3.3	536.1	65	65	39	MWS 5	1949	MW	1579
3-phase alternating	g current	motor, 230/	400 V, 50	Hz, thermal co	ontacts, pi	otection to	IP 44							
KRD 450/4/70/40	8694	5750	1360	46	0.78	2.7/1.6	499	70	70	39	RDS 2	1315	MD	5849
Sound insulated m	odel SKR.	– Single p	hase - alte	ernating curre	nt, capasi	or motor, 2	30 V, 50 Hz,	protection	to IP 44					
SKRW 450/4/70/40	8640	5350	1250	36	0.73	3.3	536.1	65	65	63	MWS 5	1949	MW	1579
Sound insulated m	Sound insulated model SKR – 3-phase alternating current motor, 230/400 V, 50 Hz, thermal contacts, protection to IP 44													
SKRD 450/4/70/40	8687	5750	1350	38	0.78	2.7/1.6	499	70	70	63	RDS 2	1315	MD	5849





Sound insulated model SKRW 450/4/70/40 Frequency H₇ Total 125 | 250 | 500 | 1k | 2k 4k 8k LWA Case breakout dB(A) 56 53 48 46 48 42 33 LWA Intake dB(A) 67 63 58 50 43 44 39 39 dB(A) 76 71 71 64 69 64 59 54 L_{WA} Exhaust Δp_{stat} ① 230 V 600 2 170 V 3 130 V 4 100 V . 60 V 400 68 c m/s - 5 200 - 3 1000 5000 2000 3000 4000 V m³/h Sound insulated model SKRD 450/4/70/40 Total 125 250 500 1k 2k 4k 5R 51 55 47 46 42 41 L_{WA} Case breakout dB(A) 58 51 55 47 L_{WA} Intake dB(A) 70 64 68 56 52 52 47 L_{WA} Exhaust dB(A) 80 69 78 66 72 66 61 56 Δp_{stat} 1 400 V 2 280 V 600 3 200 V .4 140 V 5 80 V 70 400 200 58 0 0 2000 4000 6000 V m³/h

Accessories

Gravity shutter

VK 70/40 Ref. No. 0879 Air stream operated louvres, light grey polymer.

External louvre

WSG 70/40 Ref. No. 0114 Heavy duty construction made

from anodised aluminium profile section.

Vol. control damper for ducting JVK 70/40 Ref. No. 6915

Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 70/40 Ref. No. 0840

For cost effective adaption of rectangular fans into circular ducting systems with ø 400 mm.

Flexible connectors

VS 70/40 Ref. No. 5699

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 70/40 Ref. No. 6924

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 70/40 Ref. No. 8731

For in-duct installation on intake or exhaust side.

Air-duct filter

KLF 70/40 G4 Ref. No. 8723 KLF 70/40 F7 Ref. No. 8647

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

LPHW heater battery

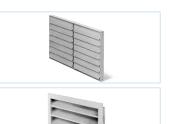
WHR 2/70/40 Ref. No. 8788 Ref. No. 8789 WHR 4/70/40

For in-duct installation.

Temperature control system for LPHW heater battery

WHS 22001) Ref. No. 8816

1) In model WHR 4/70/40 the heat output is reduced to 2200 l/h.



















Accessory detail	s Page
Shutters, grilles and	
louvres	304, 361 on
Filters, heaters and	
attenuators	305 on
Temperature control	
systems for heaters	311, 316
Speed controllers an	d motor
full protection devices	s 397 on

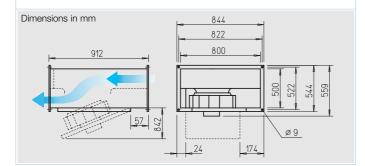


(20) **acoust**icline

Model KR..

Suitable for polluted air.





■ Features of model KR.. and model SKR..

- ☐ High pressure and high volume with high efficiency centrifugal
- Particularlary easy to service (cleaning) thanks to the swingout motor impeller unit.
- For cleaning, easy access and therefore suitable for extraction of polluted air.
- ☐ Straight through-flow.
- Compact design, convenient installation.

Special features of model SKR..

Lowest sound levels for intake and case breakout at higher power density.

Specification

☐ Casing KR..

Made of galvanised steel. Flanged (20 mm) on both ends for in-duct installation.

Casing SKR..

As above, but with additional sound insulation with 50 mm thick mineral fibre board, inside lined with a sound deadening perforated plate.

Common features of model KR.. and model SKR..

Impeller

Centrifugal, backward curved impeller made of polymer and galvanised steel.

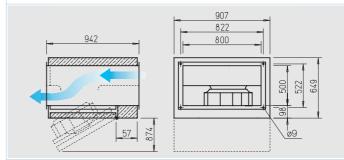
Aerodynamically optimised, intake air flow by means of an inlet nozzle.

Sound insulated model SKR..

Lowest sound levels for intake and case breakout at higher power density.

Use in extract and fresh air systems with specific requirements for low noise levels.





■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

By built-in thermal contacts through tripping unit (accessory).

☐ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

☐ Electrical connection

Terminal box (IP 55 in 3 ph.- or IP 44 in 1 ph.-types) is mounted with the attached cable.

Installation

Installation in any position.
The accessibility/swing-out need to be taken into account.

□ Sound level

Above the performance curve, the total value and spectrum are given for:

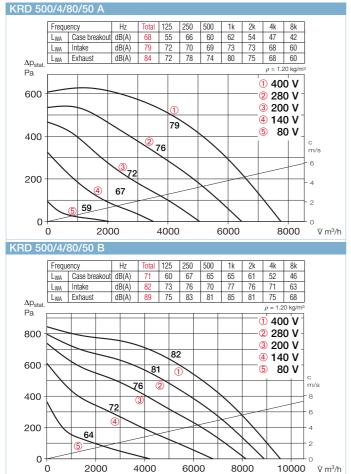
- Sound level case breakout
- Sound level intake
- Sound level exhaust

The sound level (on intake) is additionally shown within the performance curve for corresponding control voltages. On the chart below you can also find:

 Case breakout sound level at 4 m (free-field conditions).

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout		nsumption	Connection by wiring diagram	Max. a tempera Nom. vol.	ture by Control	Nominal weight (net)	Speed contro with motor fu	II protection	Motor full device to cor thermal	nnect built-in contacts
		V m³/h	min-1	dB(A) in 4 m	kW	А	No.	+°C	+°C	kg	Туре	Ref. No.	Type	Ref. No.
Single phase - alternating current, capacitor motor, 230 V, 50 Hz, protection to IP 44														
KRW 500/6/80/50 ¹⁾	8678	7800	870	44	0.86	4.4	536.1	60	60	64	MWS 7.5	1950	_	_
3-phase alternating	current	motor, 230/	400 V, 50	Hz, thermal co	ontacts, pr	otection to	IP 44							
KRD 500/4/80/50 A	8643	7850	1310	48	1.19	3.6/2.1	499	70	70	61	RDS 4	1316	MD	5849
KRD 500/4/80/50 B	8695	9600	1400	51	1.71	6.4/3.7	499	70	70	58	RDS 7	1578	MD	5849
Sound insulated mo	del SKR.	. – Single p	hase - alte	ernating curre	nt, capasit	or motor, 2	30 V, 50 Hz,	protection	to IP 44	ļ				
SKRW 500/6/80/50 ¹	8682	7800	870	38	0.86	4.4	536.1	60	60	87	MWS 7.5	1950	_	_
Sound insulated mo	del SKR.	. – 3-phase	alternatin	g current mot	or, 230/40	0 V, 50 Hz,	thermal con	tacts, prot	ection to	IP 44				
SKRD 500/4/80/50	A 8642	7850	1310	42	1.19	3.6/2.1	499	70	70	84	RDS 4	1316	MD	5849
SKRD 500/4/80/50 I	3 8688	9600	1400	44	1.71	6.4/3.7	499	70	70	87	RDS 7	1578	MD	5849





Sound insulated model SKRD 500/4/80/50 A Total 125 250 500 L_{WA} Case breakout dB(A) 62 56 59 50 66 62 55 53 46 43 60 70 66 62 61 Lwa Intake dB(A) dB(A) 80 70 75 68 75 L_{WA} Exhaus Δp_{stat} 1 400 V 600 280 V 3 200 V 4 140 V 70 6 80 V 400 63 200 59 55 6000 2000 4000 8000 V m³/h Sound insulated model SKRD 500/4/80/50 B Hz Total 125 250 500 1k 2k 4k 8k dB(A) 64 58 62 54 52 45 41 40 dB(A) 73 69 69 59 62 63 56 51 L_{WA} Case breakout dB(A) 64 58 62 54 L_{WA} Intake dB(A) 86 74 82 74 81 L_{WA} Exhaus 76 70 63 Δp_{stat} 1 400 V 800 2 280 V 3 200 V **4** 140 V 600 5 80 V 73 72 69

65

4000

6000

8000

10000

V m³/h

58

2000

400

200

0

0

Accessories

Gravity shutter VK 80/50

Ref. No. 0880

Air stream operated louvres, light grey polymer

External louvre

WSG 80/50 Ref. No. 0115

Heavy duty construction made from anodised aluminium profile section.

Vol. control damper for ducting JVK 80/50 Ref. No. 6916 Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 80/50 Ref. No. 0842

For cost effective adaption of rectangular fans into circular ducting systems with ø 500 mm.

Flexible connectors VS 80/50 Ref. No. 5700

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 80/50 Ref. No. 6925

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 80/50 Ref. No. 8732 For in-duct installation on intake or exhaust side.

Air-duct filter

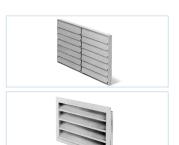
KLF 80/50 G4 Ref. No. 8670 KLF 80/50 F7 Ref. No. 8654

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

LPHW heater battery

WHR 2/80/50 Ref. No. 8795 Ref. No. 8796 WHR 4/80/50

For in-duct installation.

















Accessory details Page Shutters, grilles and 304, 361 on louvres Filters, heaters and attenuators 305 on Speed controllers and motor

full protection devices

397 on

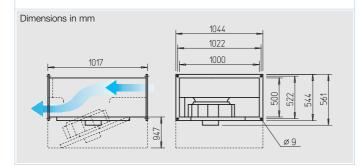


(20) **acoust**icline

Model KR..

Suitable for polluted air.





Features of model KR.. and model SKR..

- ☐ High pressure and high volume with high efficiency centrifugal
- ☐ Particular ease of service (cleaning) thanks to the swingout motor impeller unit.
- ☐ For cleaning, easy access and therefore suitable for extraction of polluted air.
- ☐ Straight through-flow.
- ☐ Compact design, convenient installation.

■ Special features of model SKR..

☐ Lowest sound levels for intake and case breakout at higher power density.

Specification

Casing KR..

Made of galvanised steel. Flanged (20 mm) on both ends for in-duct installation.

☐ Casing SKR...

As above, but with additional sound insulation with 50 mm thick mineral fibre board, inside lined with a sound deadening perforated plate.

☐ Common features of model KR.. and model SKR..

☐ Impeller

Centrifugal, backward curved impeller made of polymer and galvanised steel.

Aerodynamically optimised, intake air flow by means of an inlet nozzle.

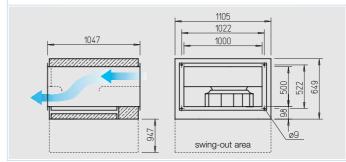
Sound insulated model SKR..

Lowest sound levels for intake and case breakout at higher power density.

Use in extract and fresh air systems with specific requirements at the noise level.







■ Motor

Totally enclosed, maintenancefree external rotor motor with directly fitted impeller, protected to IP 44. Windings with protection against moisture. Ball bearing mounted and radio suppressed. Motor and impeller are dynamically balanced.

■ Motor protection

By built-in thermal contacts through tripping unit (accessory).

□ Speed control

By voltage reduction using a 5 speed transformer controller or an electronic controller (stepless). The performances at corresponding voltages are given in the performance curve.

■ Electrical connection

Terminal box (IP 55 in 3 ph.- or IP 44 in 1 ph.-types) fitted to flying lead.

Installation

Installation in any position. The accessibility/swing-out need to be taken into account.

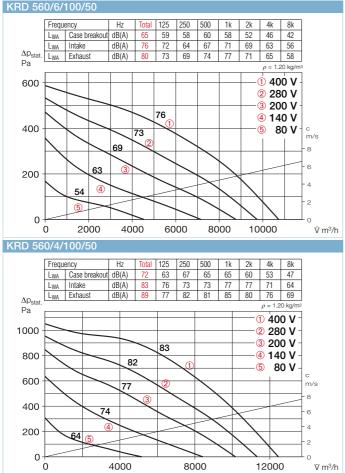
Sound level

Above the performance curve, the total value and spectrum are given for:

- Sound level case breakout
- Sound level intake
- Sound level exhaust The sound level (on intake) is additionally shown within the performance curve for corresponding control voltages. On the chart below you can also find:
- Case breakout sound level at 4 m (free-field conditions).

Туре	Ref. No.	Air flow volume	Nominal R.P.M.	Sound pressure case breakout	Power cor	nsumption	Connection by wiring diagram	Max. a tempera Nom. vol.	ture by	Nominal weight (net)	Speed contro with motor fu		Motor full device to con thermal	nect built-in
		V m³/h	min-1	dB(A) in 4 m	kW	Α	No.	+°C	+°C	kg	Type	Ref. No.	Type	Ref. No.
Single phase - alt	ernating c	urrent, capa	acitor mot	or, 230 V, 50 H	lz, protectio	on to IP 44								
KRW 560/6/100/50	1 ¹⁾ 8679	10 850	870	46	1.31	6.4	536.1	65	60	88	MWS 7.5	1950	_	_
3-phase alternation	g current	motor, 230	/400 V, 50	Hz, thermal c	ontacts, pr	otection to	IP 44							
KRD 560/6/100/50	8672	10 800	890	45	1.28	6.0/3.4	499	60	60	88	RDS 7	1578	MD	5849
KRD 560/4/100/50	8696	12 500	1340	52	2.54	8.7/5.0	499	70	70	80	RDS 7	1578	MD	5849
Sound insulated n	odel SKR	– Single p	hase - alt	ernating curre	nt, capasit	or motor, 2	30 V, 50 Hz,	protection	to IP 44	ļ				
SKRW 560/6/100/5	0 1) 8683	10 850	870	40	1.31	6.4	536.1	65	60	132	MWS 7.5	1950	_	_
Sound insulated n	otor SKR.	. – 3-phase	alternatin	g current mot	or, 230/400	V, 50 Hz, 1	thermal con	tacts, prot	ection to	IP 44				
SKRD 560/6/100/5	8680	10 800	890	40	1.28	6.0/3.4	499	60	60	132	RDS 7	1578	MD	5849
SKRD 560/4/100/5	8689	12 500	1340	45	2.54	8.7/5.0	499	70	70	124	RDS 7	1578	MD	5849





Sound insulated model SKRD 560/6/100/50 2k 42 53 Нz Total 125 250 500 L_{WA} Case breakout dB(A) 60 57 53 52 58 54 48 70 53 Lwa Intake $\Delta p_{stat.}$ L_{WA} Exhaust dB(A) 78 73 67 69 73 66 60 55 1 400 V 600 280 V 3 200 V **4** 140 V 400 6 80 V 67 57 200 2000 4000 6000 8000 10000 V/ m³/h Sound insulated model SKRD 560/4/100/50 Total 125 250 500 1k 2k 4k 8k L_{WA} Case breakout dB(A) 65 62 60 55 L_{WA} Intake dB(A) 75 73 67 59 54 49 47 60 61 55 dB(A) 85 76 78 75 81 76 73 70 Δp_{stat} 1 400 V

75

8000

76

4000

280 V 3 200 V

4 140 V 5 80 V

12000

V m³/h

1000

800

600

400

200

0

0

.56

Accessories

Gravity shutter VK 100/50

Ref. No. 0881

Air stream operated louvres, light grey polymer.

External louvre

WSG 100/50 Ref. No. 0116

Heavy duty construction made from anodised aluminium profile section.

Vol. control damper for ducting
JVK 100/50 Ref. No. 6917
Casing made of galvanised steel
with flanges on both sides. The

Casing made of galvanised steel with flanges on both sides. The control mechanism is outside the airstream. For electrical drive, see STM, accessory.

Circular spigot

FSK 100/50 Ref. No. 0843

For cost effective adaption of rectangular fans into circular ducting systems with ø 500 mm.

Flexible connectors

VS 100/50 Ref. No. 5701

Flexible in-duct connector with flanges on both sides.

Matching flange

GF 100/50 Ref. No. 6926

Flange frames made of galvanised steel for connection to ducting.

Rectangular attenuator KSD 100/50 Ref. No. 8733 For in-duct installation on intake or exhaust side.

Air-duct filter

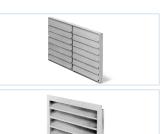
KLF 100/50 G4 Ref. No. 8671 **KLF 100/50 F7** Ref. No. 8655

Bag filter with a large cross section area. Galvanised steel casing with flanges on both sides.

LPHW heater battery WHR 2/100/50 Ref. No. 8797

WHR 2/100/50 Ref. No. 8797 WHR 4/100/50 Ref. No. 8798

For in-duct installation.

















Accessory details Page Shutters, grilles and louvres 304, 361 on

Filters, heaters and attenuators 305 on Speed controllers and motor

full protection devices

397 on

Matching flanges – flexible connectors Volume control dampers – servo motor



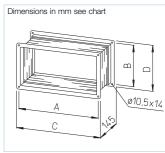
■ Matching flange GF

Designed for connecting rectangular fans and accessories to ducting where the flange frames are made of galvanised steel.

■ Connectors VS

Flexible ducting connector with flange frames on both ends, made of galvanised steel, with sealing lip all around; leak proof to VDI 3803, temperature resistance from -10 °C to +80 °C. The elastic sleeve at the middle section is made of plastic fibre bonded material. Designed to fit into rectangular fans. In order to prevent the vibration transmission and compensate small misalignments on site, the flexible connectors are fitted between ducting and fan on intake and exhaust side. For explosion proof rectangular fans use VS.. Ex (explosionproof) models.





	ŭ	ange GF	Connectors VS			Conne for explosion	proof fans	Fits fan nominal size	nominal size Dimensions in mm					ninal t in kg
Ty	oe	Ref. No.	IУ	pe	Ref. No.	Туре	Ref. No.		Α	В	С	D	GF	VS
GF	30/15	6918	VS	30/15	6928	_	_	300 x 150	320	170	340	190	0.7	1.8
GF	40/20	6919	VS	40/20	5694	_	_	400 x 200	420	220	440	240	8.0	2.3
GF	50/25	6920	VS	50/25	5695	VS 50/25 Ex	0265	500 x 250	520	270	540	290	0.9	2.8
GF	50/30	6921	VS	50/30	5696	VS 50/30 Ex	0266	500 x 300	520	320	540	340	1.0	2.9
GF	60/30	6922	VS	60/30	5697	VS 60/30 Ex	0267	600 x 300	620	320	640	340	1.1	3.2
GF	60/35	6923	VS	60/35	5698	VS 60/35 Ex	0268	600 x 350	620	370	640	390	1.1	3.4
GF	70/40	6924	VS	70/40	5699	VS 70/40 Ex	0269	700 x 400	720	420	740	440	1.2	3.7
GF	80/50	6925	VS	80/50	5700	_	_	800 x 500	820	520	840	540	1.5	4.5
GF 1	00/50	6926	VS	100/50	5701	_	_	1000 x 500	1020	520	1040	540	1.7	5.0

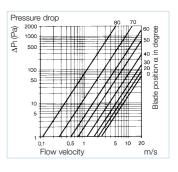
■ Volume control damper JVK

Flanged casing on both sides, made of galvanised steel, designed to fit into rectangular fans. The blades are hollow and their shafts run embedded in polymer guides. The external control lever adjusts all blades equally. The control mechanism is also outside the airstream and secured against operational interruptions therefore unaffected by airborne contamination. The blades create an additional pressure drop (shown in the diagram alongside) which must be considered when designing.



Dimensions in mm see chart

Type Ref. No.	Fits fan nominal size	Impeller ø mm	A	Dimensio B	ns in mm C	D	Nominal weight in kg
JVK 30/15 6927	300 x 150	180	320	170	340	190	3.5
JVK 40/20 6910	400 x 200	200-250	420	220	440	240	4.0
JVK 50/25 6911	500 x 250	315	520	270	540	290	5.0
JVK 50/30 6912	500 x 300	250	520	320	540	340	6.0
JVK 60/30 6913	600 x 300	285	620	320	640	340	7.0
JVK 60/35 6914	600 x 350	315-400	620	370	640	390	7.2
JVK 70/40 6915	700 x 400	355-450	720	420	740	440	9.0
JVK 80/50 6916	800 x 500	400-500	820	520	840	540	11.7
JVK 100/50 6917	1000 x 500	450-560	1020	520	1040	540	13.5



■ Accessory – servo motor STM 10 Ref. No. 8698

Electric drive for opening and closing of volume control dampers JVK. Installation in any position by using fixing clamp (for \emptyset 8–16 or \emptyset 8–12 mm) and fixing with the attached anti-rotation locking bracket. Adjustment of shutter position by using the gear unlock button. Output signal available to indicate "open" or "close". Visible indication of shutter position $(0-90^\circ)$.



■ Technical information STM 10

230 V, 50/60 Hz Supply voltage 10 Nm Torque Rotation angle 0 to 90° Switched output AC 3 0.5 A Running time (open/close) 100 s Left/right motor rotation available Ambient temp. -20 to +50 °C Protection IP 54 Insulation class Dimension mm W 76x H 140x D 58 Weight appr. 0.7 kg Wiring diagram-No. SS-705

Other accessories for rectangular fans Page

Shutters, grilles and louvres 361 on Filters, heaters and attenuators 305 on Speed controllers and motor full protection devices 397 on